

UPC



E6349885

ORDER NO. **25705**
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6349885	46	ORDER NO. 25705
		26WR

5705 E6349885

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.

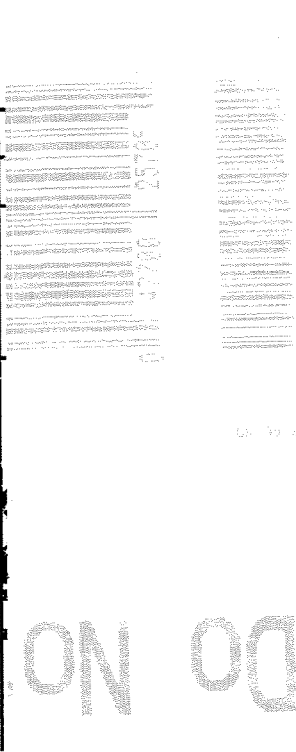
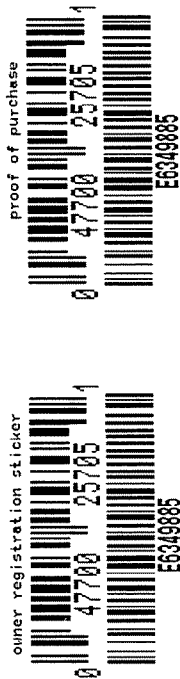


E6349885

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



BARBER - M24 0123296

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349885
5 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.316333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.287333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.427349$

THE AMR FOR THIS RIFLE IS: 1.196

CENTROIDAL DISTANCES

0 TO 1 .609861
1 TO 2 .562226
1 TO 3 .58598

3 <----POA
1
2

BARBER - M24 0123297

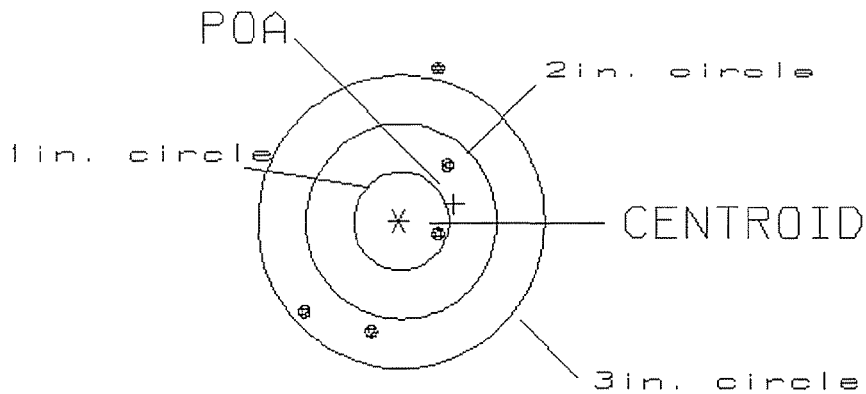
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .610
MIN RADIUS : .345
MEAN RADIUS : 1.048
MAX RADIUS : 1.609
CENTROID X : -.583
CENTROID Y : -.179

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349885.1

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.53
VS= 2.71
GS= 2.81

1
2
4

BARBER - M24 0123298

REMINGTON CENTERFIRE ACCURACY TEST

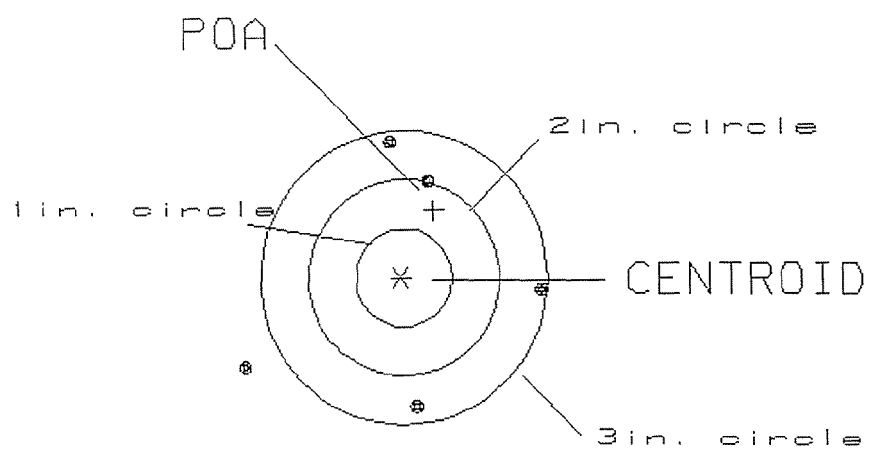
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .766
 MIN RADIUS : 1.018
 MEAN RADIUS : 1.422
 MAX RADIUS : 1.884
 CENTROID X : -.340
 CENTROID Y : -.686

