

BARBER - M24 0123215

UPC



E6349878

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0123215 M2400123254

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1-14 ROUNDS

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6349878

46

ORDER NO
25705

26WR



5705 E6349878

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



E6349878

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not

BARBER - M24 0123219

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349878
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.275
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .110333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .296308

THE AMR FOR THIS RIFLE IS: 1.108

CENTROIDAL DISTANCES

0 TO 1 .252389
1 TO 2 .231225
1 TO 3 .375133

$$\begin{matrix} 3 \\ 2 \\ 1 \end{matrix} + \quad \text{<----POA}$$

BARBER - M24 0123220

REMINGTON CENTERFIRE ACCURACY TEST

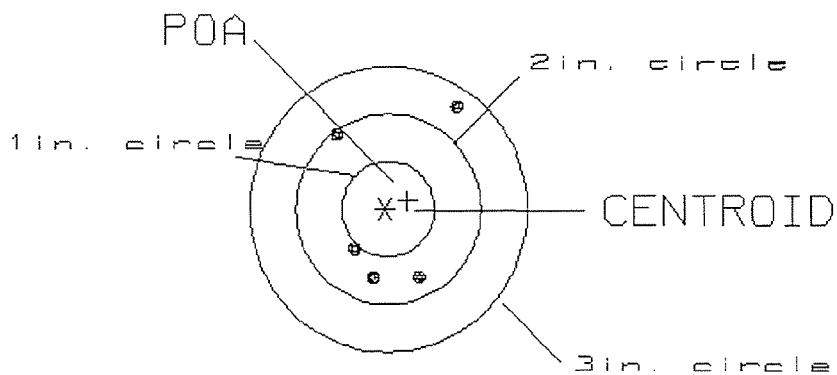
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .253
 MIN RADIUS : .573
 MEAN RADIUS : .859
 MAX RADIUS : 1.318
 CENTROID X : -.238
 CENTROID Y : -.084

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349878

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.27

0

US= 1.84

4

GS= 1.96

5

BARBER - M24 0123221

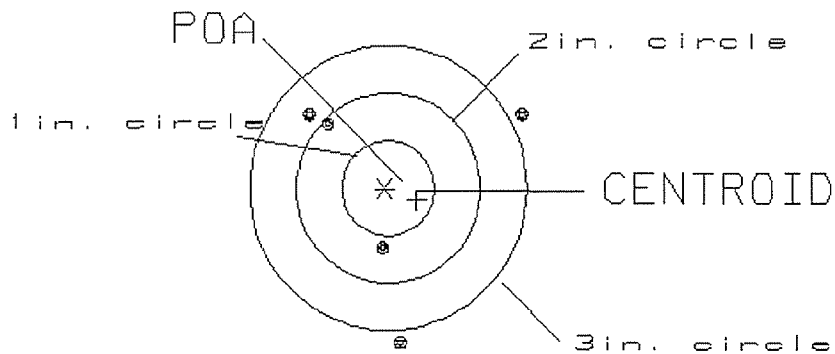
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 020
POA TO CENTROID: .361
MIN RADIUS : .594
MEAN RADIUS : 1.167
MAX RADIUS : 1.600
CENTROID X : -.339
CENTROID Y : .124

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349878

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.22

0

VS= 2.39

2

GS= 2.71

3

BARBER - M24 0123222

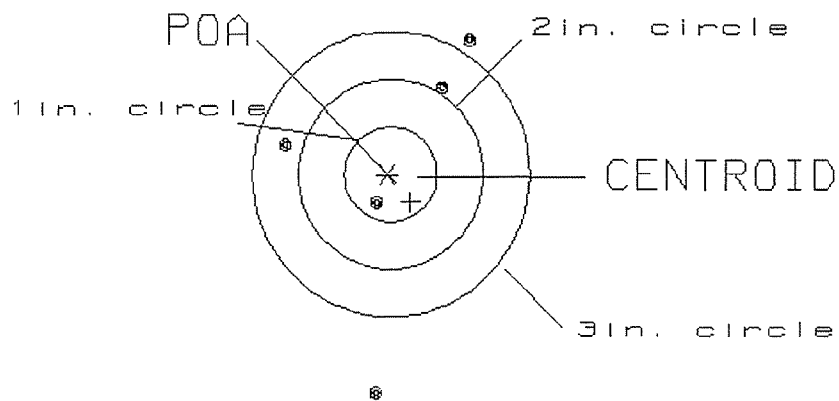
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .382
MIN RADIUS : .298
MEAN RADIUS : 1.298
MAX RADIUS : 2.319
CENTROID X : -.248
CENTROID Y : .291

28 Jul 1997

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CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.98

1

VS= 3.75

1

GS= 3.89

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349878DATE 6-3-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.44	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.45	2.52	
PULL #3	2.53	2.43	2.49	
PULL #4	2.56	2.43	2.53	
PULL #5	2.55	2.45	2.54	
TOTAL	12.70	12.20	12.67	
AVG.	2.54	2.44	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	3.02	
PULL #2	3.05	3.05	
PULL #3	2.98	2.95	
PULL #4	3.06	2.99	
PULL #5	3.05	3.05	
TOTAL	15.10	15.06	
AVG.	3.02	3.01	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	4.02		4.00
PULL #2	4.00	4.01		4.02
PULL #3	4.02	3.96		4.04
PULL #4	4.04	4.01		4.13
PULL #5	4.03	4.02		4.13
TOTAL	20.07	20.02		20.32
AVG.	4.01	4.00		4.06

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349878

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WJT
618	Polish Barrel		3/11/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
	BARBER - M24 0123225			
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>5</u>	<u>7-18-97</u>	<u>CK</u>
CONT.				
	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>3⁵</u>	<u>7-18-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	<u>7-18-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>6-17-97</u>	<u>CK</u>
	K) ASSEMBLE SWIVEL STUDS		<u>8-13-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-17-97</u>	<u>CK</u>
	M) IRON SIGHT ALIGNMENT		<u>6-17-97</u>	<u>CK</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-17-97</u>	<u>CK</u>
640	GALLERY TEST AND TARGET	<u>Left 65</u> <u>Right 85</u>	<u>7-28-97</u>	<u>YAM</u>
	A) MALFUNCTIONS		<u>7-28-97</u>	<u>YAM</u>
	B) PIERCED PRIMERS		<u>7-28-97</u>	<u>YAM</u>
645	INSPECT FOR LIVE AMMO		<u>7-28-97</u>	<u>YAD</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>8-13-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.52</u> <u>2.51</u> <u>2.38</u> <u>2.47</u> <u>2.49</u>	<u>8-7-97</u>	<u>CK</u>
	FUNCTION		<u>8-18-97</u>	<u>RP</u>
660	PACK		<u>8-18-97</u>	<u>RP</u>