

UPC



E6349911

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO.



E6349911

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IN-
struct
enclose
safe us
firearm.

SERIAL NO.
E6349

ORDER NO.
46

257



5705 E6349911

151

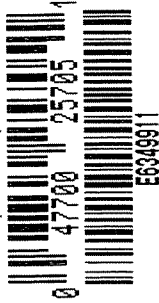
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349911

6 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.082$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.052$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0970979$

THE AMR FOR THIS RIFLE IS: $.9823$

CENTROIDAL DISTANCES

0 TO 1	.38198
1 TO 2	.711073
1 TO 3	.246856

$\begin{matrix} 3 \\ 1 \end{matrix} + \begin{matrix} 2 \end{matrix} \leftarrow \text{POA}$

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .263

MIN RADIUS : .218

MEAN RADIUS : .693

MAX RADIUS : 1.139

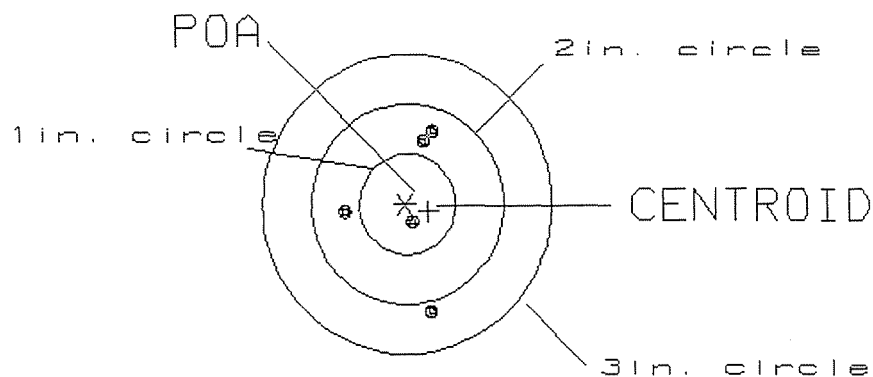
CENTROID X : -.253

CENTROID Y : .074

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349911.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .97

1

VS= 1.00

4

GS= 1.00

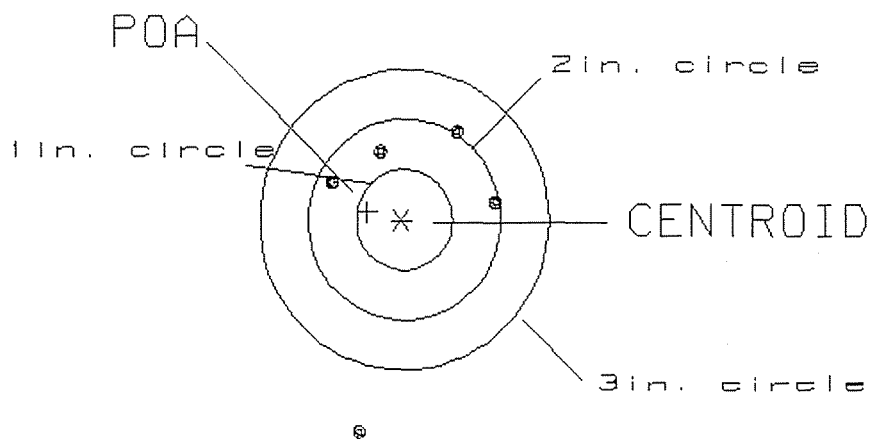
5

PATTERN #: 2
 POA TO CENTROID: .366
 MIN RADIUS : .732
 MEAN RADIUS : 1.174
 MAX RADIUS : 2.189
 CENTROID X : .357
 CENTROID Y : -.077

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349911.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.78

0

VS= 3.04

3

GS= 3.21

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .382

MIN RADIUS : .411

MEAN RADIUS : 1.080

MAX RADIUS : 2.000

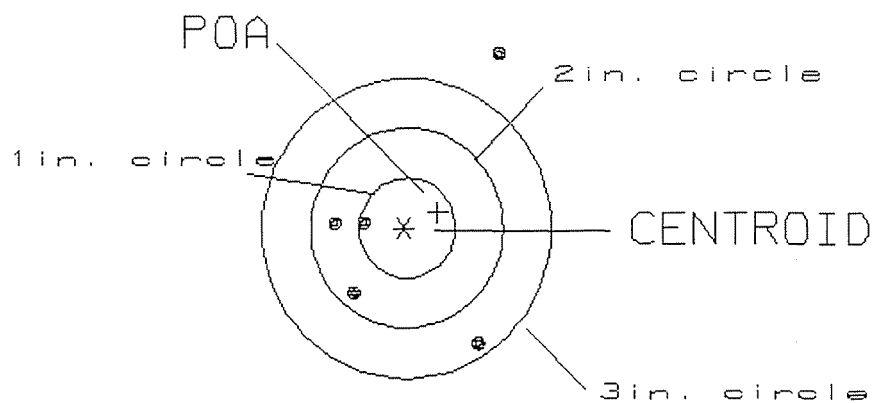
CENTROID X : -.350

CENTROID Y : -.153

6 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349911.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.66

1

VS= 2.93

3

GS= 2.94

4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349911
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0226667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.269667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.270618$

