

UPC



E6349892

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349892
16 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .041
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.173333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .178116

THE AMR FOR THIS RIFLE IS: .7803

CENTROIDAL DISTANCES

Ø TO 1 .23541
1 TO 2 .269119
1 TO 3 .320924

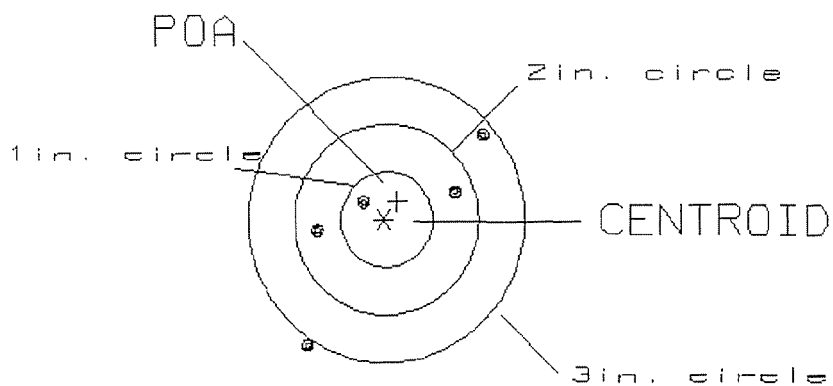
+3 <----POA
1
2

PATTERN #: 01E
 POA TO CENTROID: .236
 MIN RADIUS : .263
 MEAN RADIUS : .950
 MAX RADIUS : 1.549
 CENTROID X : -.143
 CENTROID Y : -.187

16 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349892

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

H3= 1.92

1

US= 2.16

3

GS= 2.91

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

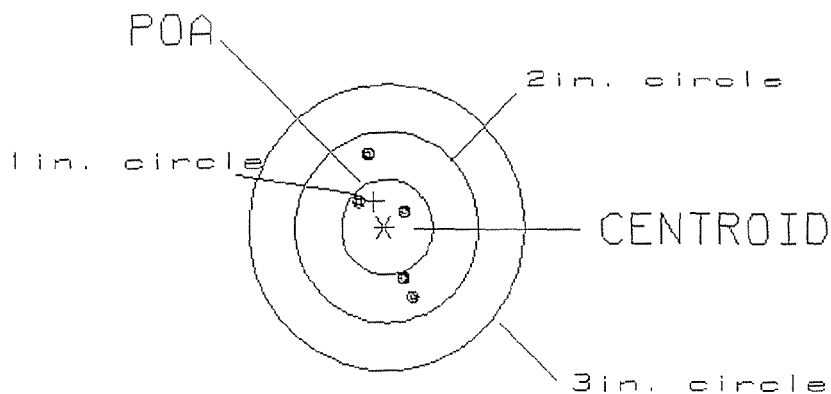
PATTERN #: 2

POA TO CENTROID: .293
 MIN RADIUS : .256
 MEAN RADIUS : .567
 MAX RADIUS : .838
 CENTROID X : .113
 CENTROID Y : -.270

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .59
 US= 1.54
 GS= 1.62

2
 5
 5

BARBER - M24 0123383

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

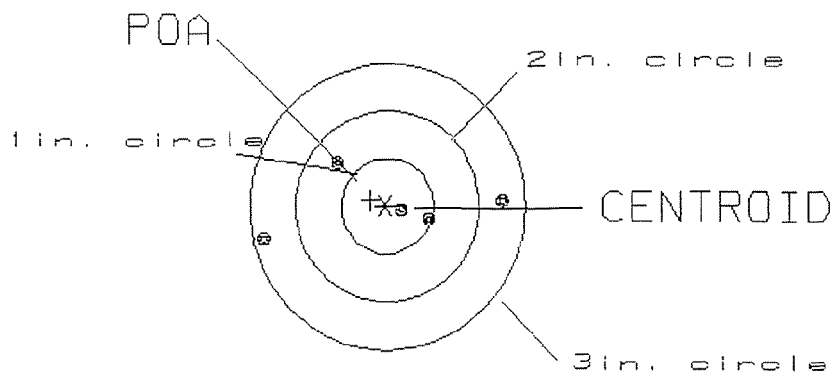
PATTERN #: 3

POA TO CENTROID: .165
 MIN RADIUS : .182
 MEAN RADIUS : .824
 MAX RADIUS : 1.446
 CENTROID X : .153
 CENTROID Y : -.063

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.67

1

VS= .85

3

GS= 2.70

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349892

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	JW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>35</u> <u>3</u>	7-31-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>22</u> <u>22</u> <u>215</u>	7-31-97	JW
	J) ASSEMBLE STOCK		7-28-97	CR
	K) ASSEMBLE SWIVEL STUDS		8/27/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-28-97	CR
	M) IRON SIGHT ALIGNMENT		7-28-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-28-97	CR
640	GALLERY TEST AND TARGET	R 71 L 79	8/16/97	JW
	A) MALFUNCTIONS		8/16/97	JW
	B) PIERCED PRIMERS		8/16/97	JW
645	INSPECT FOR LIVE AMMO		8/16/97	1-5
655	FINAL INSPECTION A) HEADSPACE		8/27/97	RP
	B) TRIGGER PULL	<u>2.35</u> <u>2.42</u> <u>2.22</u> <u>2.31</u> <u>2.28</u>	8-21-97	CK
	C) FUNCTION		8/27/97	RP
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349892DATE 7-24-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.60		2.71	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.53		2.74	
PULL #3	2.51	2.53		2.67	
PULL #4	2.53	2.49		2.67	
PULL #5	2.57	2.53		2.68	
TOTAL	12.58	12.68		13.47	
AVG.	2.52	2.54		2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.18		
PULL #2	3.14	2.93		
PULL #3	3.07	3.11		
PULL #4	3.14	3.11		
PULL #5	3.21	3.15		
TOTAL	15.74	15.48		
AVG.	3.15	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.98		4.22
PULL #2	4.09	4.01		4.03
PULL #3	4.00	4.01		3.97
PULL #4	4.02	4.05		4.08
PULL #5	4.02	4.04		4.03
TOTAL	20.19	20.09		20.33
AVG.	4.04	4.02		4.07

Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 8*

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

SERIAL NO.
E6349892

ORDER NO.
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08DR

Reg. U.S. Pat. & Tm. Off. Patent Registered Mark of Remington-Union

5705 E6349892

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SERIAL NO.



E6349892

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

