

UPC



E6349931

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0123858

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349931
13 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.48
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .164667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .507459

THE AMR FOR THIS RIFLE IS: .8317

CENTROIDAL DISTANCES

0 TO 1 .991639
1 TO 2 .818081
1 TO 3 .797371

1

3 2 + <----POA

BARBER - M24 0123859

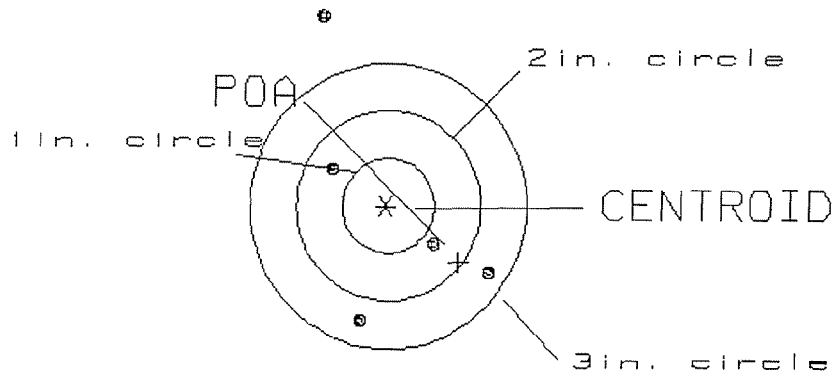
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .992
MIN RADIUS : .667
MEAN RADIUS : 1.190
MAX RADIUS : 2.100
CENTROID X : -.788
CENTROID Y : .602

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349931

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.81

0

VS= 3.17

2

GS= 3.22

4

BARBER - M24 0123860

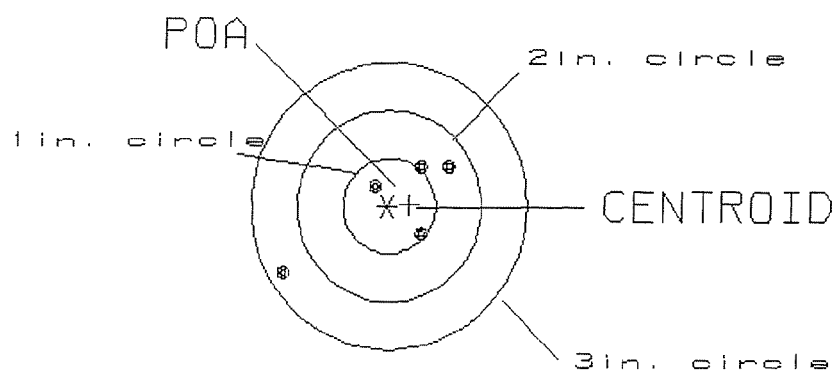
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .244
MIN RADIUS : .247
MEAN RADIUS : .668
MAX RADIUS : 1.344
CENTROID X : -.244
CENTROID Y : -.009

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349931

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.79

2

VS= 1.10

4

GS= 2.07

5

BARBER - M24 0123861

REMINGTON CENTERFIRE ACCURACY TEST

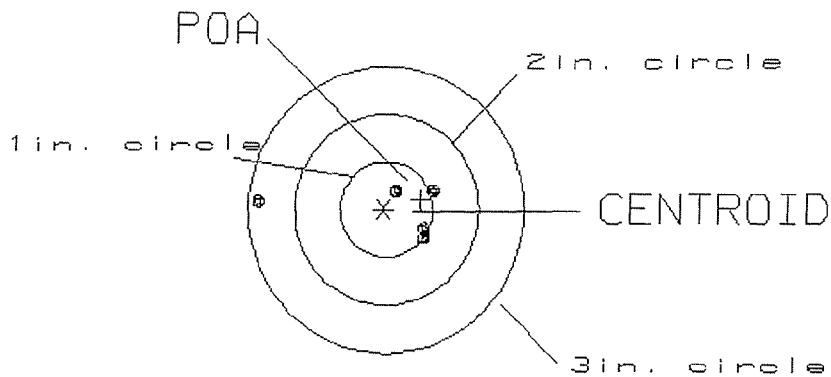
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .420
MIN RADIUS : .247
MEAN RADIUS : .637
MAX RADIUS : 1.422
CENTROID X : -.408
CENTROID Y : -.099

13 Aug 1997

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CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.90

2

VS= .55

4

GS= 1.91

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349931DATE 7-9-97TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.66	2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.58	2.59	
PULL #3	2.63	2.68	2.53	
PULL #4	2.55	2.44	2.57	
PULL #5	2.62	2.52	2.54	
TOTAL	12.91	12.88	12.86	
AVG.	2.582	2.576	2.572	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	3.01	
PULL #2	2.98	2.97	
PULL #3	3.07	2.93	
PULL #4	2.95	3.04	
PULL #5	2.90	2.99	
TOTAL	14.9	14.94	
AVG.	2.98	2.988	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.11		3.99
PULL #2	4.01	4.16		4.08
PULL #3	3.97	4.04		4.03
PULL #4	3.98	3.85		4.09
PULL #5	3.88	4.08		4.01
TOTAL	19.84	20.24		20.2
AVG.	3.968	4.048		4.04

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349931

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WJT
618	POLISH BARREL		3/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0123863~~ 0123902

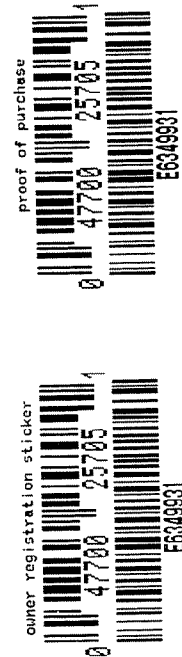
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>5</u>	7/16/97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>25</u>	7/16/97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.0215</u> <u>.021</u>	7/16/97	CK
	J) ASSEMBLE STOCK		7-17-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-20-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-17-97	CR
	M) IRON SIGHT ALIGNMENT		7-17-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-17-97	CR
640	GALLERY TEST AND TARGET	R 75 L 75	8-13-97	KT
	A) MALFUNCTIONS		8-13-97	KT
	B) PIERCED PRIMERS		8-13-97	KT
645	INSPECT FOR LIVE AMMO		8-13-97	SW
655	FINAL INSPECTION A) HEADSPACE		8-20-97	CK
	B) TRIGGER PULL	<u>2.46</u> <u>2.55</u> <u>2.60</u> <u>2.60</u> <u>2.58</u>	8-19-97	CK
	C) FUNCTION		8-20-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

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SERIAL NO.
E6349931

ORDER NO.
25705

26WR

5705 E6349931

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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