

UPC



E6349899

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0123465

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349899
12 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .064
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0303333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0708245

THE AMR FOR THIS RIFLE IS: .9173

CENTROIDAL DISTANCES

0 TO 1 .0670075
1 TO 2 .243298
1 TO 3 .305321

2
+ <----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

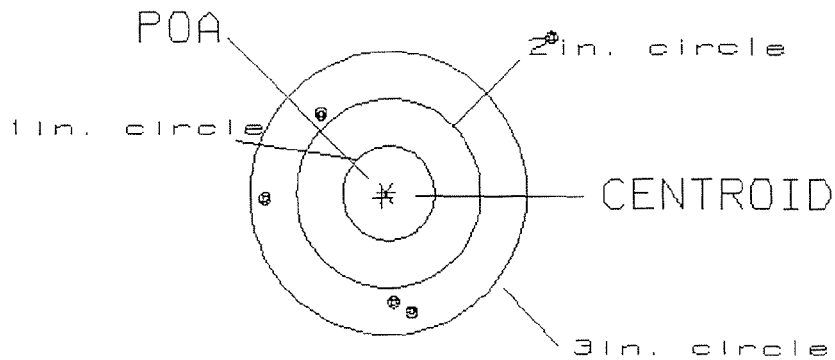
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .067
 MIN RADIUS : 1.095
 MEAN RADIUS : 1.464
 MAX RADIUS : 2.396
 CENTROID X : .041
 CENTROID Y : .053

12 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349899

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.09

0

VS= 2.93

0

GS= 3.54

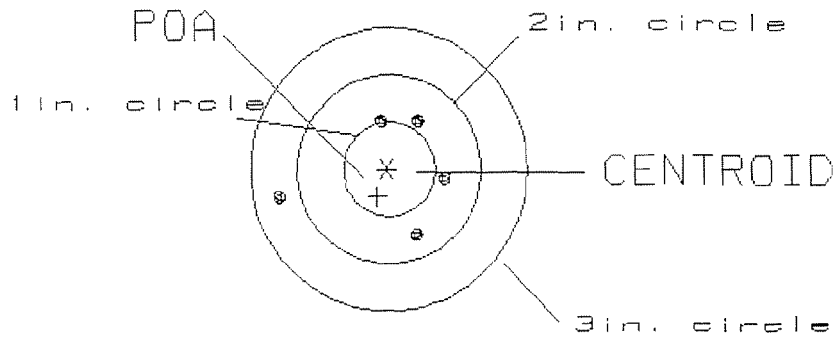
4

PATTERN #: 2
 POA TO CENTROID: .305
 MIN RADIUS : .512
 MEAN RADIUS : .761
 MAX RADIUS : 1.199
 CENTROID X : .096
 CENTROID Y : .290

12 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349899

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.81
 VS= 1.29
 GS= 1.82

0
 4
 5

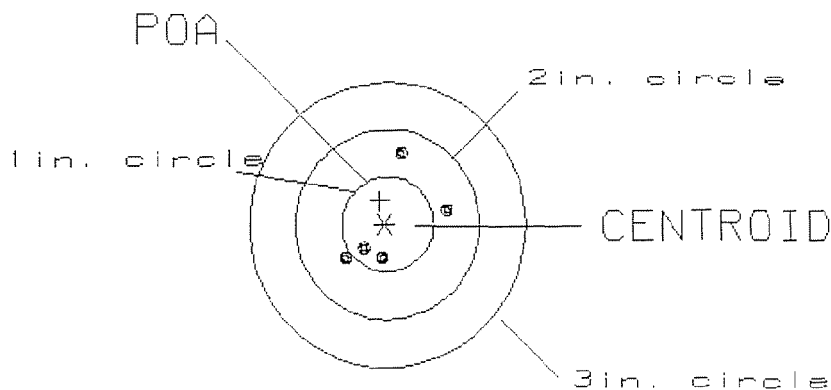
PATTERN #: E 3 E

POA TO CENTROID: .258
 MIN RADIUS : .299
 MEAN RADIUS : .527
 MAX RADIUS : .773
 CENTROID X : .055
 CENTROID Y : -.252

12 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349899

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.07

2

US= 1.09

5

GS= 1.28

5

BARBER - M24 0123469

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349899
31 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.254667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.188333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.316741$

