

UPC



E6349932

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0123869

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349932
12 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.059$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0733333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0941211$

THE AMR FOR THIS RIFLE IS: $.872$

CENTROIDAL DISTANCES

0 TO 1	.477046
1 TO 2	.540881
1 TO 3	.768802

1 2³ <----POA

BARBER - M24 0123870

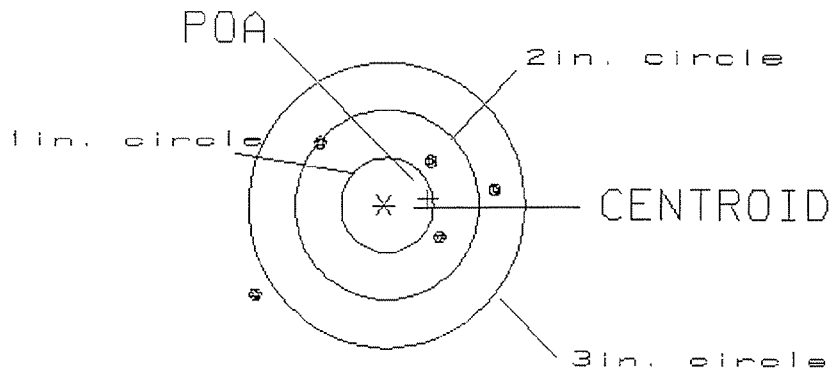
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .477
MIN RADIUS : .681
MEAN RADIUS : 1.047
MAX RADIUS : 1.739
CENTROID X : -.473
CENTROID Y : -.062

12 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6J499J2

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.58

0

VS= 1.61

3

GS= 2.80

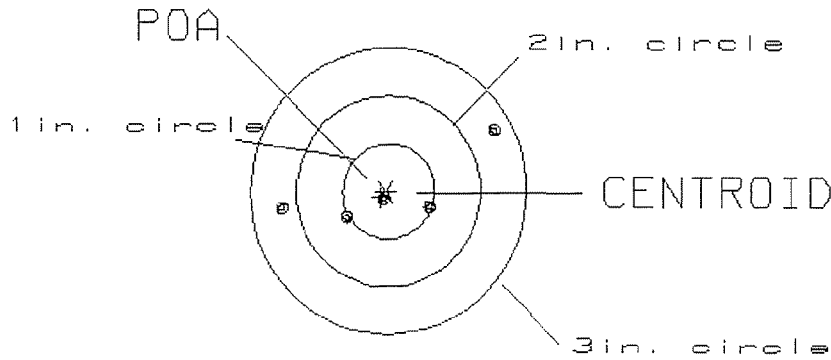
4

PATTERN #: 2
 POA TO CENTROID: .083
 MIN RADIUS : .121
 MEAN RADIUS : .710
 MAX RADIUS : 1.313
 CENTROID X : .053
 CENTROID Y : .064

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349932

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.32

3

VS= .66

3

GS= 2.43

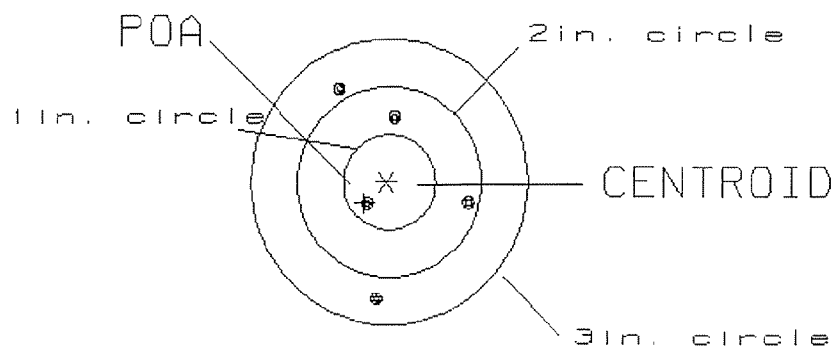
5

PATTERN #: 3
 POA TO CENTROID: .327
 MIN RADIUS : .375
 MEAN RADIUS : .859
 MAX RADIUS : 1.206
 CENTROID X : .243
 CENTROID Y : .218

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.39

1

VS= 2.18

3

GS= 2.21

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349932DATE 7-7-97TESTER J.W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.53	2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.46	2.50	
PULL #3	2.57	2.52	2.43	
PULL #4	2.52	2.45	2.46	
PULL #5	2.54	2.52	2.50	
TOTAL	12.71	12.48	12.31	
AVG.	2.542	2.496	2.462	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.06		
PULL #2	3.05	2.94		
PULL #3	3.06	3.01		
PULL #4	3.07	3.06		
PULL #5	3.08	2.96		
TOTAL	15.36	15.03		
AVG.	3.072	3.006		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.07		3.98
PULL #2	3.83	4.01		3.99
PULL #3	4.00	4.06		4.08
PULL #4	4.05	4.03		3.92
PULL #5	3.98	4.02		3.94
TOTAL	19.87	20.19		19.91
AVG.	3.974	4.038		3.982

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6349932

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

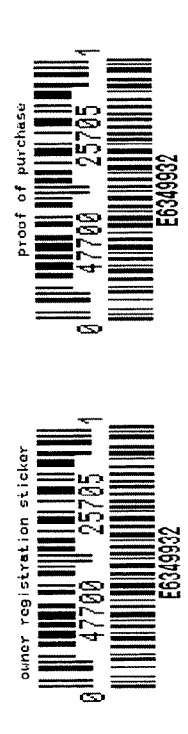
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	7/16/97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2</u> <u>2</u>	7/16/97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0215</u> <u>.0215</u> <u>.022</u>	7/16/97	CK
	J) ASSEMBLE STOCK		7-14-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CK
	M) IRON SIGHT ALIGNMENT		7-14-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CK
640	GALLERY TEST AND TARGET	R 57 L 93	8/12/97	KT
	A) MALFUNCTIONS		8/12/97	KT
	B) PIERCED PRIMERS		8/12/97	KT
645	INSPECT FOR LIVE AMMO		8/12/97	GW
655	FINAL INSPECTION A) HEADSPACE		8-18-97	OK
	B) TRIGGER PULL	<u>2.60</u> <u>2.58</u> <u>2.59</u> <u>2.39</u> <u>2.75</u>	8-18-97	CK
	C) FUNCTION		8-18-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée.

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ORDER NO.
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