

UPC



E6349928

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

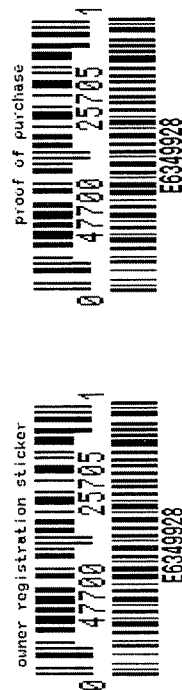
*INCLUDES 1 IN CHAMBER

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

SERIAL NO.



E6349928

ORDER 25705
MODEL 700™ M24
UPC



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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Inv. Off. Marca Registrada Marque Deposee.



5705 E6349928

VE
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fire

SERIAL
E6

46

ORDER
2

2

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349928
8 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.37133
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: 1.223
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.83747
THE AMR FOR THIS RIFLE IS: 1.234

CENTROIDAL DISTANCES

0 TO 1 .766677
1 TO 2 1.07798
1 TO 3 2.21848
3

2

1

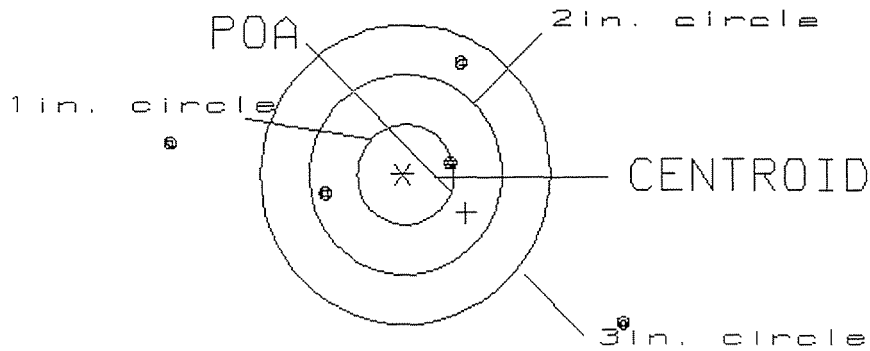
+ <----POA

PATTERN #: 1
 POA TO CENTROID: .767
 MIN RADIUS : .478
 MEAN RADIUS : 1.566
 MAX RADIUS : 2.708
 CENTROID X : -.663
 CENTROID Y : .385

