

UPC



E6349933

***** 1 IN NUMBER

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
KINZEE 1 1/2" DIA	

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

BARBER - M24 0123881

Do Not Use

SERIAL NO



E6349933

ORDER 25705
MODEL 700™ M24
UPC



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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO
E6349933

46
ORDER NO.

25705

26PR



5705 E6349933

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0123881 23920

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # EG349933

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		3/11/97	WJT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		3/11/97	WJT
617	DRILL AND TAP SIGHT HOLES		3/11/97	WJT
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>4</u> <u>4</u>	6-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	6-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	6-10-97	CR
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6/26/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/9/97	RP
	M) IRON SIGHT ALIGNMENT		6/9/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/9/97	RP
640	GALLERY TEST AND TARGET	<i>Windege</i> <u>L 68</u> <u>R 82</u>	6-25-97	TM
	A) MALFUNCTIONS		6-25-97	TM
	B) PIERCED PRIMERS		6-25-97	TM
645	INSPECT FOR LIVE AMMO		6-25-97	TAD
655	FINAL INSPECTION A) HEADSPACE		6/26/97	RP
	B) TRIGGER PULL	<u>2.52</u> <u>2.44</u> <u>2.31</u> <u>2.36</u> <u>2.39</u>	6-26-97	CR
	C) FUNCTION		6/26/97	RP
660	PACK			

BARBER - M24 0123884

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349933
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .227333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .135667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .264737

THE AMR FOR THIS RIFLE IS: .899

CENTROIDAL DISTANCES

0 TO 1 .293752
1 TO 2 .47828
1 TO 3 .244182

2
+ 1 3 <----POA

BARBER - M24 0123885

REMINGTON CENTERFIRE ACCURACY TEST

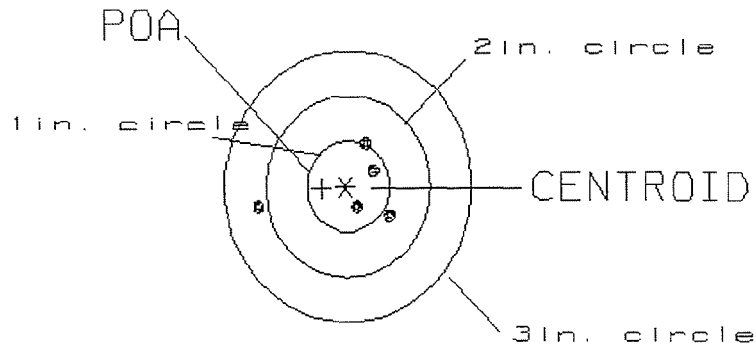
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .294
MIN RADIUS : .198
MEAN RADIUS : .583
MAX RADIUS : 1.160
CENTROID X : .293
CENTROID Y : .021

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349933

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.68

2

VS= .83

4

GS= 1.68

5

BARBER - M24 0123886

REMINGTON CENTERFIRE ACCURACY TEST

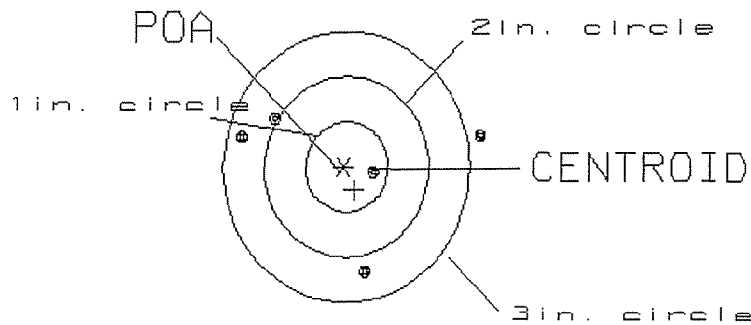
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .284
 MIN RADIUS : .315
 MEAN RADIUS : 1.109
 MAX RADIUS : 1.642
 CENTROID X : -.123
 CENTROID Y : .257

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349933

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.92
 VS= 1.75
 GS= 2.92

1
 1
 4

BARBER - M24 0123887

REMINGTON CENTERFIRE ACCURACY TEST

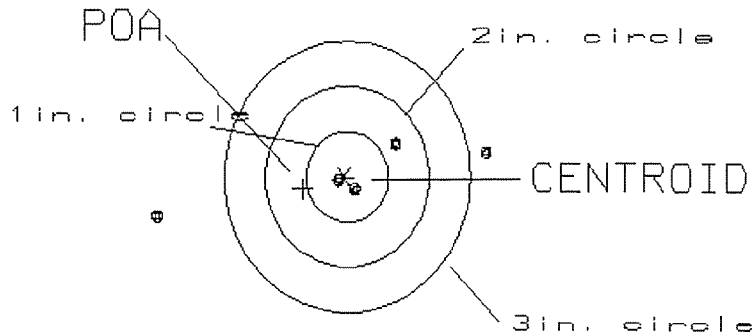
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .528
 MIN RADIUS : .112
 MEAN RADIUS : 1.005
 MAX RADIUS : 2.339
 CENTROID X : .512
 CENTROID Y : .129

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349933

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.04
 VS= .73
 GS= 4.09

2
 3
 3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349933DATE 6-4-97TESTER C.K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.20	2.37	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.57	2.43	
PULL #3	2.57	2.65	2.56	
PULL #4	2.45	2.58	2.44	
PULL #5	2.49	2.60	2.49	
TOTAL	12.2	12.77	12.36	
AVG.	2.44	2.554	2.472	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.85	3.02	
PULL #2	2.86	2.96	
PULL #3	2.79	2.98	
PULL #4	3.02	2.94	
PULL #5	2.86	2.94	
TOTAL	14.38	14.84	
AVG.	2.876	2.968	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.92		4.13
PULL #2	4.08	3.89		4.11
PULL #3	4.03	3.98		4.11
PULL #4	4.06	3.94		4.04
PULL #5	4.01	3.91		4.14
TOTAL	20.1	19.64		20.53
AVG.	4.02	3.928		4.106