

UPC



E6349879

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6349879

ORDER NO.
25705

26WR

5705 E6349879

Reg. U.S. Pat. & Tm. Off. Marks Registered. Marque Déposée.

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker

proof of purchase

0 47700 25705 1

E634879

Do Not

BARBER - M24 0123230

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349879
12 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0483333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0136667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0502284

THE AMR FOR THIS RIFLE IS: .881

CENTROIDAL DISTANCES

Ø TO 1 .160328
1 TO 2 .0814371
1 TO 3 .39503

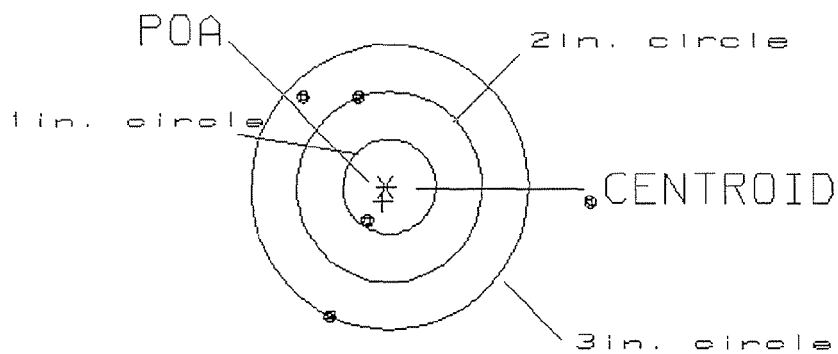
12
+ <----POA
3

PATTERN #: 1
 POA TO CENTROID: .160
 MIN RADIUS : .479
 MEAN RADIUS : 1.285
 MAX RADIUS : 2.181
 CENTROID X : .037
 CENTROID Y : .156

12 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349879

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.14

1

VS= 2.25

2

GS= 3.32

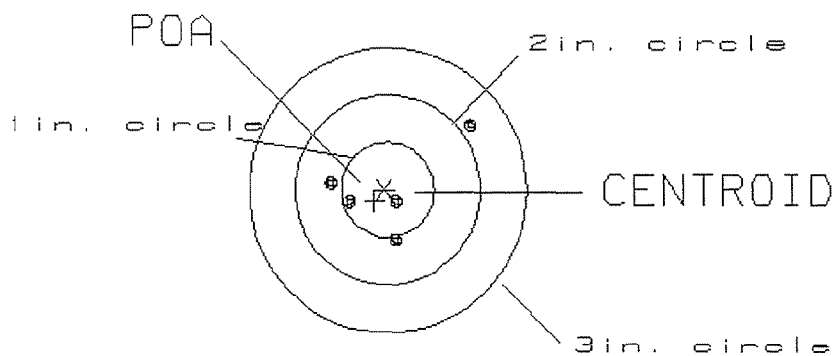
4

PATTERN #: 2
 POA TO CENTROID: .165
 MIN RADIUS : .152
 MEAN RADIUS : .567
 MAX RADIUS : 1.080
 CENTROID X : .111
 CENTROID Y : .122

12 Aug 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6349879

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.46

2

VS= 1.20

4

GS= 1.57

5

BARBER - M24 0123233

REMINGTON CENTERFIRE ACCURACY TEST

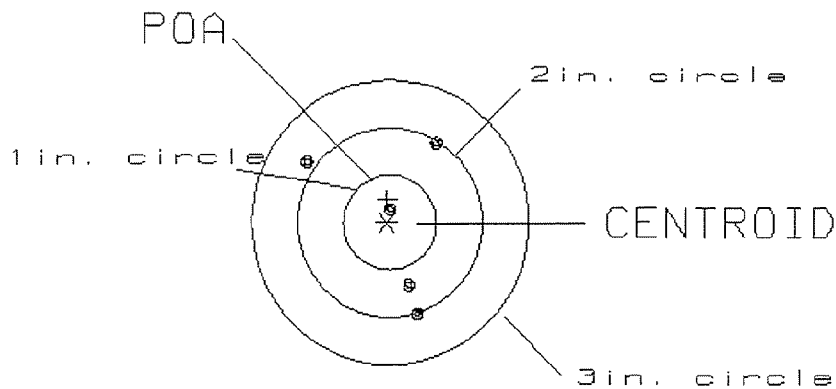
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .237
 MIN RADIUS : .179
 MEAN RADIUS : .791
 MAX RADIUS : 1.151
 CENTROID X : -.003
 CENTROID Y : -.237

12 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.42

1

VS= 1.72

4

GS= 2.04

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E 6349879DATE 7-7-97TESTER J. W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.80	2.66	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.60	2.32	
PULL #3	2.61	2.61	2.66	
PULL #4	2.62	2.61	2.55	
PULL #5	2.66	2.58	2.60	
TOTAL	13.15	13.20	12.79	
AVG.	2.63	2.64	2.558	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	2.85	
PULL #2	2.70	2.91	
PULL #3	3.02	2.80	
PULL #4	2.94	2.85	
PULL #5	2.89	2.87	
TOTAL	14.53	14.28	
AVG.	2.906	2.856	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.99		4.11
PULL #2	3.95	3.92		4.15
PULL #3	3.88	3.98		4.09
PULL #4	3.86	3.83		4.09
PULL #5	3.92	3.92		4.00
TOTAL	19.67	19.64		20.44
AVG.	3.934	3.928		4.088

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349879

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/21/97	wjt
618	POLISH BARREL		3/21/97	wjt
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7/16/97	CK
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>3⁵</u>	7/16/97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0215</u> <u>.021</u> <u>.021</u>	7/14/97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-18-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET		8-12-97	JW
	A) MALFUNCTIONS		8-12-97	JW
	B) PIERCED PRIMERS		8-12-97	JW
645	INSPECT FOR LIVE AMMO		8-12-97	KA
655	FINAL INSPECTION A) HEADSPACE		8-18-97	CK
	B) TRIGGER PULL	<u>2.48</u> <u>2.52</u> <u>2.58</u> <u>2.44</u> <u>2.51</u>	8-18-97	CK
	C) FUNCTION		8-18-97	CK
660	PACK			