

UPC



E6349926

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0123799

Remington Test Lab, Ilion, N.Y.

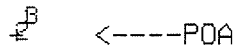
Centroidal distance calculations for Rifle # E6349926
29 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .068
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .093
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .115209

THE AMR FOR THIS RIFLE IS: .8327

CENTROIDAL DISTANCES

0 TO 1 .145619
1 TO 2 .104403
1 TO 3 .0210238

 <----POA

BARBER - M24 0123800

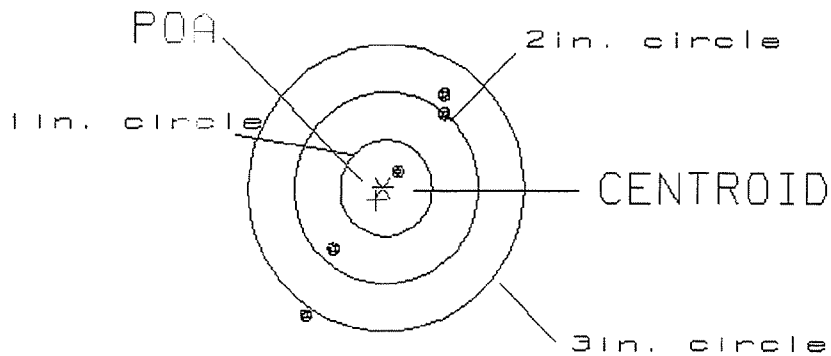
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .146
MIN RADIUS : .231
MEAN RADIUS : .943
MAX RADIUS : 1.550
CENTROID X : .073
CENTROID Y : .126

29 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349926

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.50
VS= 2.28
GS= 2.69

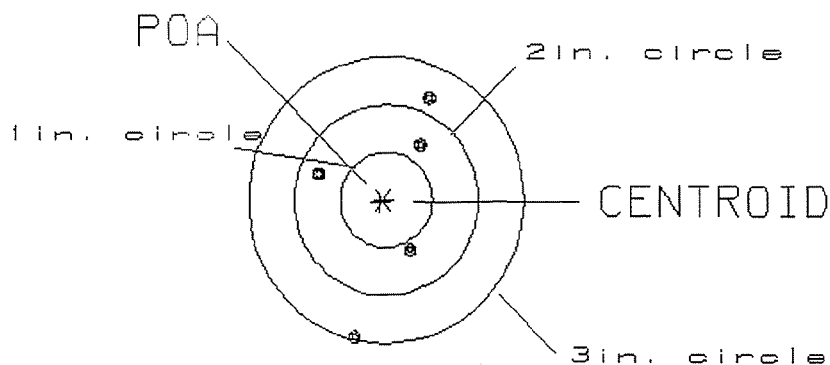
1
3
4

PATTERN #: 2
 POA TO CENTROID: .046
 MIN RADIUS : .588
 MEAN RADIUS : .928
 MAX RADIUS : 1.452
 CENTROID X : .037
 CENTROID Y : .028

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.13
 VS= 2.51
 GS= 2.63

0
 3
 5

BARBER - M24 0123802

REMINGTON CENTERFIRE ACCURACY TEST

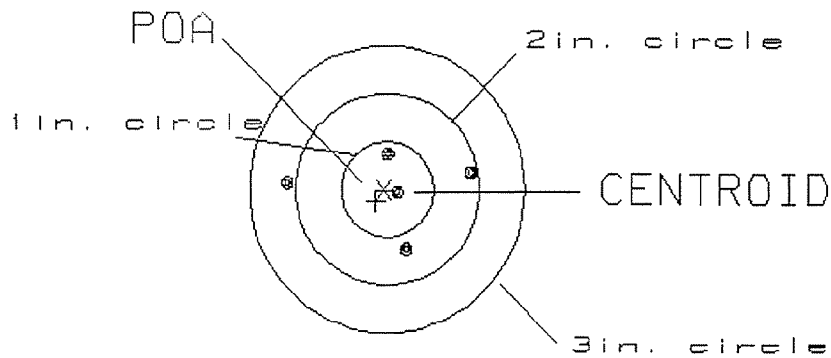
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .156
 MIN RADIUS : .059
 MEAN RADIUS : .627
 MAX RADIUS : 1.106
 CENTROID X : .094
 CENTROID Y : .125

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.99

2

VS= 1.05

4

GS= 1.99

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349926

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WJT
618	POLISH BARREL		3/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>7</u> <u>6</u> <u>6</u>	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	9-19-97	CR
	J) ASSEMBLE STOCK		9-17-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-29-97	TP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-17-97	CR
	M) IRON SIGHT ALIGNMENT		9-17-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-17-97	CR
640	GALLERY TEST AND TARGET	R, 70 L, 80	9-27-97	DH
	A) MALFUNCTIONS		9-27-97	DH
	B) PIERCED PRIMERS		9-27-97	DH
645	INSPECT FOR LIVE AMMO		9-27-97	DH
655	FINAL INSPECTION A) HEADSPACE		9-30-97	RP
	B) TRIGGER PULL	<u>2.54</u> <u>2.48</u> <u>2.55</u> <u>2.48</u> <u>2.39</u>	9-29-97	TP
	C) FUNCTION		9-30-97	RP
660	PACK			

BARBER - M24 0123805

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349926DATE 8-7-97TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.34	2.31	2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.32	2.38	
PULL #3	2.40	2.31	2.40	
PULL #4	2.33	2.36	2.38	
PULL #5	2.32	2.25	2.39	
TOTAL	11.71	11.55	11.92	
AVG.	2.342	2.310	2.384	

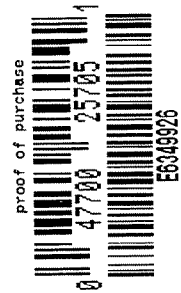
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	3.22	
PULL #2	3.22	3.07	
PULL #3	3.16	3.16	
PULL #4	3.16	3.16	
PULL #5	3.08	3.05	
TOTAL	15.58	15.66	
AVG.	3.116	3.132	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.92		4.39
PULL #2	4.03	4.17		4.45
PULL #3	4.19	4.07		4.20
PULL #4	4.04	4.06		4.46
PULL #5	4.22	4.06		4.39
TOTAL	20.46	20.28		21.89
AVG.	4.092	4.056		4.378

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6349926

48 ORDER NO.
25705

10RR

5705 E6349926



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MODEL 700™ M24
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