

UPC



E6349923

ORDER NO. 25705  
BARREL LENGTH 24"  
CAPACITY \* 6  
\* INCLUDES 1 IN CHAMBER

**BARBER - M24 0123754**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349923

9 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .291667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0433333

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .294868

THE AMR FOR THIS RIFLE IS: .7957

**CENTROIDAL DISTANCES**

0 TO 1 .198124  
1 TO 2 .795815  
1 TO 3 .124342

3<sup>1</sup>  
+ <----POA  
2

**BARBER - M24 0123755**

REMINGTON CENTERFIRE ACCURACY TEST

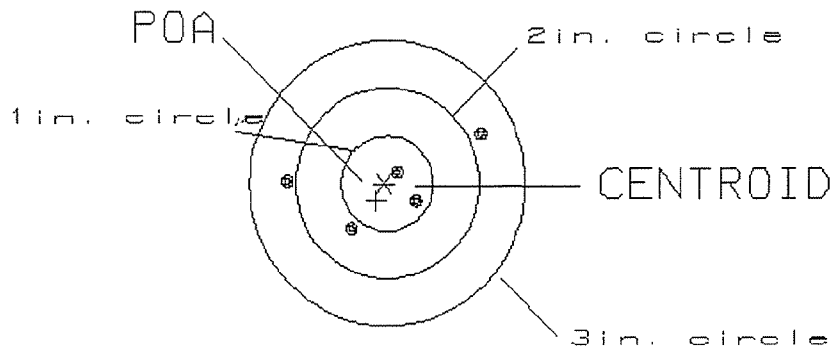
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010

POA TO CENTROID: .198  
MIN RADIUS : .166  
MEAN RADIUS : .690  
MAX RADIUS : 1.182  
CENTROID X : .087  
CENTROID Y : .178

9 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349923

**CENTERFIRE PATTERN # 1**

# OF SHOTS= 5

# IN CIRCLE

HS= 2.15  
VS= 1.05  
GS= 2.20

2  
3  
5

PATTERN #: 020

POA TO CENTROID: .823

MIN RADIUS : .637

MEAN RADIUS : 1.008

MAX RADIUS : 1.673

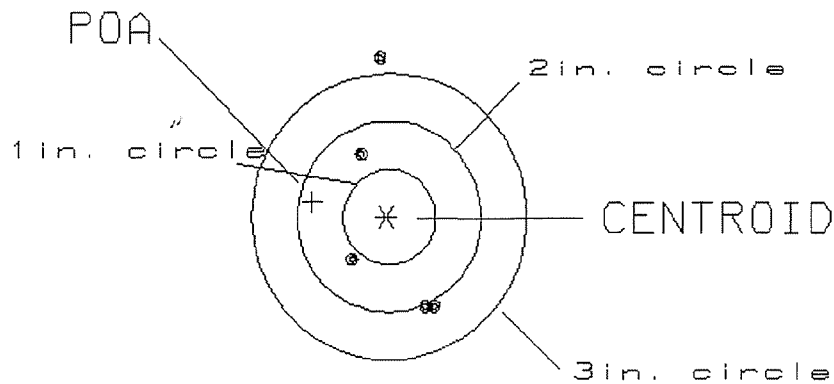
CENTROID X : .807

CENTROID Y : -.161

9 Sep 1997

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# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= .94

0

VS= 2.58

3

GS= 2.67

4

**BARBER - M24 0123757**

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

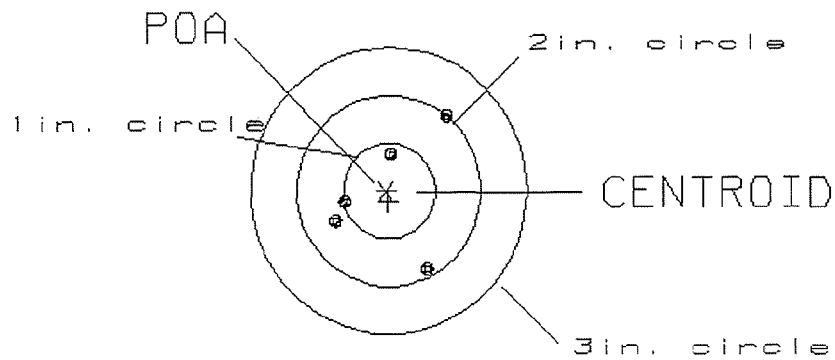
PATTERN #: 3

POA TO CENTROID: .114  
 MIN RADIUS : .407  
 MEAN RADIUS : .689  
 MAX RADIUS : .991  
 CENTROID X : -.019  
 CENTROID Y : .113

