

BARBER - M24 0123430

UPC



E6349896

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0123430 M2409123469

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN CHAMBER

BARBER - M24 0123432

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349896
4 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.180667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0266667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.182624$

THE AMR FOR THIS RIFLE IS: $.8837$

CENTROIDAL DISTANCES

0 TO	1	.282
1 TO	2	.488296
1 TO	3	.902202

3 2 + 1 <----POA

BARBER - M24 0123433

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010

POA TO CENTROID: .282

MIN RADIUS : .328

MEAN RADIUS : 1.014

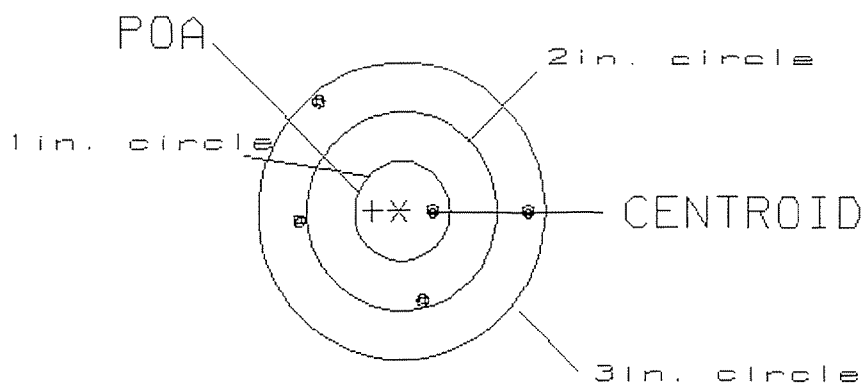
MAX RADIUS : 1.376

CENTROID X : .282

CENTROID Y : 0.000

4 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349896

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.40

1

VS= 1.98

2

GS= 2.46

5

BARBER - M24 0123434

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

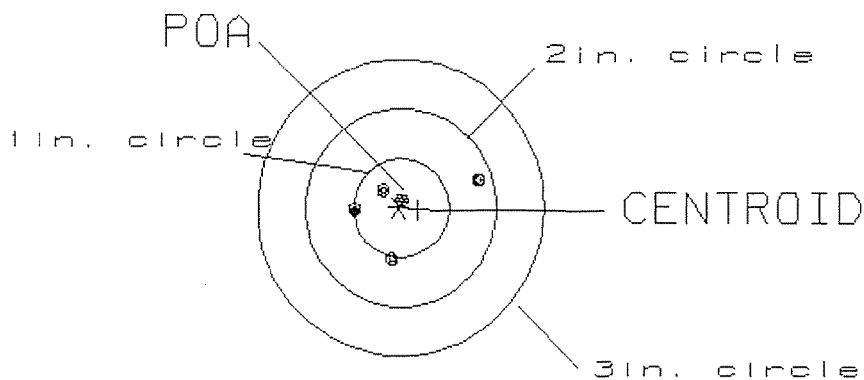
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .207
MIN RADIUS : .035
MEAN RADIUS : .440
MAX RADIUS : .867
CENTROID X : -.206
CENTROID Y : .017

4 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349896

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.30

3

VS= .83

5

GS= 1.33

5

BARBER - M24 0123435

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .621

MIN RADIUS : .787

MEAN RADIUS : 1.197

MAX RADIUS : 1.656

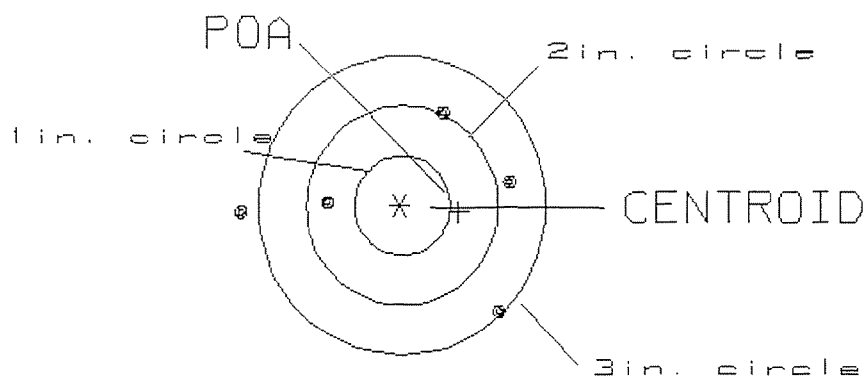
CENTROID X : -.618

CENTROID Y : .063

4 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349896

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.74

0

VS= 1.98

2

GS= 2.82

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349896DATE 7-12-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.57	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.63	2.52	
PULL #3	2.58	2.49	2.63	
PULL #4	2.60	2.63	2.56	
PULL #5	2.60	2.68	2.74	
TOTAL	12.87	13.00	13.04	
AVG.	2.574	2.600	2.608	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	2.98	
PULL #2	3.05	2.99	
PULL #3	3.00	3.11	
PULL #4	3.13	3.12	
PULL #5	3.06	3.10	
TOTAL	15.29	15.30	
AVG.	3.058	3.060	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	3.81		3.96
PULL #2	4.01	3.87		4.05
PULL #3	3.94	3.83		3.89
PULL #4	3.91	3.83		3.94
PULL #5	4.02	3.97		4.13
TOTAL	19.83	19.31		19.97
AVG.	3.966	3.862		3.994

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349896

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-8-97	EW
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	EW
	M) IRON SIGHT ALIGNMENT		7-18-97	EW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	EW
640	GALLERY TEST AND TARGET	Right 87 Left 63	8/1/97	AC
	A) MALFUNCTIONS		8/1/97	A
	B) PIERCED PRIMERS		8/1/97	A
645	INSPECT FOR LIVE AMMO		8/1/97	YM
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.77</u> <u>2.80</u> <u>2.80</u> <u>2.85</u> <u>2.90</u>	8-7-97	CK
	C) FUNCTION		8/12/97	RP
660	PACK			

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6349896

46
ORDER NO.
25705

26WR



5705 E6349896

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



E6349896

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

