

BARBER - M24 0123237

UPC



E6349880

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0123237 M2400123276

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN CHAMBER

E6349880

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO. E6349880
ORDER NO. 25705

18DR

5705 E6349880

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

ORDER 25705

MODEL 700™ M24

UPC



Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



25/10/15

00111

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



00111

DO NOT

BARBER - M24 0123241

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349880
10 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0923333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.190333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.211547$

THE AMR FOR THIS RIFLE IS: 1.093

CENTROIDAL DISTANCES

Ø TO 1 .269431
1 TO 2 .653327
1 TO 3 .669078

2 3
+ <----POA
1

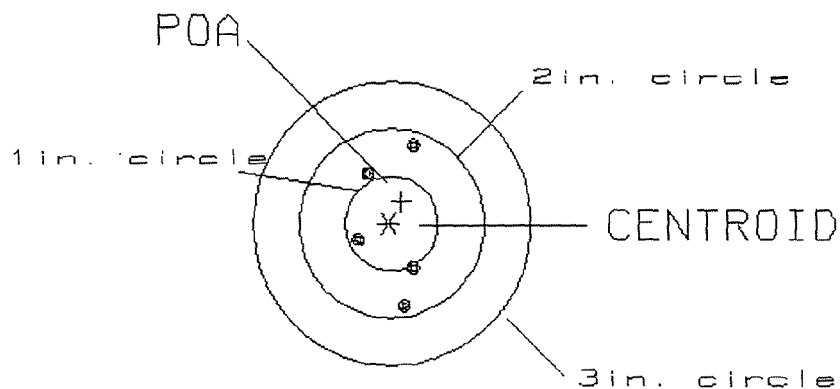
PATTERN #: 1

POA TO CENTROID: .269
MIN RADIUS : .378
MEAN RADIUS : .637
MAX RADIUS : .906
CENTROID X : -.137
CENTROID Y : -.232

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349880

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .60

2

VS= 1.70

5

GS= 1.70

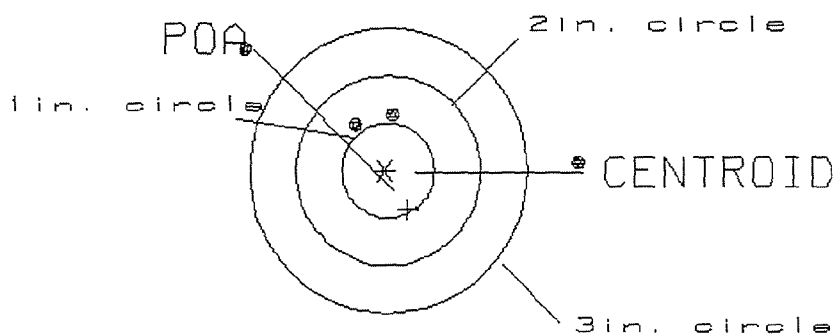
5

PATTERN #: 2
 POA TO CENTROID: .481
 MIN RADIUS : .546
 MEAN RADIUS : 1.544
 MAX RADIUS : 2.510
 CENTROID X : -.247
 CENTROID Y : .412

10 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.54

0

VS= 3.62

2

GS= 4.05

2

BARBER - M24 0123244

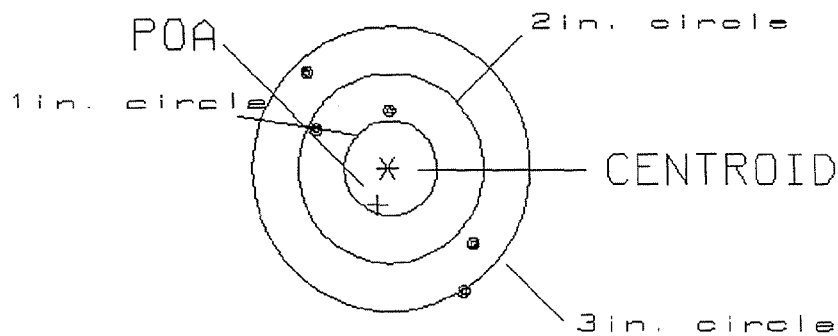
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030
POA TO CENTROID: .406
MIN RADIUS : .605
MEAN RADIUS : 1.098
MAX RADIUS : 1.486
CENTROID X : .107
CENTROID Y : .391

10 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E634988D

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.72

0

VS= 2.30

2

GS= 2.83

5

BARBER - M24 0123245

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349880DATE 9-2-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.35	2.61	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.59	2.55	
PULL #3	2.47	2.58	2.52	
PULL #4	2.39	2.60	2.54	
PULL #5	2.49	2.66	2.53	
TOTAL	12.00	13.04	12.67	
AVG.	2.400	2.608	2.534	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.19	3.12	
PULL #2	2.96	3.02	
PULL #3	2.93	3.06	
PULL #4	2.97	3.10	
PULL #5	2.97	3.14	
TOTAL	15.02	15.44	
AVG.	3.004	3.088	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.12		3.97
PULL #2	3.94	4.34		3.82
PULL #3	4.02	4.19		3.90
PULL #4	4.12	4.23		3.95
PULL #5	4.02	4.14		3.90
TOTAL	20.14	21.02		19.54
AVG.	4.028	4.204		3.908

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349880

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-3-97	CLK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-3-97	CLK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.021</u>	9-3-97	CR
	J) ASSEMBLE STOCK		9-3-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-3-97	CR
	M) IRON SIGHT ALIGNMENT		9-3-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-3-97	CR
640	GALLERY TEST AND TARGET	L 55 R 95	9-6-97	DH
	A) MALFUNCTIONS		9-6-97	DH
	B) PIERCED PRIMERS		9-6-97	DH
645	INSPECT FOR LIVE AMMO		9-6-97	CAF
655	FINAL INSPECTION A) HEADSPACE		9/1/97	RW
	B) TRIGGER PULL	<u>2.40</u> <u>2.34</u> <u>2.45</u> <u>2.41</u> <u>2.49</u>	9/1/97	TM
	C) FUNCTION			
660	PACK			