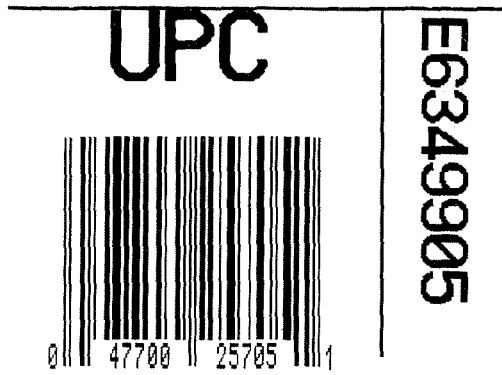




ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN. CHAMBER

Do Not Use

LOT #8

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington[®]

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.	E6349905
46	ORDER NO.
	25705
	26PR



5705 E6349905

ORDER 25705

MODEL 700[™] M24

UPC



ORDER 25705

MODEL 700[™] M24

UPC



SERIAL NO.



E6349905

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349905

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		5/12/97	wjt
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		5/12/97	wjt
618	POLISH BARREL		5/12/97	wjt
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	6-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	6-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>10215</u> <u>10215</u>	6-4-97	CK
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/20/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/5/97	
	M) IRON SIGHT ALIGNMENT		6/5/97	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/5/97	
640	GALLERY TEST AND TARGET	L-28 R-62	6/11/97	NF
	A) MALFUNCTIONS		"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		6/11/97	JD
655	FINAL INSPECTION A) HEADSPACE		6/20/97	RP
	B) TRIGGER PULL	<u>2.72</u> <u>2.85</u> <u>2.45</u> <u>2.37</u> <u>2.51</u>	6/18/97	CK
	C) FUNCTION		6/20/97	RP
660	PACK			

BARBER - M24 0123539

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349905
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.117333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0836667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.144108$

THE AMR FOR THIS RIFLE IS: $.828$

CENTROIDAL DISTANCES

0 TO 1	.226744
1 TO 2	.102772
1 TO 3	.340969

3
+
21 <----POA

BARBER - M24 0123540

REMINGTON CENTERFIRE ACCURACY TEST

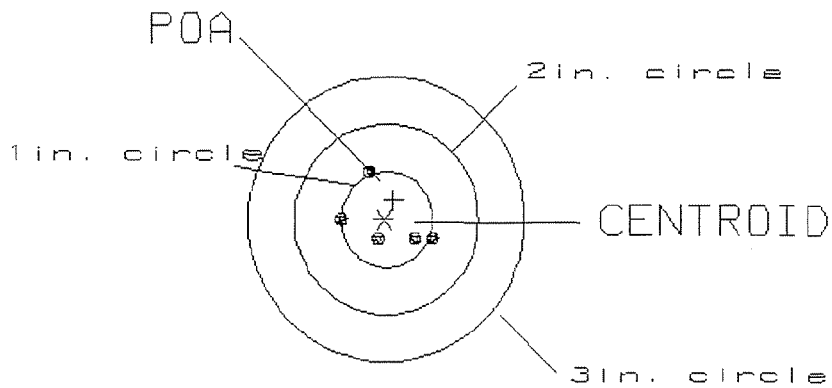
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .227
MIN RADIUS : .195
MEAN RADIUS : .404
MAX RADIUS : .544
CENTROID X : -.103
CENTROID Y : -.202

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349985.1

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= .96

3

VS= .65

5

GS= .99

5

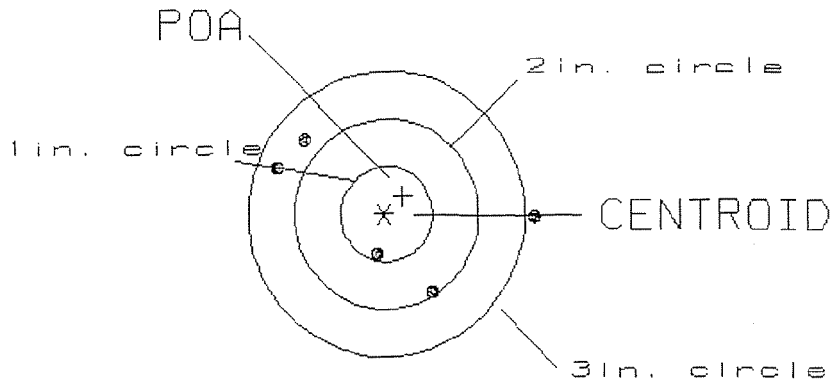
PATTERN #: 2

POA TO CENTROID: .274
 MIN RADIUS : .454
 MEAN RADIUS : 1.108
 MAX RADIUS : 1.634
 CENTROID X : -.204
 CENTROID Y : -.183

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349905.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.84
 VS= 1.57
 GS= 2.89

1
 2
 4

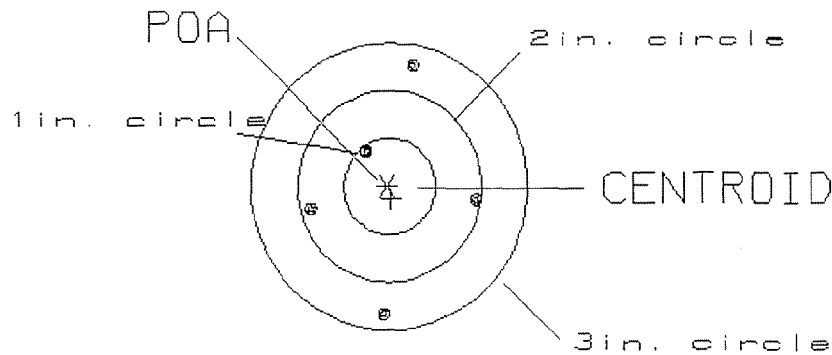
PATTERN #: 3

POA TO CENTROID: .142
 MIN RADIUS : .463
 MEAN RADIUS : .972
 MAX RADIUS : 1.323
 CENTROID X : -.045
 CENTROID Y : .134

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349905.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.78
 VS= 2.56
 GS= 2.58

