

UPC



E6349919

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0123702

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349919
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0896667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.560333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .567462

THE AMR FOR THIS RIFLE IS: 1.276

CENTROIDAL DISTANCES

0 TO	1	.665706
1 TO	2	.565418
1 TO	3	.680944

+ <----POA
2
3 1

BARBER - M24 0123703

REMINGTON CENTERFIRE ACCURACY TEST

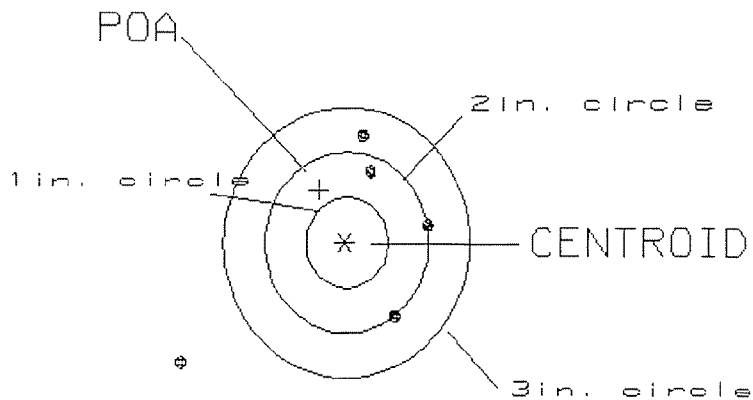
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 011
 POA TO CENTROID: .665
 MIN RADIUS : .814
 MEAN RADIUS : 1.290
 MAX RADIUS : 2.422
 CENTROID X : .314
 CENTROID Y : -.587

3 Sep 1997

FILE: /Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349919

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.98

0

VS= 2.56

3

GS= 3.41

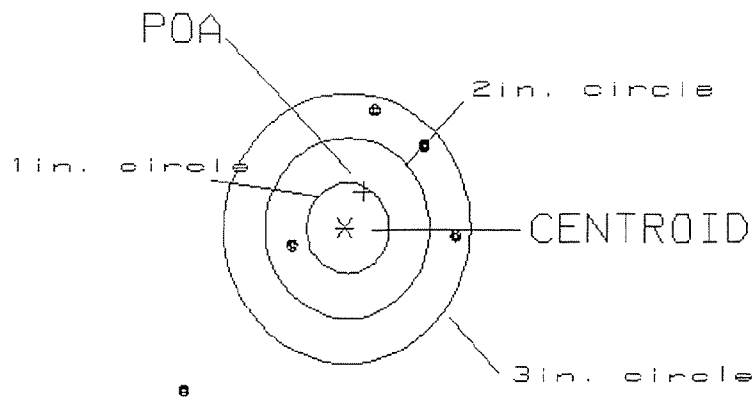
4

PATTERN #: 2
 POA TO CENTROID: .467
 MIN RADIUS : .755
 MEAN RADIUS : 1.473
 MAX RADIUS : 2.658
 CENTROID X : -.223
 CENTROID Y : -.410

3 Sep 1997

FILE: /Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349919

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.26

0

VS= 3.10

1

GS= 3.96

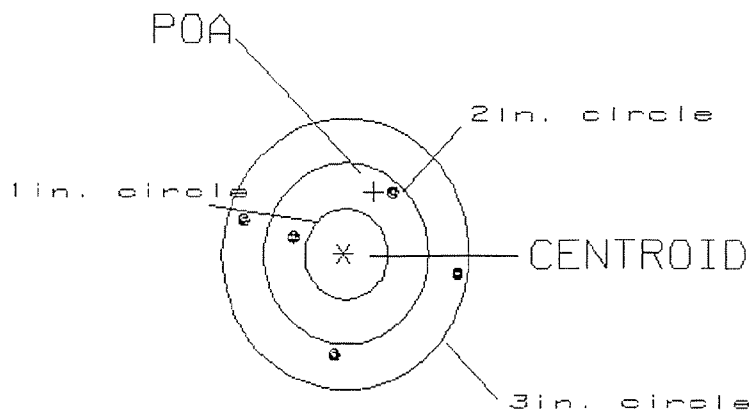
4

PATTERN #: 3
 POA TO CENTROID: .773
 MIN RADIUS : .623
 MEAN RADIUS : 1.064
 MAX RADIUS : 1.382
 CENTROID X : -.360
 CENTROID Y : -.684

3 Sep 1997

FILE: /Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349919

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

MS= 2.57

0

US= 1.83

2

GS= 2.64

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349919DATE 5-18-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.22	2.59	2.25		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.52	2.18		
PULL #3	2.60	2.46	2.22		
PULL #4	2.51	2.48	2.11		
PULL #5	2.53	2.42	2.15		
TOTAL	12.45	12.47	10.91		
AVG.	2.49	2.49	2.18		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.97	2.91		
PULL #2	3.00	2.89		
PULL #3	3.02	2.94		
PULL #4	3.04	2.97		
PULL #5	2.95	3.02		
TOTAL	14.95	14.73		
AVG.	3.00	2.95		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	4.32		4.21
PULL #2	3.97	4.50		4.17
PULL #3	3.99	4.42		4.17
PULL #4	3.98	4.32		4.14
PULL #5	4.03	4.46		4.16
TOTAL	19.87	22.02		20.85
AVG.	3.97	4.40		4.17

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349919

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
75 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/14/97	WJT
618	POLISH BARREL		3/14/97	WJP
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-24-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-12-97	C/K
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-24-97	CR
	M) IRON SIGHT ALIGNMENT		7-24-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-24-97	CR
640	GALLERY TEST AND TARGET	WIN: L <u>93</u> R <u>57</u>	9-3-97	TAD
	A) MALFUNCTIONS		9-3-97	TAD
	B) PIERCED PRIMERS		9-3-97	TAD
645	INSPECT FOR LIVE AMMO		9-3-97	TAD AL
655	FINAL INSPECTION A) HEADSPACE		9-12-97	C/K
	B) TRIGGER PULL	<u>2.56</u> <u>2.51</u> <u>2.56</u> <u>2.55</u> <u>2.44</u>	9-6-97	C/K
	C) FUNCTION		9-12-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO. E6349919
46 ORDER NO. 25705

18DR

5705 E6349919

REG. U.S. Pat. & Tm. Off. Patent Registered. Remington-Union

ORDER 25705

MODEL 700™ M24

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Do Not Use

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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

