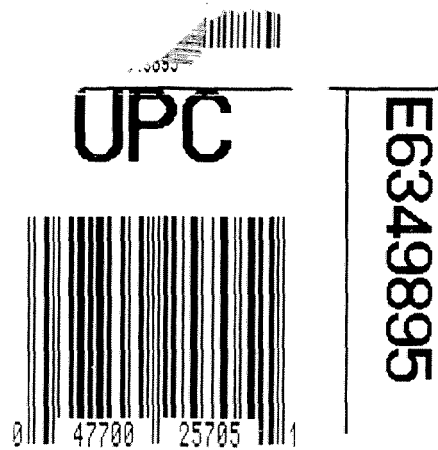




ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

* INCLUDES 1 IN CHAMBER

BARBER - M24 0123417

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349895

5 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0556667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0156667

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0578293

THE AMR FOR THIS RIFLE IS: .768

CENTROIDAL DISTANCES

0 TO 1 .112058
1 TO 2 .329296
1 TO 3 .176139

3 1² <----POA

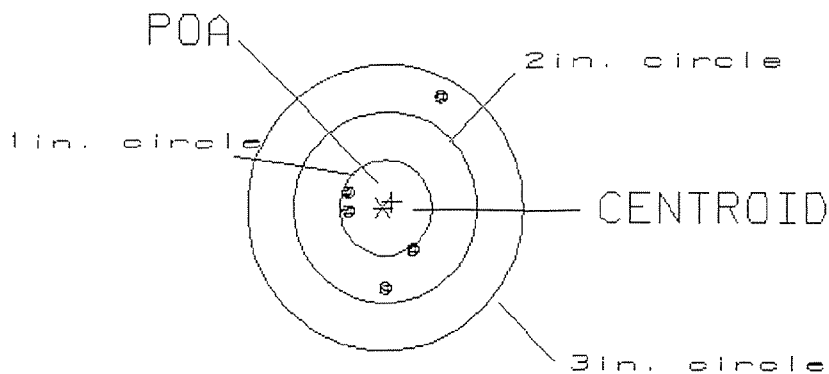
PATTERN #: 1

POA TO CENTROID: .112
 MIN RADIUS : .440
 MEAN RADIUS : .726
 MAX RADIUS : 1.357
 CENTROID X : -.094
 CENTROID Y : -.061

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349895.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.07

2

VS= 2.01

4

GS= 2.13

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

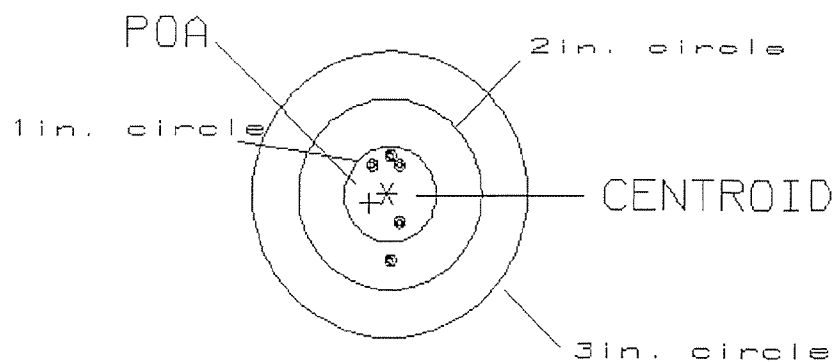
PATTERN #: 2

POA TO CENTROID:	.218
MIN RADIUS :	.272
MEAN RADIUS :	.407
MAX RADIUS :	.678
CENTROID X :	.196
CENTROID Y :	.095

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349895.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .33

