

UPC



E6349897

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349897

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		5/12/92	WJT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		5/12/92	WJT
618	POLISH BARREL		5/12/92	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0123443 M2400123482

625	F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>4.5</u>	6-2-97	JW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>3</u>	6-2-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-30-97	JW
	I) FIRING PIN INDENT	<u>22</u> <u>22.5</u> <u>22.5</u>	6/2/97	JW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/14/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/4/97	RP
	M) IRON SIGHT ALIGNMENT		6/4/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/4/97	RP
640	GALLERY TEST AND TARGET	Right 90 Left 60	6/10/97	JW
	A) MALFUNCTIONS		6-10-97	JW
	B) PIERCED PRIMERS		6/10/97	JW
645	INSPECT FOR LIVE AMMO		6/10/97	N
655	FINAL INSPECTION A) HEADSPACE		6/14/97	RP
	B) TRIGGER PULL	<u>2.10</u> <u>2.68</u> <u>2.66</u> <u>2.61</u> <u>2.64</u>	6-13-97	CLK
	C) FUNCTION		6/14/97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349897
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .333333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.412667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .530476

THE AMR FOR THIS RIFLE IS: .8983

CENTROIDAL DISTANCES

0	TO	1	.358096
1	TO	2	.637734
1	TO	3	.459426

+ <----POA
1 3 2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .358

MIN RADIUS : .432

MEAN RADIUS : .648

MAX RADIUS : .895

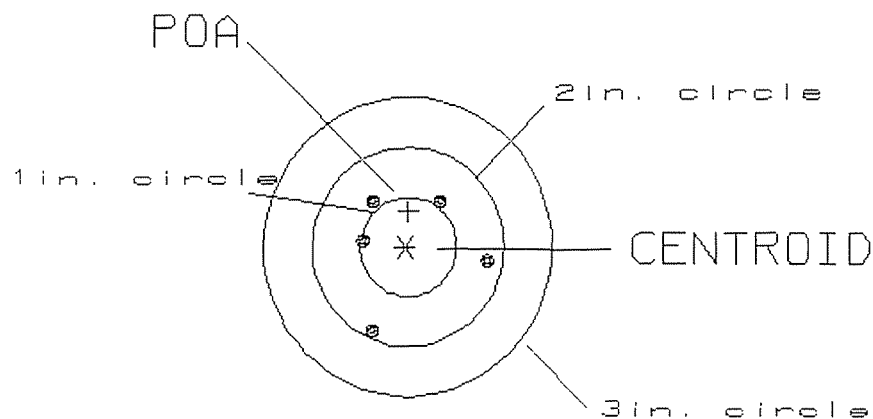
CENTROID X : -.028

CENTROID Y : -.357

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349897

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.22

1

VS= 1.26

5

GS= 1.45

5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .761

MIN RADIUS : .451

MEAN RADIUS : 1.406

MAX RADIUS : 2.577

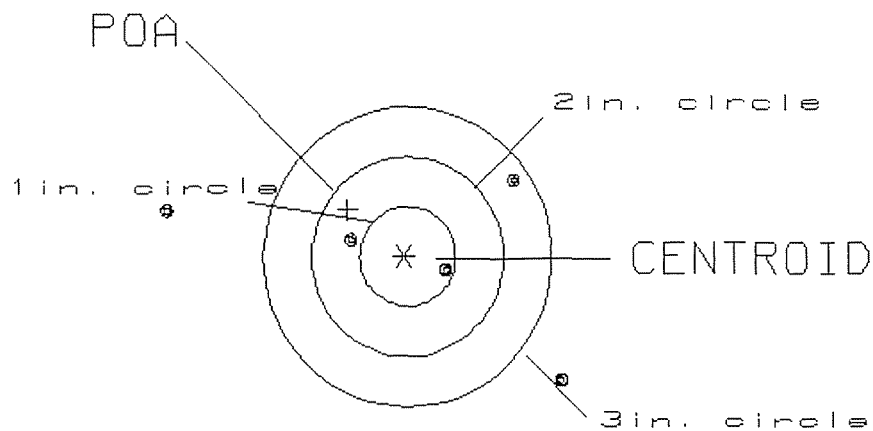
CENTROID X : .600

CENTROID Y : -.468

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349897

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.15

1

VS= 2.02

2

GS= 4.49

3

PATTERN #: 3

POA TO CENTROID: .595

MIN RADIUS : .147

MEAN RADIUS : .641

MAX RADIUS : 1.169

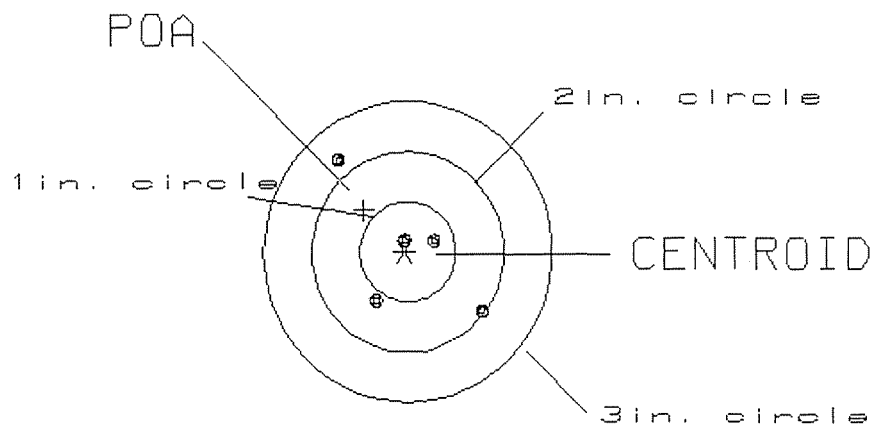
CENTROID X : .428

CENTROID Y : -.413

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349897

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.58

2

VS= 1.47

4

GS= 2.16

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349897DATE 5-30-97TESTER J. W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.62	2.84	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.76	2.72	
PULL #3	2.56	2.62	2.56	
PULL #4	2.53	2.81	2.70	
PULL #5	2.39	2.45	2.67	
TOTAL	12.62	13.48	13.15	
AVG.	2.524	2.696	2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.02	3.34	
PULL #2	3.05	2.78	
PULL #3	3.06	3.26	
PULL #4	3.21	3.44	
PULL #5	3.19	2.79	
TOTAL	15.53	15.71	
AVG.	3.106	3.142	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.81	4.08		4.12
PULL #2	4.06	4.23		4.09
PULL #3	4.07	4.03		3.78
PULL #4	4.16	4.04		4.02
PULL #5	4.19	4.15		4.03
TOTAL	20.29	20.53		20.04
AVG.	4.058	4.106		4.008

Do Not Use

AL NO.



ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC

Do Not Use

VERY IMPORTANT
Instruction enclosed to assure safe use of firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee

SERIAL NO.
E6349897

46 ORDER NO.
25705

24PR

5705 E6349897

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