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349885.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.14

0

VS= 2.70

0

GS= 3.24

4

BARBER - M24 0123299

REMINGTON CENTERFIRE ACCURACY TEST

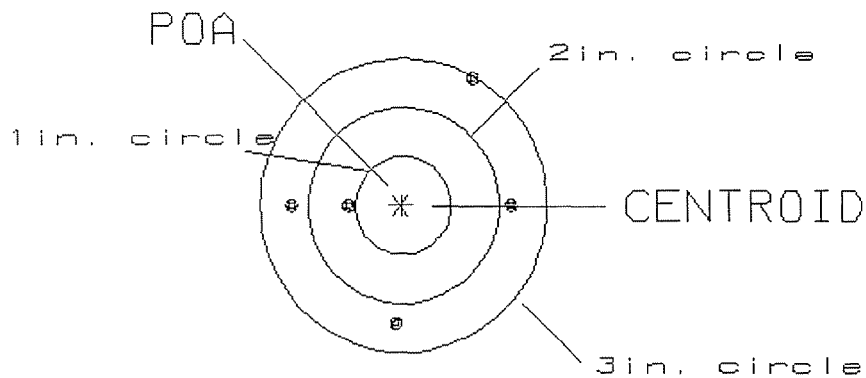
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .027
MIN RADIUS : .539
MEAN RADIUS : 1.117
MAX RADIUS : 1.525
CENTROID X : -.026
CENTROID Y : .003

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349885.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.27
VS= 2.57
GS= 2.72

0
1
4

BARBER - M24 0123300

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349885
29 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.162
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.489333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .515452