4

VS= 1.12

5

GS= 1.12

5

BARBER - M24 0123420

REMINGTON CENTERFIRE ACCURACY TEST

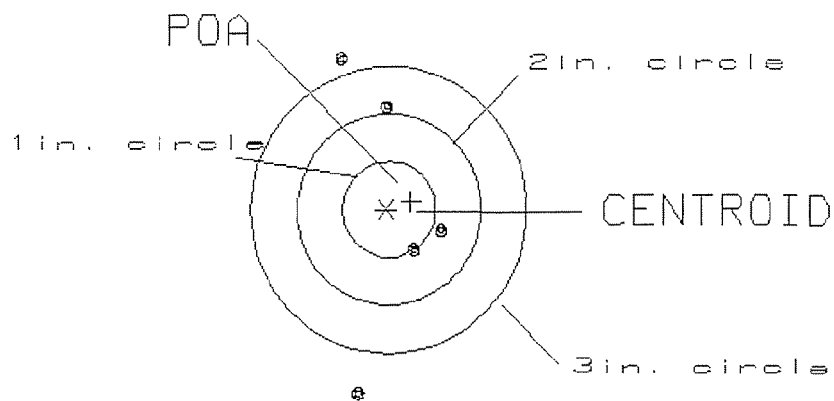
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .280
 MIN RADIUS : .563
 MEAN RADIUS : 1.171
 MAX RADIUS : 1.988
 CENTROID X : -.269
 CENTROID Y : -.081

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349895.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.03
 US= 3.54
 GS= 3.54

0
 2
 3

BARBER - M24 0123421

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349895
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.12933
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.292
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.16647

THE AMR FOR THIS RIFLE IS: 1.572

CENTROIDAL DISTANCES

Ø TO 1 1.45935
1 TO 2 .997812
1 TO 3 1.11009

1

+ <----POA

2₃

REMINGTON CENTERFIRE ACCURACY TEST

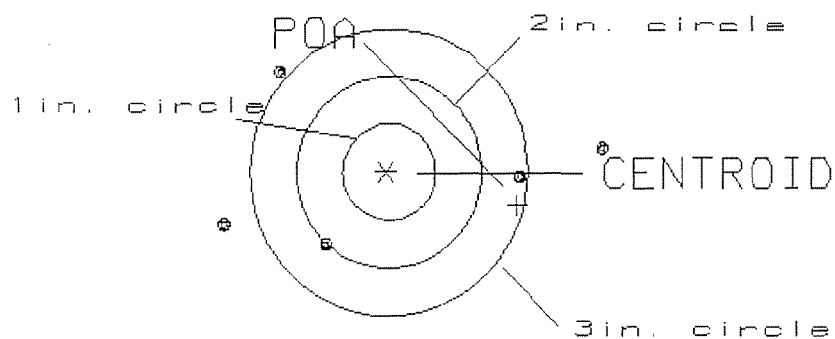
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1 1
 POA TO CENTROID: 1.460
 MIN RADIUS : 1.002
 MEAN RADIUS : 1.628
 MAX RADIUS : 2.289
 CENTROID X : -1.417
 CENTROID Y : .349

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349895.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.10

0

VS= 1.78

0

GS= 4.19

2

REMINGTON CENTERFIRE ACCURACY TEST

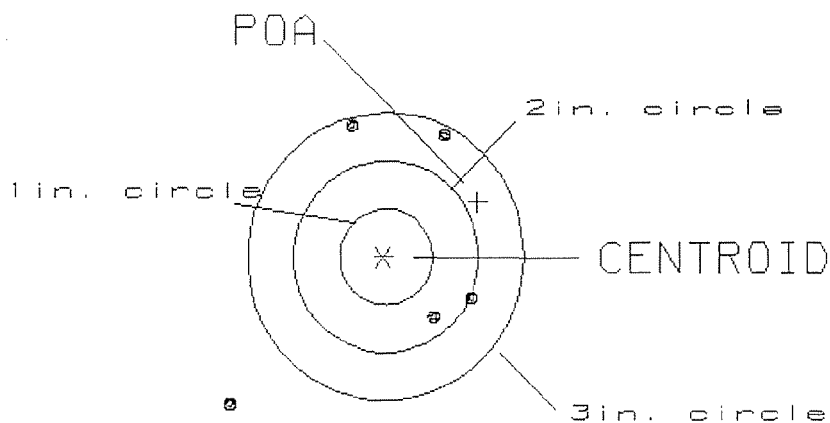
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: 1.166
 MIN RADIUS : .843
 MEAN RADIUS : 1.371
 MAX RADIUS : 2.250
 CENTROID X : -1.019
 CENTROID Y : -.566

