

UPC



E6349904

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349904
7 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.227667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.65$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.688718$

THE AMR FOR THIS RIFLE IS: 1.198

CENTROIDAL DISTANCES

0 TO 1	.281443
1 TO 2	1.39634
1 TO 3	.640994

2

3

1
+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

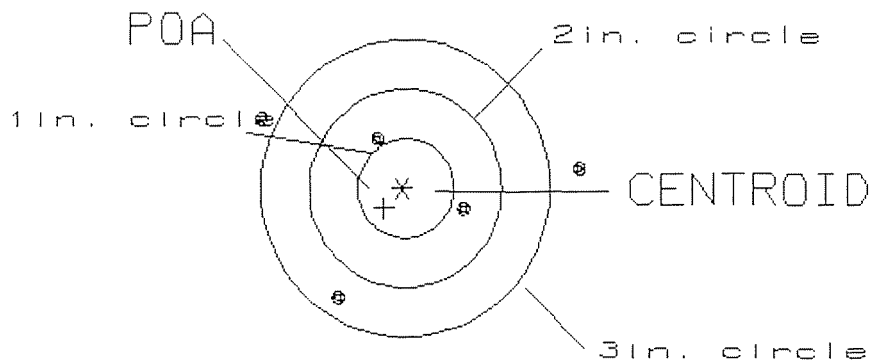
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .281
 MIN RADIUS : .530
 MEAN RADIUS : 1.206
 MAX RADIUS : 1.857
 CENTROID X : .197
 CENTROID Y : .201

7 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349904

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.33

0

VS= 1.84

2

GS= 3.36

3

REMINGTON CENTERFIRE ACCURACY TEST

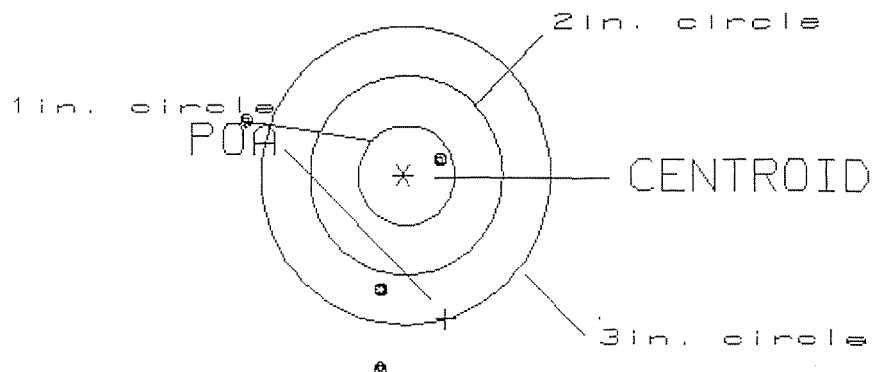
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: 1.508
 MIN RADIUS : .436
 MEAN RADIUS : 1.640
 MAX RADIUS : 2.897
 CENTROID X : -.445
 CENTROID Y : 1.441

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.41
 VS= 4.21
 GS= 4.70

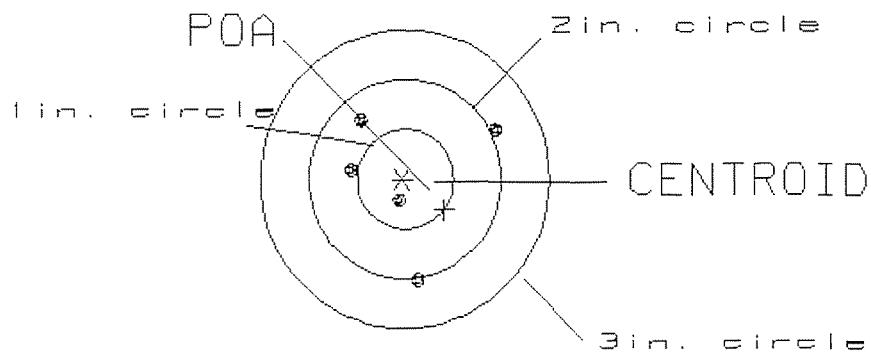
1
 1
 2

PATTERN #: 3
POA TO CENTROID: .533
MIN RADIUS : .202
MEAN RADIUS : .748
MAX RADIUS : 1.091
CENTROID X : -.435
CENTROID Y : .308

7 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.55

1

US= 1.67

3

GS= 1.79

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349904DATE 7-23-97TESTER TAD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.45	2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.34	2.39	
PULL #3	2.42	2.39	2.47	
PULL #4	2.42	2.37	2.39	
PULL #5	2.39	2.42	2.55	
TOTAL	12.33	11.97	12.20	
AVG.	2.46	2.39	2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.70	2.70	
PULL #2	2.78	2.67	
PULL #3	2.79	2.58	
PULL #4	2.60	2.75	
PULL #5	2.78	2.69	
TOTAL	13.65	13.39	
AVG.	2.73	2.67	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.81	3.99		3.97
PULL #2	3.87	3.80		3.99
PULL #3	3.95	3.96		3.93
PULL #4	3.94	3.81		4.05
PULL #5	3.94	3.95		4.08
TOTAL	19.51	19.51		20.02
AVG.	3.90	3.90		4.00

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349904

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/10/97	WJT
618	POLISH BARREL		3/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-87	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-87	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1021</u> <u>1022</u> <u>1022</u>	7-28-87	CK
	J) ASSEMBLE STOCK		7-24-97	CR
	K) ASSEMBLE SWIVEL STUDS		8/14/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-24-97	CR
	M) IRON SIGHT ALIGNMENT		7-24-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-24-97	CR
640	GALLERY TEST AND TARGET	R 70 L 80	8/7/97	KT
	A) MALFUNCTIONS		8/7/97	KT
	B) PIERCED PRIMERS		8/7/97	KT
645	INSPECT FOR LIVE AMMO		8/7/97	FW
655	FINAL INSPECTION A) HEADSPACE		8/14/97	RP
	B) TRIGGER PULL	<u>2.68</u> <u>2.64</u> <u>2.57</u> <u>2.59</u> <u>2.56</u>	8-14-87	CK
	C) FUNCTION		8/14/97	RP
660	PACK			

Do Not Use

Do Not Use

AL NO.

ORDER 25705
MODEL 700TM M24
UPC



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VERY IMPORTANT: Instruction B enclosed to assist safe use of firearm.

Remington®

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6349904	48
ORDER NO. 25705	
26WR	

5705 E6349904

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

