

UPC



E6349930

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0123847

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349930
29 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.122667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.107$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.162776$

THE AMR FOR THIS RIFLE IS: $.9833$

CENTROIDAL DISTANCES

Ø TO 1 .211249
1 TO 2 .159656
1 TO 3 .271273

3+ <----POA
2 1

BARBER - M24 0123848

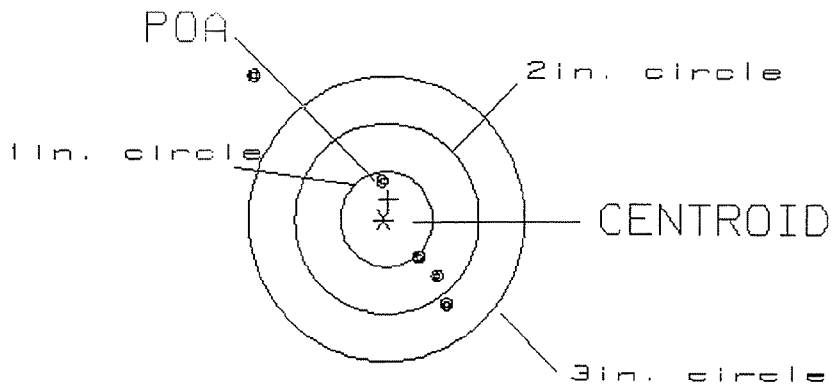
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .211
MIN RADIUS : .415
MEAN RADIUS : .994
MAX RADIUS : 2.098
CENTROID X : -.051
CENTROID Y : -.205

29 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349930

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.16
VS= 2.38
GS= 3.21

1
3
4

BARBER - M24 0123849

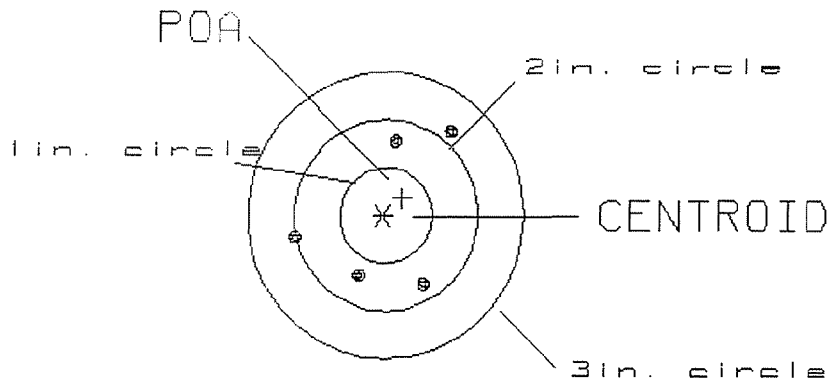
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .272
MIN RADIUS : .718
MEAN RADIUS : .887
MAX RADIUS : 1.161
CENTROID X : -.208
CENTROID Y : -.176

29 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG34993D

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.71
VS= 1.60
GS= 2.06

0
3
5

BARBER - M24 0123850

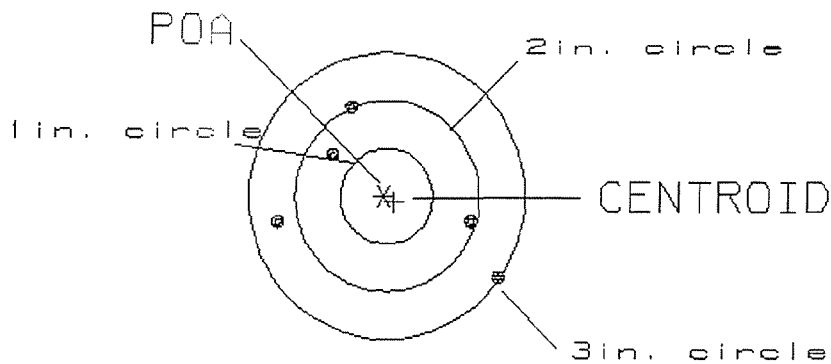
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .124
MIN RADIUS : .698
MEAN RADIUS : 1.069
MAX RADIUS : 1.440
CENTROID X : -.109
CENTROID Y : .060

29 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E634993D

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.34
VS= 1.63
GS= 2.41

0
2
5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 634 9930

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WJT
618	POLISH BARREL		3/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-7-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-30-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-97	CR
	M) IRON SIGHT ALIGNMENT		8-7-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-7-97	CR
640	GALLERY TEST AND TARGET	R 58 L 94 53 98	9-27-97	WB
	A) MALFUNCTIONS		9-27-97	WB
	B) PIERCED PRIMERS		9-27-97	WB
645	INSPECT FOR LIVE AMMO		9-27-97	DH
655	FINAL INSPECTION A) HEADSPACE		9-30-97	RP
	B) TRIGGER PULL	<u>2.45</u> <u>2.44</u> <u>2.50</u> <u>2.53</u> <u>2.47</u>	9-29-97	RP
	C) FUNCTION		9-30-97	RP
660	PACK			

BARBER - M24 0123853

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349930DATE 8-7-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.56	2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.40	2.59	
PULL #3	2.34	2.41	2.62	
PULL #4	2.33	2.46	2.55	
PULL #5	2.37	2.37	2.44	
TOTAL	11.65	12.20	12.74	
AVG.	2.330	2.440	2.548	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.04	
PULL #2	3.04	2.90	
PULL #3	2.94	2.97	
PULL #4	3.01	3.03	
PULL #5	2.96	2.95	
TOTAL	15.06	14.89	
AVG.	3.012	2.978	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.08		4.03
PULL #2	3.99	4.09		4.09
PULL #3	3.98	3.98		4.01
PULL #4	3.97	3.91		4.18
PULL #5	4.01	4.11		3.95
TOTAL	19.99	20.17		20.26
AVG.	3.998	4.034		4.052

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

VERY IMPORTANT: INSTRUCTION BOOK ATTACHED TO ASSURE SAFE USE OF THIS MODEL.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Trademark Deposited

SERIAL NO
E6349930

46 ORDER NO
25705

10RR

5705 E6349930

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SERIAL NO