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349895.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.61
 VS= 2.61
 GS= 3.55

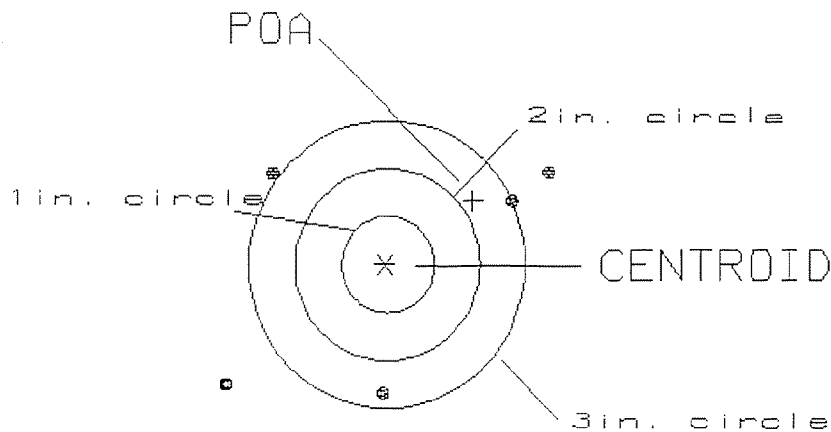
0
 1
 4

PATTERN #: 030
 POA TO CENTROID: 1.158
 MIN RADIUS : 1.295
 MEAN RADIUS : 1.717
 MAX RADIUS : 2.205
 CENTROID X : -.952
 CENTROID Y : -.659

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349895.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.51
 US= 2.25
 GS= 4.16

0
 0
 1

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349895DATE 6-4-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.57	2.66		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.70	2.75		
PULL #3	2.80	2.73	2.65		
PULL #4	2.82	2.61	2.73		
PULL #5	2.59	2.75	2.66		
TOTAL	13.49	13.36	13.45		
AVG.	2.70	2.67	2.69		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.00	3.07		
PULL #2	2.97	3.00		
PULL #3	2.93	3.00		
PULL #4	2.96	3.05		
PULL #5	2.98	2.91		
TOTAL	14.84	15.03		
AVG.	2.97	3.01		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.05		3.97
PULL #2	4.00	3.98		4.08
PULL #3	4.13	4.18		4.11
PULL #4	4.17	3.86		3.88
PULL #5	4.19	4.13		4.03
TOTAL	20.46	20.20		20.07
AVG.	4.09	4.04		4.01

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6849895

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		3/4/97	WJT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/11/97	WJT
618	POLISH BARREL		3/11/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-18-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-18-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	7-18-97	CK
	J) ASSEMBLE STOCK		6-16-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-14-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6-16-97	CK
	M) IRON SIGHT ALIGNMENT		6-16-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6-16-97	CK
640	GALLERY TEST AND TARGET	R 71 L 99	7-25-97 8-5-97	rw rw
	A) MALFUNCTIONS	Bot t sticks when extracting casing & while operating Gun empty. Truck #1	7-25-97 8-5-97	rw rw
	B) PIERCED PRIMERS	tested OK AC 8/14/97	7-25-97 8-5-97	rw rw
645	INSPECT FOR LIVE AMMO		7-25-97 8-5-97	KT KT
655	FINAL INSPECTION A) HEADSPACE		8-14-97	CK
	B) TRIGGER PULL	<u>2.70</u> <u>2.56</u> <u>2.53</u> <u>2.50</u> <u>2.53</u>	8-2-97	CK
	C) FUNCTION		8-14-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6349895

48

ORDER NO.
25705

26WR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

5705 E6349895

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U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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MODEL 700T™ M24

UPC



Do Not Use

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MODEL 700T™ M24

UPC



SERIAL NO.

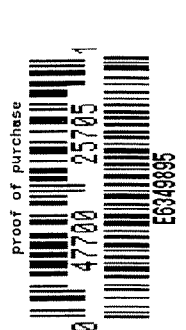


E6349895

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM