

UPC



E6349921

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
KINZ VINES 1 IN. DIAMETER

BARBER - M24 0123728

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349921
8 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.128333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.13$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.182673$

THE AMR FOR THIS RIFLE IS: $.8293$

CENTROIDAL DISTANCES

0 TO 1 $.211483$
1 TO 2 $.317522$
1 TO 3 $.32103$

3 1
2+ <----POA

BARBER - M24 0123729

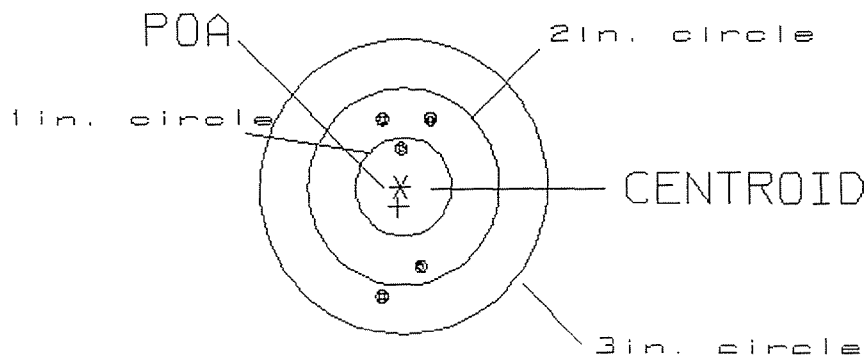
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .211
MIN RADIUS : .428
MEAN RADIUS : .778
MAX RADIUS : 1.091
CENTROID X : .025
CENTROID Y : .210

8 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349921

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= .56
VS= 1.79
GS= 1.87

1
4
5

BARBER - M24 0123730

REMINGTON CENTERFIRE ACCURACY TEST

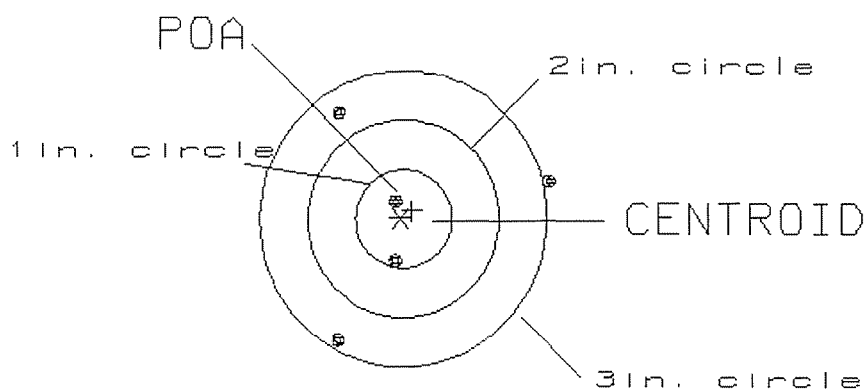
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .138
MIN RADIUS : .203
MEAN RADIUS : .954
MAX RADIUS : 1.507
CENTROID X : -.117
CENTROID Y : -.074

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.16

2

VS= 2.32

2

GS= 2.66

4

BARBER - M24 0123731

REMINGTON CENTERFIRE ACCURACY TEST

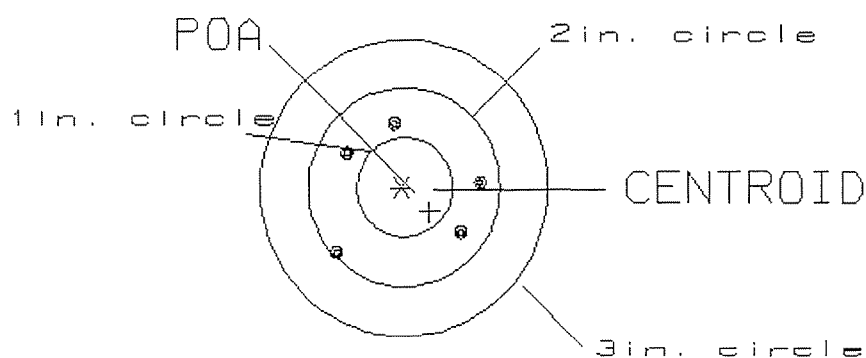
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .387
MIN RADIUS : .674
MEAN RADIUS : .756
MAX RADIUS : .914
CENTROID X : -.293
CENTROID Y : .254

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.45

0

VS= 1.31

5

GS= 1.60

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349921DATE 7-22-97TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.80	2.72	2.76	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.75	2.82	2.80	
PULL #3	2.81	2.74	2.74	
PULL #4	2.79	2.65	2.83	
PULL #5	2.83	2.76	2.83	
TOTAL	13.98	13.69	13.96	
AVG.	2.80	2.74	2.79	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.15	3.30	
PULL #2	3.18	3.33	
PULL #3	3.30	3.37	
PULL #4	3.47	2.89	
PULL #5	3.19	3.34	
TOTAL	16.29	16.23	
AVG.	3.26	3.25	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.16		4.01
PULL #2	4.16	4.16		4.12
PULL #3	3.73	4.18		4.13
PULL #4	4.08	4.18		4.14
PULL #5	4.14	4.04		4.06
TOTAL	20.12	20.72		20.51
AVG.	4.02	4.14		4.10

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349921

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJD
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) BARBER M24 0123734 SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-23-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-4-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-23-97	CK
	M) IRON SIGHT ALIGNMENT		7-23-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-23-97	CK
640	GALLERY TEST AND TARGET	R 53 L 97	8/8/97	JW
	A) MALFUNCTIONS		8/8/97	JW
	B) PIERCED PRIMERS		8/8/97	JW
645	INSPECT FOR LIVE AMMO		8/8/97	KT
655	FINAL INSPECTION A) HEADSPACE		8-14-97	CK
	B) TRIGGER PULL	<u>2.71</u> <u>2.73</u> <u>2.74</u> <u>2.75</u> <u>2.70</u>	8-14-97	CK
	C) FUNCTION		8-14-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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E6349921

46
ORDER NO.
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26WR



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