1
 3
 5

Reshot 6-17-97

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349905
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.847$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.21$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.872645$
THE AMR FOR THIS RIFLE IS: 1.481

CENTROIDAL DISTANCES

Ø TO 1	.632463
1 TO 2	.551838
1 TO 3	.37211

3 + <----POA
1
2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

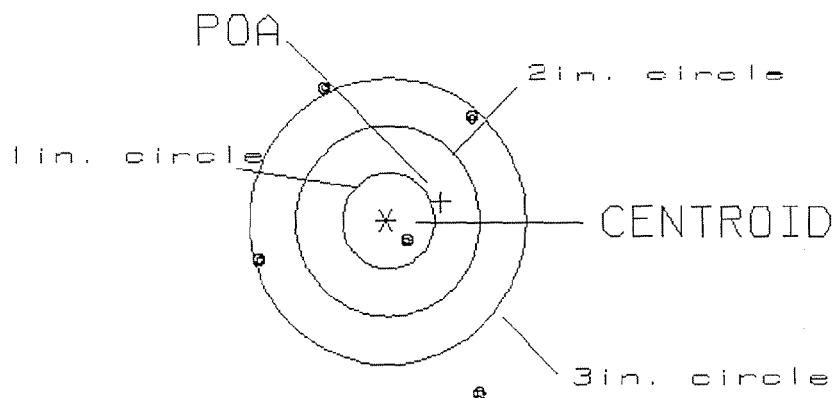
PATTERN #: 010

POA TO CENTROID: .633
 MIN RADIUS : .277
 MEAN RADIUS : 1.350
 MAX RADIUS : 2.066
 CENTROID X : -.601
 CENTROID Y : -.197

11 Jun 1997

FILE:Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349905

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.39

1

VS= 3.17

1

GS= 3.58

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

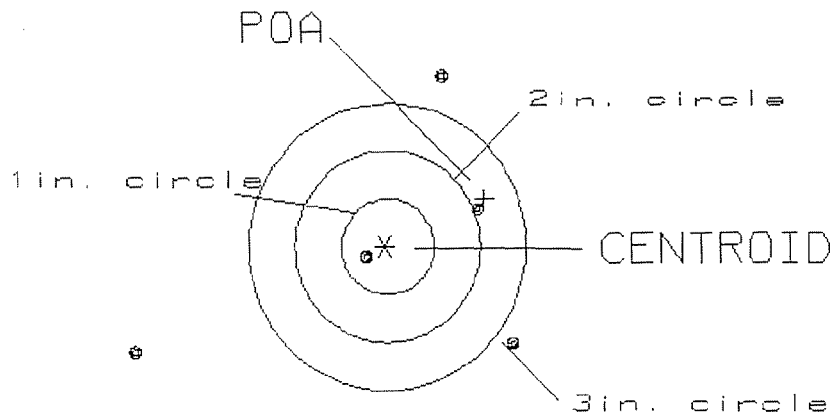
PATTERN #: 2

POA TO CENTROID: 1.176
 MIN RADIUS : .197
 MEAN RADIUS : 1.537
 MAX RADIUS : 2.933
 CENTROID X : -1.068
 CENTROID Y : -.491

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349985

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.11
 VS= 2.83
 GS= 4.36

1
 1
 2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

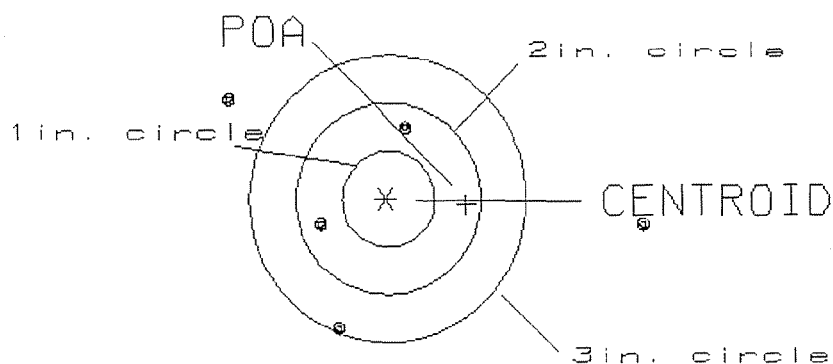
PATTERN #: 3

POA TO CENTROID: .874
 MIN RADIUS : .731
 MEAN RADIUS : 1.556
 MAX RADIUS : 2.746
 CENTROID X : -.872
 CENTROID Y : .058

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349985

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.46

0

VS= 2.46

2

GS= 4.65

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349905

DATE 5-29-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.74	2.56		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.75	2.58		
PULL #3	2.52	2.63	2.74		
PULL #4	2.55	2.62	2.67		
PULL #5	2.52	2.63	2.67		
TOTAL	12.65	13.37	13.22		
AVG.	2.53	2.67	2.64		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.96	3.44		
PULL #2	3.04	3.47		
PULL #3	2.97	3.34		
PULL #4	2.96	3.44		
PULL #5	3.01	3.30		
TOTAL	14.95	16.99		
AVG.	2.99	3.40		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	3.99		4.04
PULL #2	3.75	4.07		4.16
PULL #3	4.17	4.05		3.73
PULL #4	4.03	3.75		4.35
PULL #5	4.02	4.06		4.18
TOTAL	19.97	19.92		20.46
AVG.	3.99	3.98		4.09