9 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349923

**CENTERFIRE PATTERN # 3**



# OF SHOTS= 5

# IN CIRCLE

HS= 1.20  
 VS= 1.56  
 GS= 1.63

2  
 5  
 5

**BARBER - M24 0123758**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349923  
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.739667  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .517667  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .902821

THE AMR FOR THIS RIFLE IS: 1.338

**CENTROIDAL DISTANCES**

0 TO 1 .305  
1 TO 2 .994132  
1 TO 3 1.96146

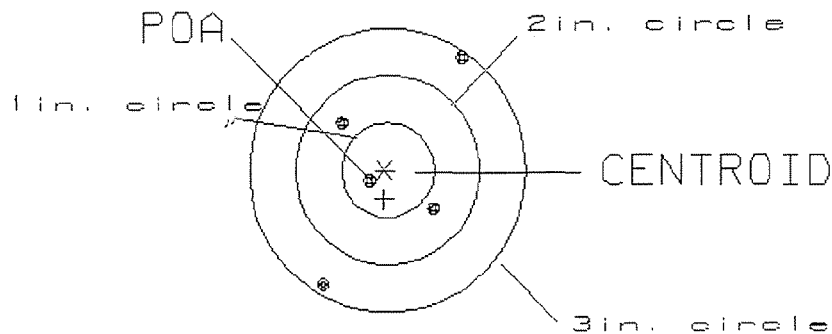
2  
"  
1  
3 + <----POA

PATTERN #: 1  
 POA TO CENTROID: .305  
 MIN RADIUS : .186  
 MEAN RADIUS : .871  
 MAX RADIUS : 1.457  
 CENTROID X : 0.000  
 CENTROID Y : .305

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/EE349923

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 1.54  
 VS= 2.42  
 GS= 2.86

1  
 3  
 5



**BARBER - M24 0123760**

REMINGTON CENTERFIRE ACCURACY TEST

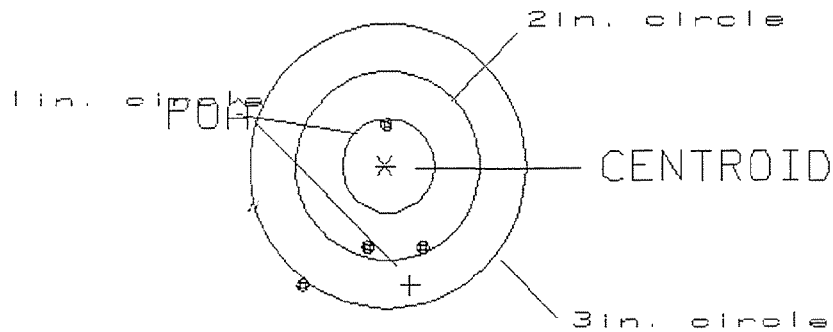
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: 1.289  
MIN RADIUS : 1.395  
MEAN RADIUS : 1.322  
MAX RADIUS : 2.780  
CENTROID X : -1.283  
CENTROID Y : 1.258

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349923

**CENTERFIRE PATTERN # 2**

# OF SHOTS= 5

# IN CIRCLE

HS= 1.69

1

VS= 3.97

3

GS= 4.32

3

**BARBER - M24 0123761**

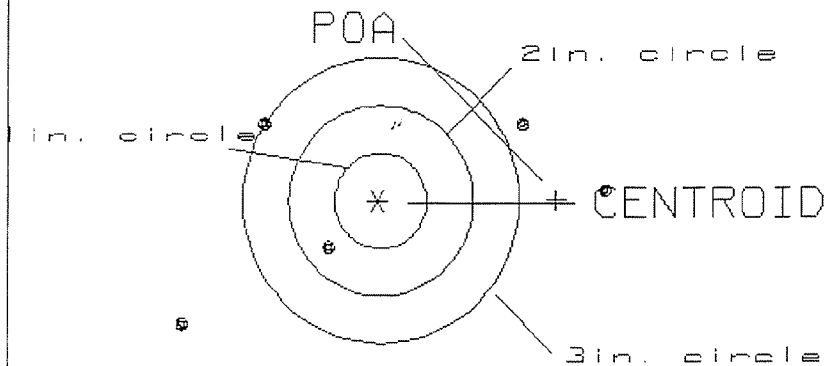
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
POA TO CENTROID: 1.936  
MIN RADIUS : 1.808  
MEAN RADIUS : 1.820  
MAX RADIUS : 2.479  
CENTROID X : -1.936  
CENTROID Y : -.010

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349923

**CENTERFIRE PATTERN # 3**

# OF SHOTS= 5

# IN CIRCLE

HS= 4.59

0

VS= 2.12

1

GS= 4.78

1

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349923DATE 7-23-97TESTER TRD