THE AMR FOR THIS RIFLE IS: 1.417

CENTROIDAL DISTANCES

Ø TO	1	.204414
1 TO	2	.632535
1 TO	3	.588666

	1	
	+	←----POA
2		
	3	

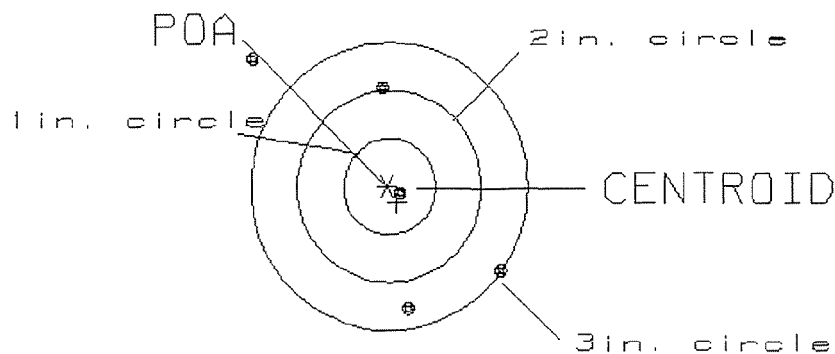
PATTERN #: 1

POA TO CENTROID: .204
 MIN RADIUS : .138
 MEAN RADIUS : 1.192
 MAX RADIUS : 1.980
 CENTROID X : -.112
 CENTROID Y : .171

31 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349899

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.75
 VS= 2.59
 GS= 3.51

1
 2
 3

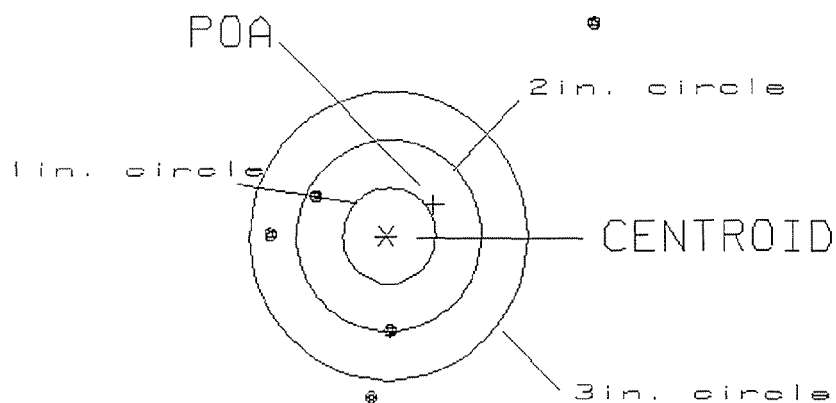
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .603
 MIN RADIUS : .872
 MEAN RADIUS : 1.601
 MAX RADIUS : 3.139
 CENTROID X : -.512
 CENTROID Y : -.319

31 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349899

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.55
 VS= 3.91
 GS= 4.57

0
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

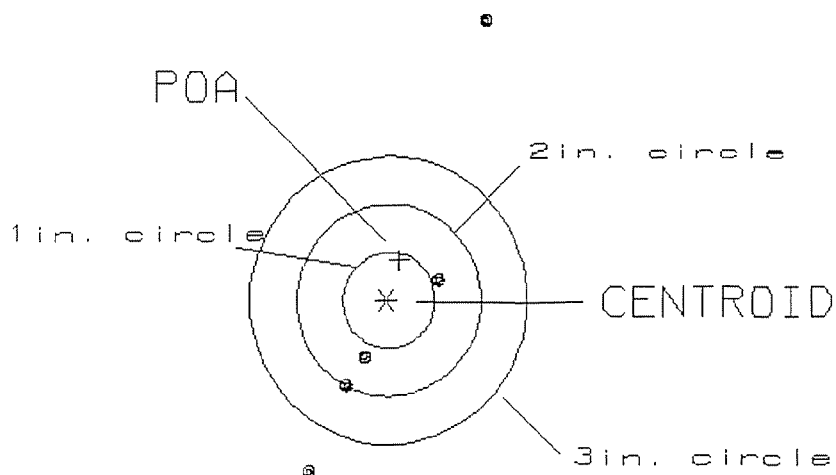
PATTERN #: 3

POA TO CENTROID: .440
 MIN RADIUS : .608
 MEAN RADIUS : 1.458
 MAX RADIUS : 3.104
 CENTROID X : -.140
 CENTROID Y : -.417

31 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349899

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.92

0

VS= 4.74

3

GS= 5.11

3

GUN SERIAL # E 6849899

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) BARBER M24 0123474	<u>7</u> <u>7</u> <u>7</u>	11-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	11-3-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.023</u>	11-3-97	CR
	J) ASSEMBLE STOCK		10-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		12-5-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-29-97	RW
	M) IRON SIGHT ALIGNMENT		10-29-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	RW
640	GALLERY TEST AND TARGET	L 64 R 86	10/31/97 11-12-97	PB DB
	A) MALFUNCTIONS		10/31/97 11-12-97	PB DB
	B) PIERCED PRIMERS		10/31/97 11-12-97	PB DB
645	INSPECT FOR LIVE AMMO		10/31/97 11-12-97	DFS DB TM
655	FINAL INSPECTION A) HEADSPACE		12-5-97	CK
	B) TRIGGER PULL	<u>2.35</u> <u>2.39</u> <u>2.39</u> <u>2.31</u> <u>2.30</u>	11/13/97	RP
	C) FUNCTION		12-5-97	CK
660	PACK			

BARBER - M24 0123475

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349899DATE 10-29-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.60	2.66	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.56	2.60	
PULL #3	2.68	2.49	2.68	
PULL #4	2.58	2.54	2.69	
PULL #5	2.70	2.61	2.64	
TOTAL	13.22	12.80	13.27	
AVG.	2.64	2.56	2.65	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.94	3.00	
PULL #2	2.99	2.91	
PULL #3	3.03	2.98	
PULL #4	2.93	2.96	
PULL #5	3.01	3.06	
TOTAL	15.90	14.91	
AVG.	3.18	2.98	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.13		4.14
PULL #2	4.13	4.05		4.14
PULL #3	4.12	3.98		4.12
PULL #4	3.97	3.96		4.08
PULL #5	4.07	3.94		4.15
TOTAL	20.40	20.06		20.63
AVG.	4.08	4.01		4.12

Do Not Use

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO E6349899	46	ORDER NO 25705
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5705 E6349899

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

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SERIAL NO



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