8 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349928

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.70
 VS= 2.64
 GS= 5.04

1
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: 1.805

MIN RADIUS : .352

MEAN RADIUS : 1.175

MAX RADIUS : 2.035

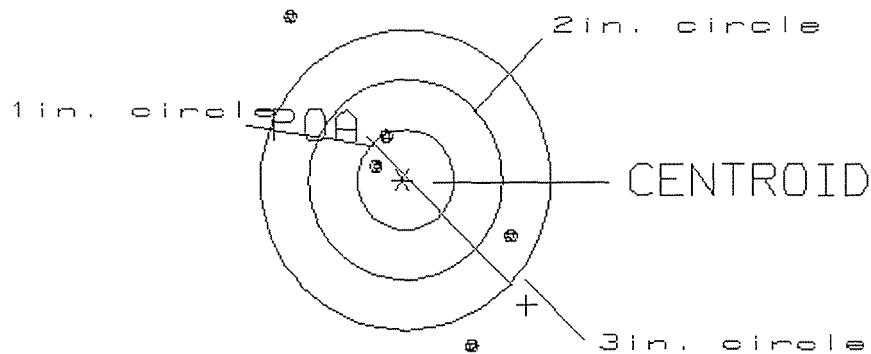
CENTROID X : -1.294

CENTROID Y : 1.259

8 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349928

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.34

2

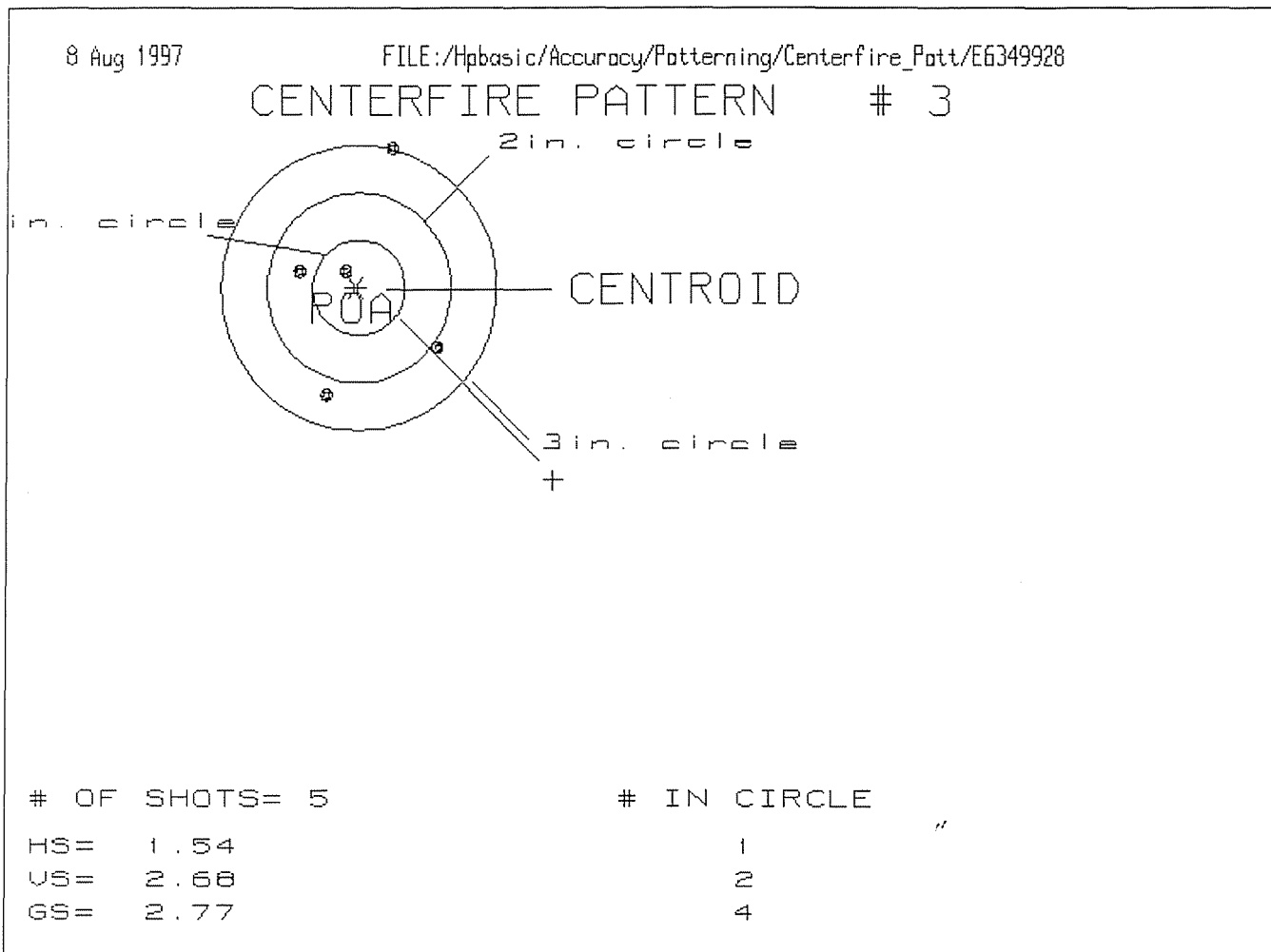
VS= 3.24

2

GS= 3.76

3

PATTERN #: 3
POA TO CENTROID: 2.958
MIN RADIUS : .247
MEAN RADIUS : .960
MAX RADIUS : 1.551
CENTROID X : -2.157
CENTROID Y : 2.025



AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349920DATE 7-15-97TESTER AAS

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.90	2.83	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.87	2.60	
PULL #3	2.96	2.85	2.65	
PULL #4	2.79	2.76	2.59	
PULL #5	2.84	2.83	2.60	
TOTAL	14.00	14.40	13.06	
AVG.	2.80	2.88	2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.08	3.28	
PULL #2	3.17	3.24	
PULL #3	3.26	3.25	
PULL #4	3.09	3.16	
PULL #5	3.31	3.12	
TOTAL	15.91	16.05	
AVG.	3.18	3.21	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.04		4.18
PULL #2	3.99	3.96		4.19
PULL #3	4.03	4.07		3.87
PULL #4	3.66	4.07		3.46
PULL #5	4.02	4.06		4.23
TOTAL	19.74	20.20		19.93
AVG.	3.95	4.04		3.99

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6349928

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>7</u> <u>7</u> <u>7</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-22-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-22-97	CK
	M) IRON SIGHT ALIGNMENT		7-22-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-22-97	CK
640	GALLERY TEST AND TARGET	R 86 64 64	8/8/97	KT
	A) MALFUNCTIONS		8/8/97	KT
	B) PIERCED PRIMERS		8/8/97	KT
645	INSPECT FOR LIVE AMMO		8/8/97	SW
655	FINAL INSPECTION A) HEADSPACE		8-15-97	CK
	B) TRIGGER PULL	<u>2.79</u> <u>2.36</u> <u>2.29</u> <u>2.71</u> <u>2.74</u>	8-14-97	CK
	C) FUNCTION		8-15-97	CK
660	PACK			