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |  | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|--|------------------------------------------------------------------------|
| PULL #1 | 2.24             | 2.69                     | 2.10                           |  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.28             | 2.65                     | 2.08                           |  |                                                                        |
| PULL #3 | 2.32             | 2.71                     | 2.35                           |  |                                                                        |
| PULL #4 | 2.31             | 2.75                     | 2.35                           |  |                                                                        |
| PULL #5 | 2.47             | 2.48                     | 2.36                           |  |                                                                        |
| TOTAL   | 11.62            | 13.28                    | 11.24                          |  |                                                                        |
| AVG.    | 2.32             | 2.65                     | 2.24                           |  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 2.86             | 3.27                     |  |          |
| PULL #2 | 2.82             | 3.08                     |  |          |
| PULL #3 | 2.87             | 3.55                     |  |          |
| PULL #4 | 3.06             | 3.52                     |  |          |
| PULL #5 | 2.92             | 3.47                     |  |          |
| TOTAL   | 14.53            | 16.89                    |  |          |
| AVG.    | 2.90             | 3.37                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.73             | 3.80                     |                                | 3.71                                 |
| PULL #2 | 3.70             | 4.01                     |                                | 3.65                                 |
| PULL #3 | 3.77             | 3.91                     |                                | 3.64                                 |
| PULL #4 | 3.68             | 4.04                     |                                | 3.71                                 |
| PULL #5 | 3.56             | 4.06                     |                                | 3.45                                 |
| TOTAL   | 18.44            | 19.88                    |                                | 18.16                                |
| AVG.    | 3.68             | 3.97                     |                                | 3.63                                 |

#4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349923

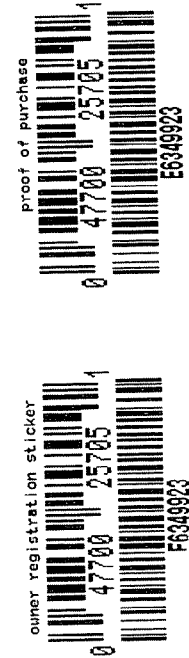
| OP. #        | OPERATION NAME                                                 | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |         |         |
| 600          | PROOF                                                          |          |         |         |
| 607          | CHECK HEADSPACE                                                |          |         |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |         |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |         |         |
|              | MAGNAFLUX BOLT                                                 |          |         |         |
| 615          | ROLLMARK CALIBER                                               |          |         |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          | 3/14/97 | WGT     |
| 618          | POLISH BARREL                                                  |          | 3/14/97 | WGT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |         |         |
|              | (BOLT)                                                         |          |         |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |         |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |         |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |         |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |         |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |         |         |

| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE                                  | INITIAL         |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------------------------------------|-----------------|
| 625   | F) SAFETY ON FORCE                                                       | <u>3</u> <u>4</u> <u>4</u>                                  | 7-28-97                               | CK              |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>2</u> <u>2</u> <u>2</u>                                  | 7-28-97                               | CK              |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |                                       |                 |
|       | I) FIRING PIN INDENT                                                     | <u>.022</u> <u>.021</u> <u>.022</u>                         | 7-28-97                               | CK              |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 7-25-97                               | CR              |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 9-11-97                               | C/K             |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 7-25-97                               | CR              |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 7-25-97                               | CR              |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 7-25-97                               | CR              |
| 640   | GALLERY TEST AND<br>TARGET                                               | WIN:<br><u>L 53</u> <u>R 97</u>                             | <del>8-1-97</del><br>9-3-97<br>9-8-97 | <del>A/TM</del> |
|       | A) MALFUNCTIONS                                                          |                                                             | <del>8-1-97</del><br>9-3-97<br>9-8-97 | <del>A/TM</del> |
|       | B) PIERCED PRIMERS                                                       |                                                             | <del>8-1-97</del><br>9-3-97<br>9-8-97 | <del>A/TM</del> |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | <del>8-1-97</del><br>9-3-97<br>9-8-97 | <del>TBD</del>  |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 9-11-97                               | C/K             |
|       | B) TRIGGER PULL                                                          | <u>2.29</u> <u>2.29</u> <u>2.34</u> <u>2.34</u> <u>2.39</u> | 9-10-97                               | CR              |
|       | C) FUNCTION                                                              |                                                             | 9-11-97                               | C/K             |
| 660   | PACK                                                                     |                                                             |                                       |                 |

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:  
- INSTRUCTION BOOK  
- PRODUCT OWNER'S CARD  
- MUSEUM/COUNTRY STORE FLIER  
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO. E6349923

ORDER NO. 25705

12DR

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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