

BARBER - M24 0123511

UPC



E6349903

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0123511

M24 0123550

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0123513

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349903
9 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .08
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .219333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .233468

THE AMR FOR THIS RIFLE IS: 1.032

CENTROIDAL DISTANCES

0 TO 1 .272413
1 TO 2 .0756902
1 TO 3 .194551

1 3
+ <----POA

BARBER - M24 0123514

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010

POA TO CENTROID: .272

MIN RADIUS : .810

MEAN RADIUS : 1.410

MAX RADIUS : 1.841

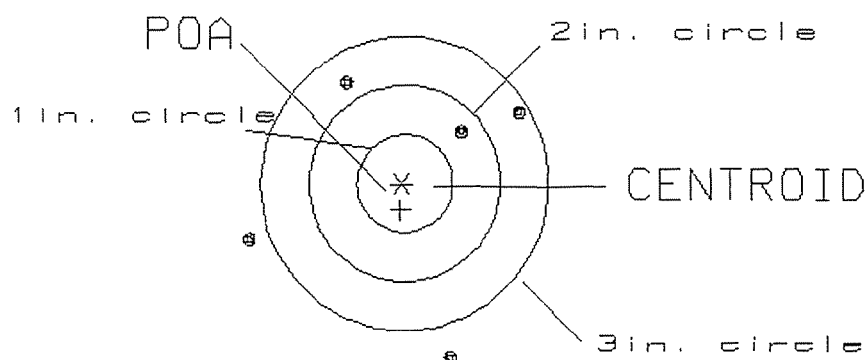
CENTROID X : .015

CENTROID Y : .272

9 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349903

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.86

0

VS= 2.65

1

GS= 3.14

3

BARBER - M24 0123515

REMINGTON CENTERFIRE ACCURACY TEST

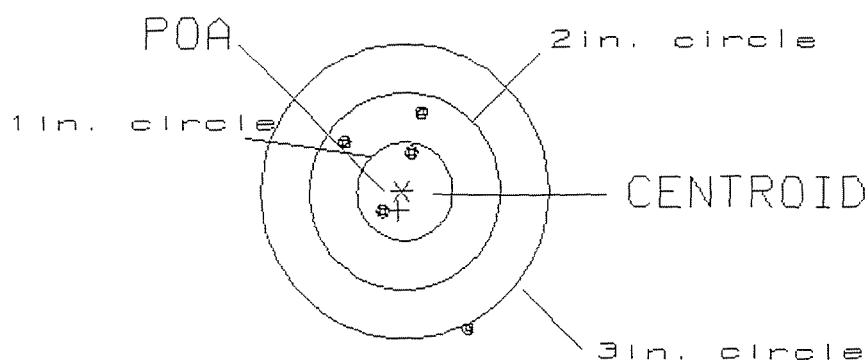
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .202
MIN RADIUS : .357
MEAN RADIUS : .784
MAX RADIUS : 1.569
CENTROID X : .035
CENTROID Y : .199

9 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349983

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.29

2

US= 2.20

4

GS= 2.32

4

BARBER - M24 0123516

REMINGTON CENTERFIRE ACCURACY TEST

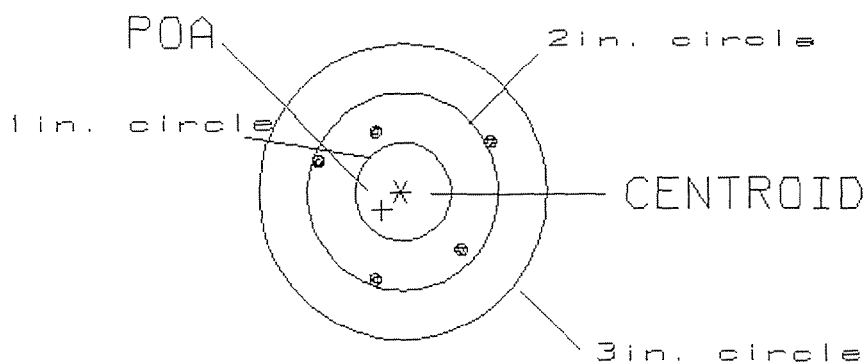
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .266
MIN RADIUS : .704
MEAN RADIUS : .903
MAX RADIUS : 1.041
CENTROID X : .190
CENTROID Y : .187

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.83

0

US= 1.57

4

GS= 1.88

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349903DATE 7-17-97TESTER TRD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.61	2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.35	2.52	
PULL #3	2.56	2.71	2.38	
PULL #4	2.62	2.38	2.25	
PULL #5	2.67	2.74	2.44	
TOTAL	12.93	12.79	12.13	
AVG.	2.58	2.55	2.42	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.88	2.92	
PULL #2	2.84	2.83	
PULL #3	2.87	2.88	
PULL #4	2.96	2.89	
PULL #5	3.00	3.00	
TOTAL	14.55	14.52	
AVG.	2.91	2.90	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	3.80		3.97
PULL #2	3.78	4.42		3.91
PULL #3	4.04	4.14		3.74
PULL #4	4.12	4.24		3.77
PULL #5	4.37	4.53		3.75
TOTAL	20.21	21.13		19.14
AVG.	4.04	4.22		3.82

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349903

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/14/92	WGT
618	POLISH BARREL		3/14/92	WGP
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0123519 F) SAFETY ON FORCE	<u>37</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-21-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-21-97	CR
	M) IRON SIGHT ALIGNMENT		7-21-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-21-97	CR
640	GALLERY TEST AND TARGET	R50 L100	8-9-97	DH
	A) MALFUNCTIONS		8-9-97	DH
	B) PIERCED PRIMERS		8-9-97	DH
645	INSPECT FOR LIVE AMMO		8-9-97	DH
655	FINAL INSPECTION A) HEADSPACE		8-15-97	CK
	B) TRIGGER PULL	<u>2.48</u> <u>2.49</u> <u>2.51</u> <u>2.52</u> <u>2.48</u>	8-14-97	CK
	C) FUNCTION		8-15-97	CK
660	PACK			

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KINZER V. REMINGTON

BARBER - M24 ~~0123519~~ 0123558

Do Not Use

LOT # 11

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO. E6349903	46
ORDER NO. 25705	

5705 E6349903

12DR

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MODEL 700™ M24
UPC



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