THE AMR FOR THIS RIFLE IS: 1.335

CENTROIDAL DISTANCES

0 TO 1	.488083
1 TO 2	.778165
1 TO 3	.65365

2^3
+ 1 <----POA

PATTERN #: 1

POA TO CENTROID: .488

MIN RADIUS : .625

MEAN RADIUS : 1.175

MAX RADIUS : 1.679

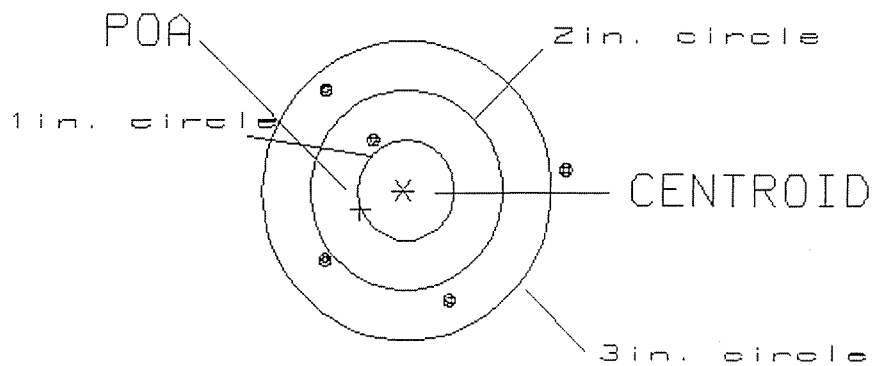
CENTROID X : .447

CENTROID Y : .196

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349911

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.55

0

VS= 2.10

1

GS= 2.69

4

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .416

MIN RADIUS : .800

MEAN RADIUS : 1.487

MAX RADIUS : 2.493

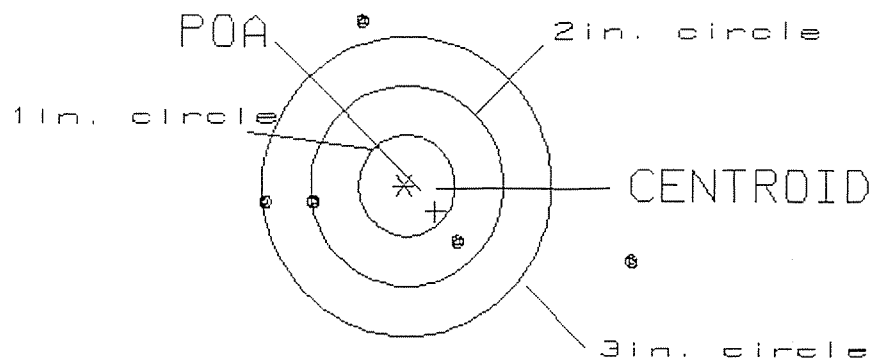
CENTROID X : -.329

CENTROID Y : .254

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349911

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.85

0

VS= 2.44

2

GS= 3.90

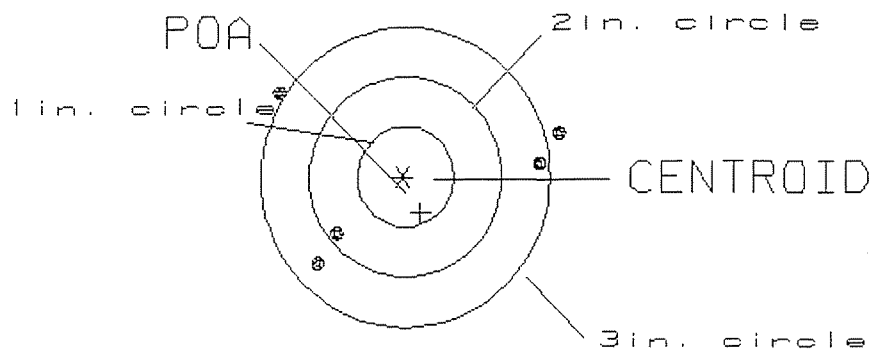
3

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .405
 MIN RADIUS : .904
 MEAN RADIUS : 1.342
 MAX RADIUS : 1.619
 CENTROID X : -.186
 CENTROID Y : .359

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349911

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.89

0

VS= 1.76

1

GS= 2.92

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349911DATE 7-8-97TESTER J.W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.56	2.40		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.55	2.47		
PULL #3	2.64	2.46	2.38		
PULL #4	2.65	2.61	2.34		
PULL #5	2.40	2.46	2.41		
TOTAL	12.79	12.64	12.0		
AVG.	2.558	2.528	2.40		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	2.81		
PULL #2	3.08	2.91		
PULL #3	3.05	2.96		
PULL #4	3.01	2.81		
PULL #5	2.98	3.02		
TOTAL	15.26	14.51		
AVG.	3.052	2.902		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.20		4.03
PULL #2	3.89	4.15		4.12
PULL #3	3.85	4.09		4.02
PULL #4	3.92	3.94		4.15
PULL #5	3.88	4.12		4.01
TOTAL	19.58	20.5		20.33
AVG.	3.916	4.10		4.066

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6249911

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/21/97	WJT
618	POLISH BARREL		3/21/97	WJD
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0123609 M2400123648

625	F) SAFETY ON FORCE	<u>7</u> <u>7</u> <u>7</u>	7/16/97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7/16/97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7/14/97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-10-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	WIN: 90 62 L <u>1099</u> R <u>54</u>	9-3-97	TRAD
	A) MALFUNCTIONS		9-3-97	TRAD
	B) PIERCED PRIMERS		9-8-97	TRAD
645	INSPECT FOR LIVE AMMO		9-3-97	AC
655	FINAL INSPECTION A) HEADSPACE		9-10-97	CK
	B) TRIGGER PULL	<u>2.69</u> <u>2.70</u> <u>2.75</u> <u>2.73</u> <u>2.72</u>	9/9/97	TM
	C) FUNCTION		9-10-97	CK
660	PACK			