

BARBER - M24 0123452

UPC



E6349898

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0123454

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349898
24 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.336667$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.392$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.516729$

THE AMR FOR THIS RIFLE IS: $.8803$

CENTROIDAL DISTANCES

0 TO 1	.153013
1 TO 2	1.25016
1 TO 3	.249778

2

3
1+ <----POA

BARBER - M24 0123455

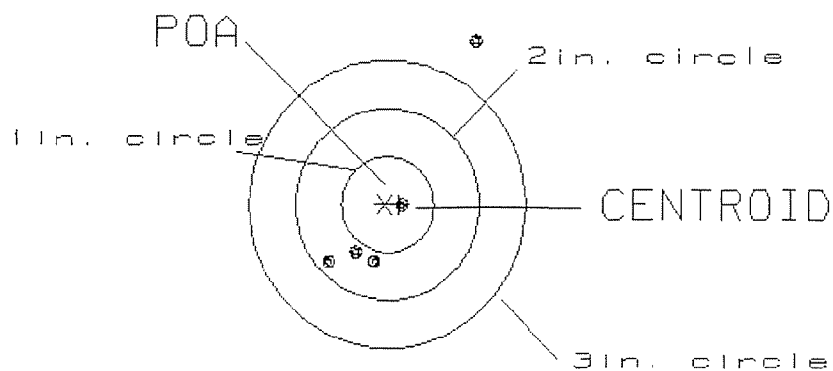
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .153
MIN RADIUS : .159
MEAN RADIUS : .850
MAX RADIUS : 1.976
CENTROID X : -.153
CENTROID Y : -.002

24 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349898

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.59

1

VS= 2.36

4

GS= 2.84

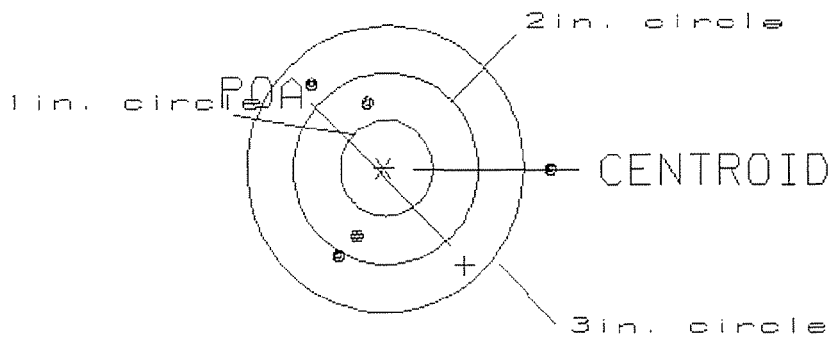
4

PATTERN #: 2
 POA TO CENTROID: 1.344
 MIN RADIUS : .726
 MEAN RADIUS : 1.093
 MAX RADIUS : 1.762
 CENTROID X : -.887
 CENTROID Y : 1.010

24 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349898

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.59

0

VS= 1.80

2

GS= 2.75

4

BARBER - M24 0123457

REMINGTON CENTERFIRE ACCURACY TEST

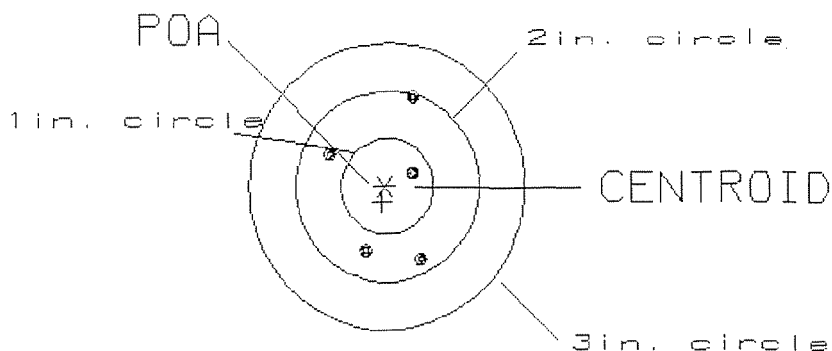
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: [3]
 POA TO CENTROID: .170
 MIN RADIUS : .292
 MEAN RADIUS : .698
 MAX RADIUS : .975
 CENTROID X : .030
 CENTROID Y : .168

24 Jul 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .93
 US= 1.69
 GS= 1.69

1
 5
 5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349898DATE 7/7/97TESTER JW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.37	2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.34	2.56	
PULL #3	2.37	2.21	2.61	
PULL #4	2.39	2.42	2.64	
PULL #5	2.34	2.37	2.70	
TOTAL	11.83	11.71	13.09	
AVG.	2.366	2.342	2.618	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.12		
PULL #2	3.19	3.14		
PULL #3	3.15	2.51		
PULL #4	3.15	3.17		
PULL #5	3.34	2.96		
TOTAL	15.9	14.9		
AVG.	3.18	2.98		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	3.53		3.97
PULL #2	4.00	4.19		4.08
PULL #3	4.00	3.99		3.86
PULL #4	4.01	4.04		4.17
PULL #5	4.00	4.08		4.12
TOTAL	19.94	19.83		20.2
AVG.	3.988	3.966		4.04

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349898

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WJT
618	POLISH BARREL		8/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-18-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-18-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	7-18-97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	Right 51 Left 97	7-24-97	QW
	A) MALFUNCTIONS		7-24-97	QW
	B) PIERCED PRIMERS		7-24-97	QW
645	INSPECT FOR LIVE AMMO		7-24-97	KT
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>2.50</u> <u>2.34</u> <u>2.39</u> <u>2.35</u> <u>2.32</u>	8-7-97	CK
	C) FUNCTION		8/13/97	RP
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO
E6349898

46

ORDER NO
25705

08DR

5705 E6349898

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO



MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

