

UPC



E6349915

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0123650

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349915
5 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.570667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.401333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .69766

THE AMR FOR THIS RIFLE IS: 1.012

CENTROIDAL DISTANCES

Ø TO 1 .432681
1 TO 2 .0877097
1 TO 3 .710494

3
2¹ + <----POA

REMINGTON CENTERFIRE ACCURACY TEST

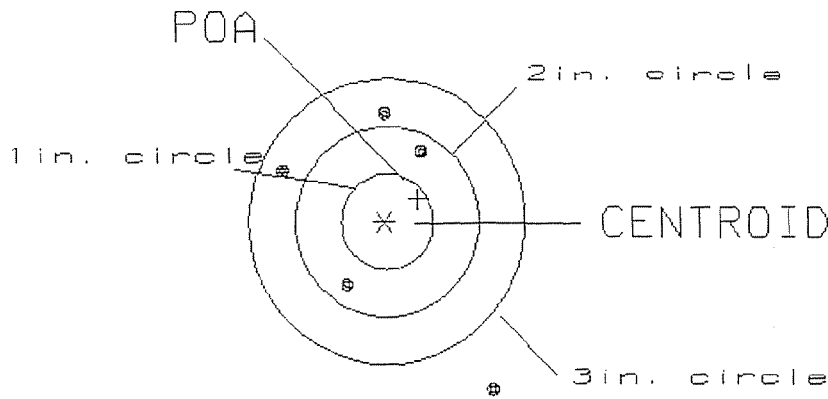
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010
 POA TO CENTROID: .432
 MIN RADIUS : .777
 MEAN RADIUS : 1.211
 MAX RADIUS : 2.088
 CENTROID X : -.362
 CENTROID Y : -.237

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349915.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.32
 VS= 2.82
 GS= 3.23

0
 2
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

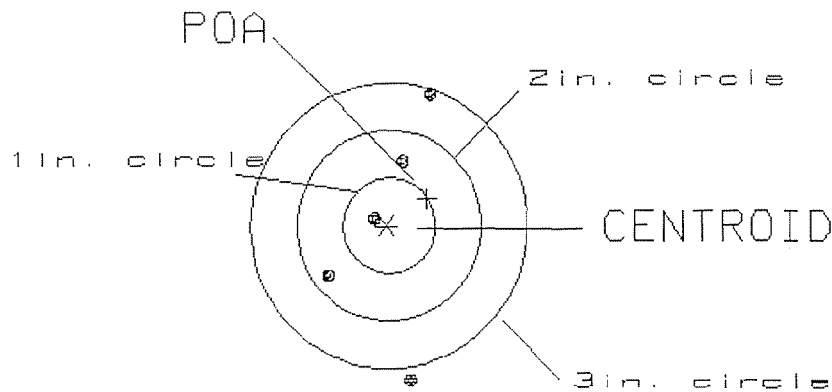
PATTERN #: 2

POA TO CENTROID: .520
 MIN RADIUS : .151
 MEAN RADIUS : .965
 MAX RADIUS : 1.651
 CENTROID X : -.439
 CENTROID Y : -.279

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349915.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.15
 VS= 2.99
 GS= 2.99

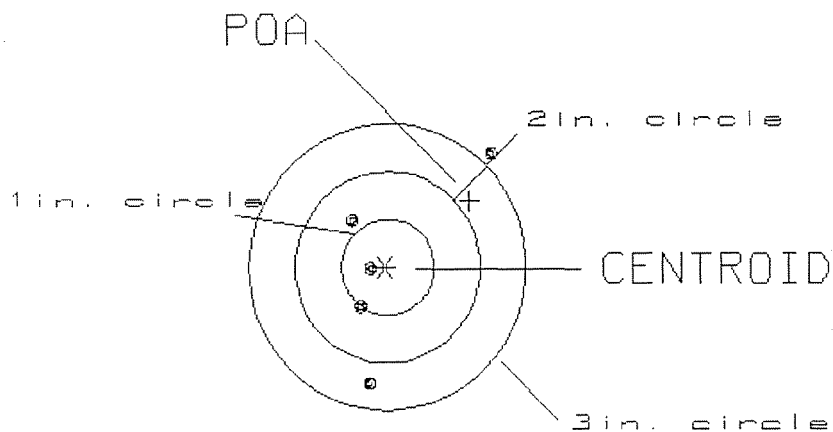
1
 3
 4

PATTERN #: 3
 POA TO CENTROID: 1.142
 MIN RADIUS : .174
 MEAN RADIUS : .859
 MAX RADIUS : 1.661
 CENTROID X : -.911
 CENTROID Y : -.688

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349915.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.55
 VS= 2.45
 GS= 2.80

1
 3
 4

BARBER - M24 0123654

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349915
1 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .244667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.165667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .295478

