

UPC



E6349883

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

SERIAL NO.
E6349883

48 ORDER NO.
25705

26WR

5705 E6349883

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

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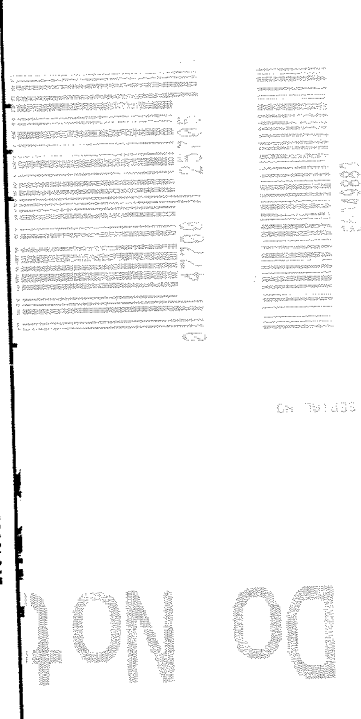
SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



BARBER - M24 0123274

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349883
4 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .259
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0906667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .274411

THE AMR FOR THIS RIFLE IS: 1.082

CENTROIDAL DISTANCES

0 TO 1 .80996
1 TO 2 .685242
1 TO 3 1.03805

3 2
+ <-T--POA

BARBER - M24 0123275

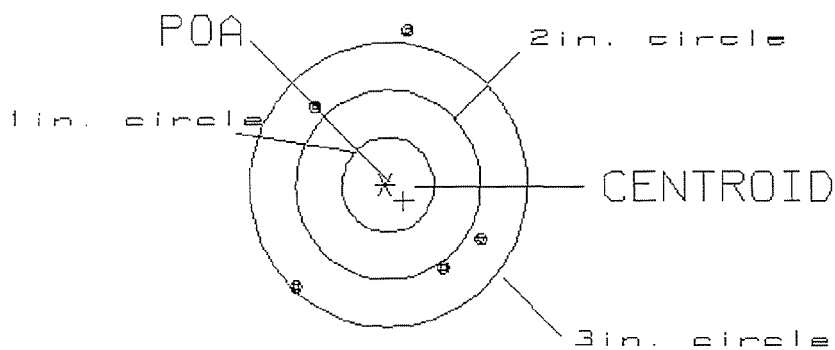
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .265
MIN RADIUS : 1.032
MEAN RADIUS : 1.281
MAX RADIUS : 1.616
CENTROID X : -.201
CENTROID Y : .172

4 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349883

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.99

0

VS= 2.66

0

GS= 2.95

4

BARBER - M24 0123276

REMINGTON CENTERFIRE ACCURACY TEST

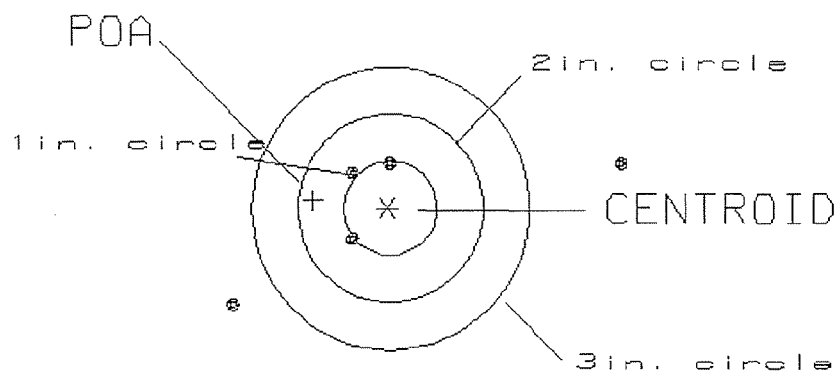
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .810
 MIN RADIUS : .484
 MEAN RADIUS : 1.224
 MAX RADIUS : 2.540
 CENTROID X : .806
 CENTROID Y : -.080

4 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349883

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.17
 VS= 1.58
 GS= 4.44

1
 3
 3

BARBER - M24 0123277

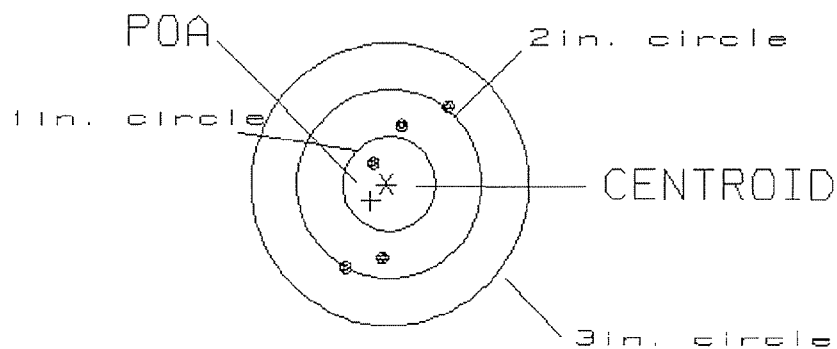
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .249
MIN RADIUS : .312
MEAN RADIUS : .740
MAX RADIUS : .992
CENTROID X : .172
CENTROID Y : .180

4 Aug 1997

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CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.07

1

VS= 1.62

5

GS= 1.94

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349883DATE 7-16-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.72	2.68	2.72	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.68	2.70	
PULL #3	2.66	2.69	2.71	
PULL #4	2.62	2.72	2.76	
PULL #5	2.67	2.71	2.74	
TOTAL	13.34	13.48	13.64	
AVG.	2.67	2.70	2.73	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	3.02	
PULL #2	3.05	3.09	
PULL #3	3.00	3.03	
PULL #4	3.06	3.04	
PULL #5	3.06	3.09	
TOTAL	15.18	15.27	
AVG.	3.04	3.05	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.91		4.00
PULL #2	3.99	3.84		4.00
PULL #3	3.92	3.91		4.03
PULL #4	3.91	3.86		4.04
PULL #5	3.99	3.88		4.11
TOTAL	19.80	19.40		20.3
AVG.	3.96	3.88		4.06

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E634 9883

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WGT
618	POLISH BARREL		3/18/97	WGT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS			DATE	INITIAL		
625	F) BARBER - M24-0123280 SAFETY ON FORCE	<u>4</u>	<u>4</u>	<u>4</u>	7-28-97	CK		
CONT.	G) SAFETY OFF FORCE	<u>2</u>	<u>2</u>	<u>2</u>	7-28-97	CK		
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	<u>.021</u>	<u>.023</u>	<u>.0215</u>	7-28-97	CK		
	J) ASSEMBLE STOCK				7-18-97	RW		
	K) ASSEMBLE SWIVEL STUDS				8/11/97	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				7-18-97	RW		
	M) IRON SIGHT ALIGNMENT				7-18-97	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				7-18-97	RW		
640	GALLERY TEST AND TARGET	Left 75	Right 75		8/4/97	TM		
	A) MALFUNCTIONS				8/4/97	TM		
	B) PIERCED PRIMERS				8/4/97	TM		
645	INSPECT FOR LIVE AMMO				8/4/97	K		
655	FINAL INSPECTION A) HEADSPACE				8/11/97	RP		
	B) TRIGGER PULL	<u>2.67</u>	<u>2.54</u>	<u>2.57</u>	<u>2.65</u>	<u>2.50</u>	8-7-97	CK
	C) FUNCTION				8/11/97	RP		
660	PACK							