

UPC



E6349924

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349924

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		3/11/97	WPT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/11/97	WPT
618	POLISH BARREL		3/11/97	WPT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	6-10-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>3</u>	6-10-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.0225</u> <u>.022</u>	6-10-97	CK
	J) ASSEMBLE STOCK		6/9/97	RP
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/9/97	RP
	M) IRON SIGHT ALIGNMENT		6/9/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/9/97	RP
640	GALLERY TEST AND TARGET	R 79 - L 71	7-25-97	KT
	A) MALFUNCTIONS		7-25-97	KT
	B) PIERCED PRIMERS		7-25-97	KT
645	INSPECT FOR LIVE AMMO		7-25-97	9W
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>2.79</u> <u>2.48</u> <u>2.41</u> <u>2.45</u> <u>2.40</u>	8-22-97	CK
	C) FUNCTION		8/13/97	RP
660	PACK		8/16/97	BB

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349924

DATE 6-4-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.34	2.49	2.41		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.49	2.30		
PULL #3	2.58	2.42	2.59		
PULL #4	2.57	2.47	2.52		
PULL #5	2.56	2.48	2.60		
TOTAL	12.65	12.35	12.42		
AVG.	2.53	2.47	2.484		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.78	2.97		
PULL #2	2.96	2.89		
PULL #3	3.00	2.89		
PULL #4	3.03	2.94		
PULL #5	3.01	2.98		
TOTAL	14.78	14.67		
AVG.	2.956	2.934		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	4.15		3.97
PULL #2	3.98	4.00		3.97
PULL #3	4.00	3.87		4.01
PULL #4	4.00	3.76		3.95
PULL #5	3.92	3.78		3.97
TOTAL	19.82	19.56		19.87
AVG.	3.964	3.912		3.974

BARBER - M24 0123772

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349924
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0933333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.513333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.521749$

THE AMR FOR THIS RIFLE IS: $.897$

CENTROIDAL DISTANCES

0 TO 1	.443424
1 TO 2	.91503
1 TO 3	.867078

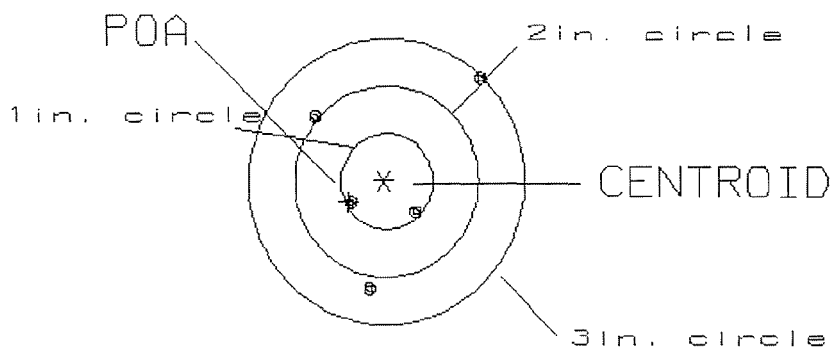
3
2
1
+ <----POA

PATTERN #: 1
 POA TO CENTROID: .443
 MIN RADIUS : .455
 MEAN RADIUS : .914
 MAX RADIUS : 1.472
 CENTROID X : .385
 CENTROID Y : .220

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349924

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.76

2

VS= 2.23

3

GS= 2.54

5

BARBER - M24 0123774

REMINGTON CENTERFIRE ACCURACY TEST

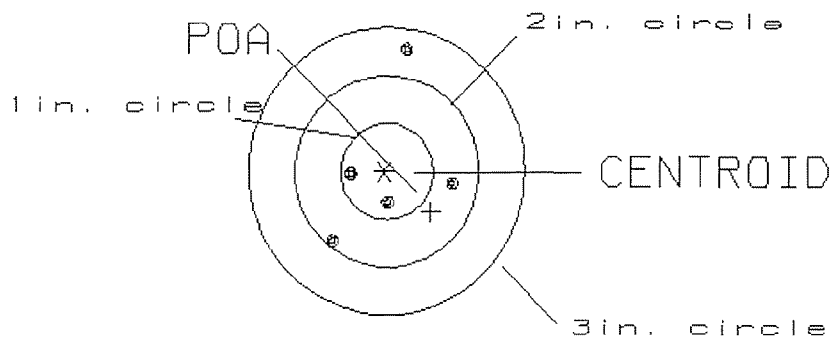
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .661
 MIN RADIUS : .350
 MEAN RADIUS : .713
 MAX RADIUS : 1.243
 CENTROID X : -.507
 CENTROID Y : .424

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349924

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.27

2

VS= 1.94

4

GS= 2.09

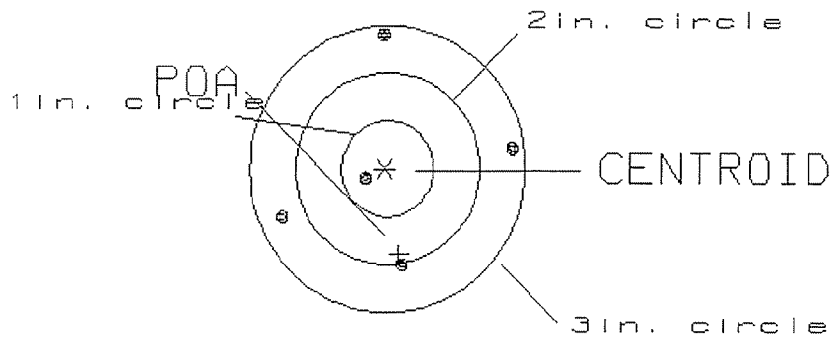
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PATTERN #: 3
 POA TO CENTROID: .910
 MIN RADIUS : .256
 MEAN RADIUS : 1.064
 MAX RADIUS : 1.427
 CENTROID X : -.158
 CENTROID Y : .896

25 Jul 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.55

1

VS= 2.41

2

GS= 2.63

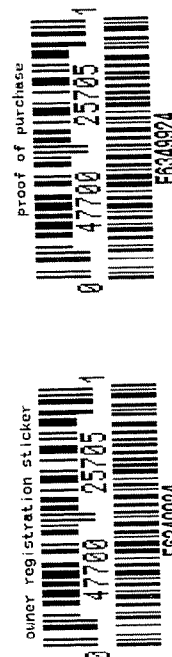
5

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Marque Déposée.

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