THE AMR FOR THIS RIFLE IS: 1.32

CENTROIDAL DISTANCES

0 TO 1 .423993
1 TO 2 .126289
1 TO 3 .348901

3 2 <----POA
1

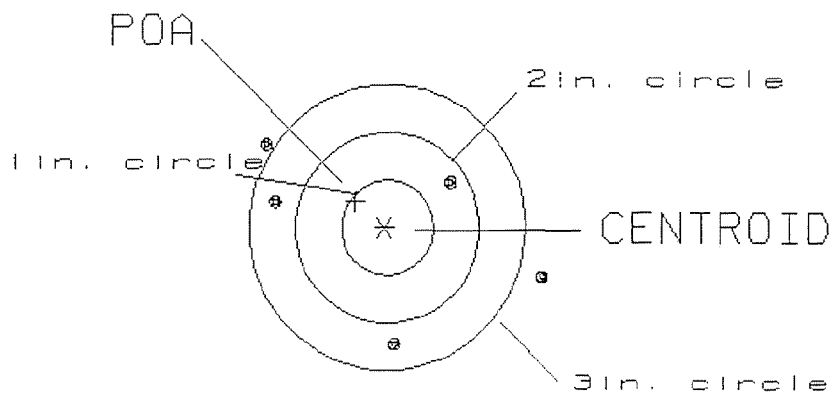
PATTERN #: 1

POA TO CENTROID: .424
 MIN RADIUS : .898
 MEAN RADIUS : 1.329
 MAX RADIUS : 1.736
 CENTROID X : .321
 CENTROID Y : -.277

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349915

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.97

0

US= 2.12

1

GS= 3.29

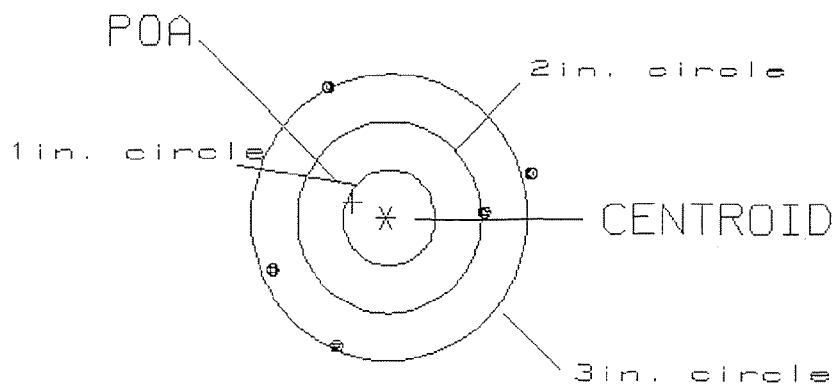
3

PATTERN #: 2
 POA TO CENTROID: .399
 MIN RADIUS : .994
 MEAN RADIUS : 1.378
 MAX RADIUS : 1.563
 CENTROID X : .366
 CENTROID Y : -.159

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349915

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.75

0

US= 2.72

1

GS= 2.90

3

REMINGTON CENTERFIRE ACCURACY TEST

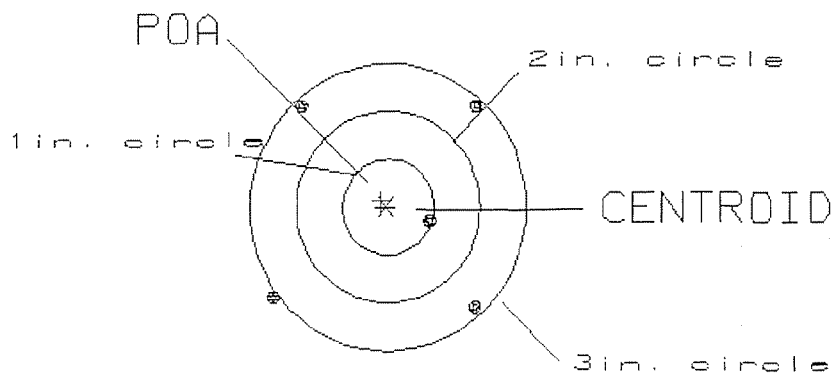
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .078
 MIN RADIUS : .444
 MEAN RADIUS : 1.253
 MAX RADIUS : 1.572
 CENTROID X : .047
 CENTROID Y : -.061

1 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349915

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.19

1

VS= 2.17

1

GS= 2.93

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349915DATE 7-11-97TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.60	2.49		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.47	2.50		
PULL #3	2.47	2.41	2.58		
PULL #4	2.54	2.40	2.52		
PULL #5	2.42	2.39	2.51		
TOTAL	12.39	12.27	12.60		
AVG.	2.478	2.454	2.52		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.95	3.02		
PULL #2	2.99	3.07		
PULL #3	2.90	2.90		
PULL #4	3.04	3.00		
PULL #5	3.02	2.98		
TOTAL	14.90	14.97		
AVG.	2.98	2.994		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.07	4.07	4.11
PULL #2	3.93	4.08		4.13
PULL #3	4.03	4.03		4.15
PULL #4	4.00	4.02		4.06
PULL #5	3.98	3.97		4.01
TOTAL	19.93	20.17		20.46
AVG.	3.986	4.034		4.092

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349915

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-22-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-22-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.023</u>	7-22-97	CK
	J) ASSEMBLE STOCK		7-18-97	RW
	K) ASSEMBLE SWIVEL STUDS		8/12/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-18-97	RW
	M) IRON SIGHT ALIGNMENT		7-18-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-18-97	RW
640	GALLERY TEST AND TARGET	Left 87 R. 71	7-31-97 8/5/97	TM LT
	A) MALFUNCTIONS	Right 63 L. 79	8/5/97 7-31-97	LT TM
	B) PIERCED PRIMERS		8/5/97 7-31-97	KT TM
645	INSPECT FOR LIVE AMMO		8/5/97 7-31-97	JW AC
655	FINAL INSPECTION A) HEADSPACE		8/12/97	RP
	B) TRIGGER PULL	<u>2.74</u> <u>2.72</u> <u>2.62</u> <u>2.56</u> <u>2.38</u>	8-8-97	CK
	C) FUNCTION		8/12/97	RP
660	PACK			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

48

SERIAL NO
E6349915

ORDER NO
25705

26WR

5705 E6349915

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

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SERIAL NO



E6349915

Do Not Use

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

