

UPC



E6349902

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0123502

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349902
26 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0926667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.124333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .155067

THE AMR FOR THIS RIFLE IS: .8267

CENTROIDAL DISTANCES

0 TO 1 .114726
1 TO 2 .147105
1 TO 3 .394808

$\bar{x}_1$ <----POA
3

BARBER - M24 0123503

REMINGTON CENTERFIRE ACCURACY TEST

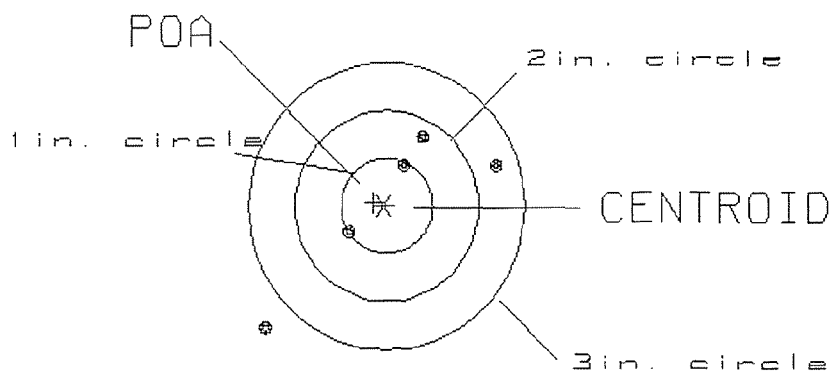
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .115
 MIN RADIUS : .430
 MEAN RADIUS : .964
 MAX RADIUS : 1.842
 CENTROID X : .111
 CENTROID Y : -.029

26 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349982.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.45

1

US= 1.99

3

GS= 3.02

4

BARBER - M24 0123504

REMINGTON CENTERFIRE ACCURACY TEST

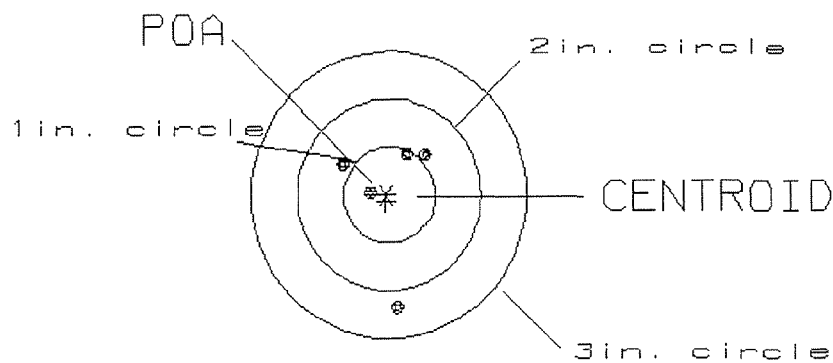
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .077
 MIN RADIUS : .173
 MEAN RADIUS : .622
 MAX RADIUS : 1.226
 CENTROID X : .009
 CENTROID Y : .077

26 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349982.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .98
 VS= 1.68
 GS= 1.72

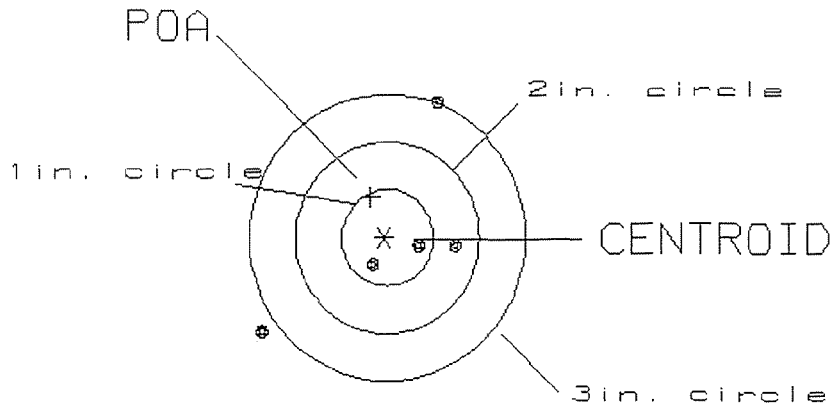
2
 4
 5

PATTERN #: 3
 POA TO CENTROID: .450
 MIN RADIUS : .301
 MEAN RADIUS : .894
 MAX RADIUS : 1.678
 CENTROID X : .158
 CENTROID Y : -.421

26 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349902.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.08
 US= 2.34
 GS= 3.02

2
 3
 4

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6349902

46
ORDER NO.
25705

08DR

5705 E6349902

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



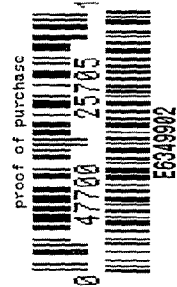
SERIAL NO.



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349902

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/14/97	WJT
618	POLISH BARREL		3/14/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-5-97	AC
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	8-5-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.021</u>	8-5-97	AC
	J) ASSEMBLE STOCK		8-4-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-27-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-97	CR
	M) IRON SIGHT ALIGNMENT		8-4-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-4-97	CR
640	GALLERY TEST AND TARGET	R 52 L 100	8/25/97	WB
	A) MALFUNCTIONS		8/25/97	WB
	B) PIERCED PRIMERS		8/25/97	WB
645	INSPECT FOR LIVE AMMO		8/25/97	TM
655	FINAL INSPECTION A) HEADSPACE		8-27-97	RP
	B) TRIGGER PULL	<u>2.60</u> <u>2.55</u> <u>2.53</u> <u>2.52</u> <u>2.54</u>	8/27/97	TM
	C) FUNCTION		8-27-97	RP
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349902DATE 8-1-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.60	2.45	2.46		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.39	2.44		
PULL #3	2.65	2.40	2.45		
PULL #4	2.65	2.43	2.48		
PULL #5	2.57	2.41	2.51		
TOTAL	13.10	12.08	12.34		
AVG.	2.620	2.416	2.468		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.17		
PULL #2	3.36	3.20		
PULL #3	3.37	3.34		
PULL #4	3.35	3.40		
PULL #5	3.42	3.38		
TOTAL	16.85	16.49		
AVG.	3.370	3.298		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	3.90		4.28
PULL #2	4.14	3.80		4.30
PULL #3	4.15	3.90		4.28
PULL #4	3.98	3.85		4.33
PULL #5	4.06	3.90		4.29
TOTAL	20.41	19.35		21.48
AVG.	4.082	3.870		4.296