THE AMR FOR THIS RIFLE IS: 1.583

CENTROIDAL DISTANCES

0 TO 1 .844603
1 TO 2 1.08678
1 TO 3 1.24817

1 + <----POA
3
2

BARBER - M24 0123301

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .845

MIN RADIUS : .812

MEAN RADIUS : 1.480

MAX RADIUS : 2.165

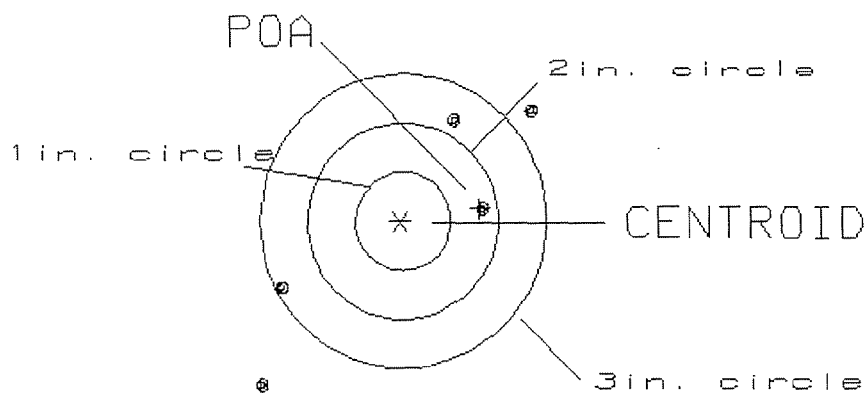
CENTROID X : -.835

CENTROID Y : -.127

29 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349885

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.78

0

VS= 2.75

1

GS= 3.92

3

BARBER - M24 0123302

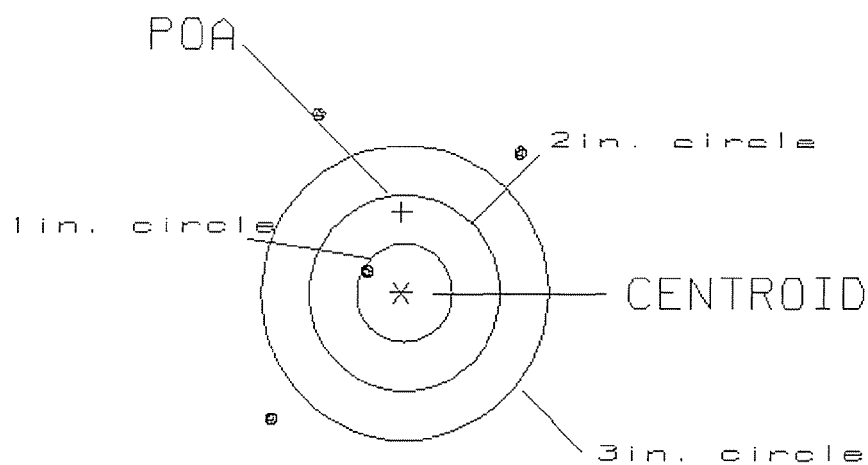
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .825
MIN RADIUS : .476
MEAN RADIUS : 1.783
MAX RADIUS : 2.686
CENTROID X : -.002
CENTROID Y : -.825

29 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349885

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.88

1

VS= 4.05

1

GS= 4.71

1

BARBER - M24 0123303

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .624

MIN RADIUS : .580

MEAN RADIUS : 1.485

MAX RADIUS : 2.274

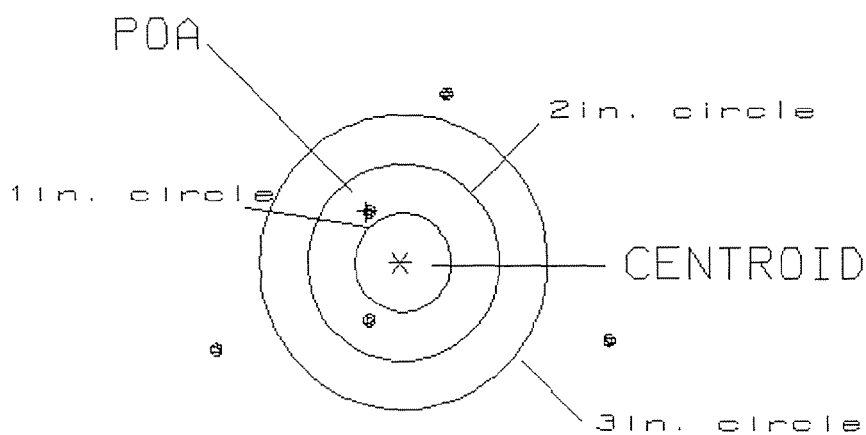
CENTROID X : .351

CENTROID Y : -.516

29 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349885

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.07

0

US= 2.65

2

GS= 4.07

2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349885DATE 7-10-97TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.64	2.68	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.51	2.64	
PULL #3	2.45	2.72	2.58	
PULL #4	2.51	2.60	2.52	
PULL #5	2.31	2.65	2.69	
TOTAL	12.30	13.12	13.11	
AVG.	2.46	2.624	2.622	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	3.17	
PULL #2	3.10	3.25	
PULL #3	3.12	3.30	
PULL #4	3.05	3.21	
PULL #5	2.99	3.20	
TOTAL	15.35	16.13	
AVG.	3.07	3.226	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	3.96	4.10		4.04
PULL #2	3.92	4.18		4.06
PULL #3	3.98	4.25		4.01
PULL #4	3.90	4.20		4.04
PULL #5	3.85	4.22		3.93
TOTAL	19.61	20.89		20.08
AVG.	3.922	4.178		4.016

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349885

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>5</u> <u>5</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>5</u> <u>5</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-16-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-16-97	CK
	M) IRON SIGHT ALIGNMENT		7-16-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-16-97	CK
640	GALLERY TEST AND TARGET	R 60 R 99	7-29-97 8-5/97	JW KT
	A) MALFUNCTIONS	L 90 L 99	7-29-97 8/5/97	JW KT
	B) PIERCED PRIMERS		7-29-97 8/5/97	JW KT
645	INSPECT FOR LIVE AMMO		7-29-97 8-5-97	KT JW
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>2.49</u> <u>2.71</u> <u>2.71</u> <u>2.60</u> <u>2.45</u>	8-2-97	CK
	C) FUNCTION		8/13/97	RP
660	PACK		8/16/97	BB

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~M24996~~ 123345