

UPC



E6349935

ORDER NO. 25705  
BARREL LENGTH 24"  
CAPACITY \* 6  
\*INCLUDES 1 IN CHAMBER

**BARBER - M24 0123906**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349935  
19 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .097  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .160667  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .187677

THE AMR FOR THIS RIFLE IS: .8997

**CENTROIDAL DISTANCES**

0 TO 1 .139291  
1 TO 2 .0436005  
1 TO 3 .15103

$\bar{x}^3$  <----POA

**BARBER - M24 0123907**

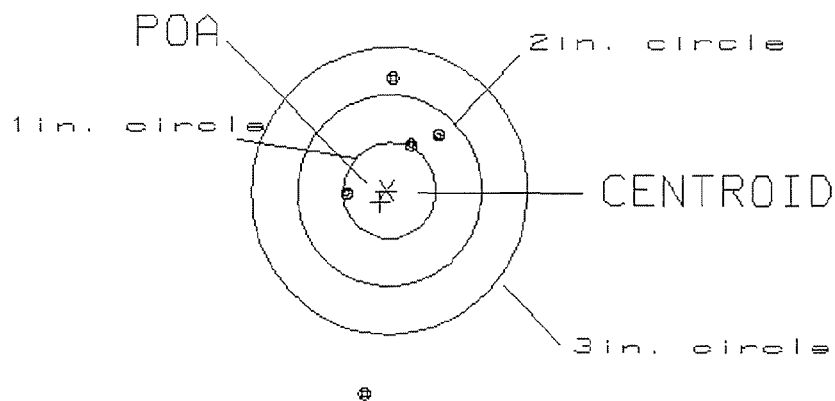
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1  
POA TO CENTROID: .139  
MIN RADIUS : .494  
MEAN RADIUS : 1.008  
MAX RADIUS : 2.133  
CENTROID X : .069  
CENTROID Y : .121

19 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349935

**CENTERFIRE PATTERN # 1**

# OF SHOTS= 5

# IN CIRCLE

HS= 1.00

1

VS= 3.29

3

GS= 3.29

4

**BARBER - M24 0123908**

REMINGTON CENTERFIRE ACCURACY TEST

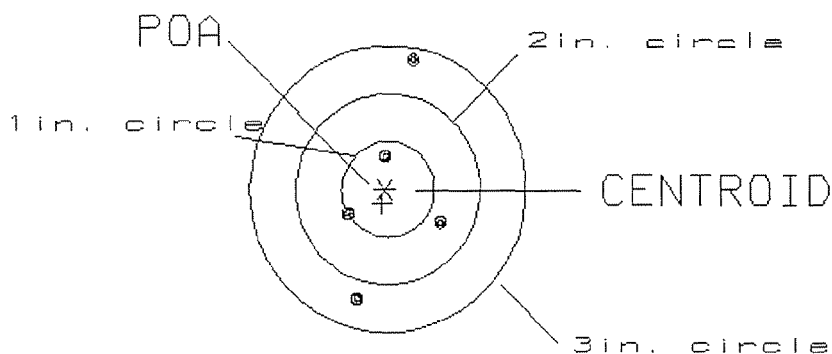
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2  
 POA TO CENTROID: .151  
 MIN RADIUS : .369  
 MEAN RADIUS : .808  
 MAX RADIUS : 1.355  
 CENTROID X : .034  
 CENTROID Y : .147

19 Aug 1997

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**CENTERFIRE PATTERN # 2**



# OF SHOTS= 5

# IN CIRCLE

HS= 1.01  
 US= 2.44  
 GS= 2.50

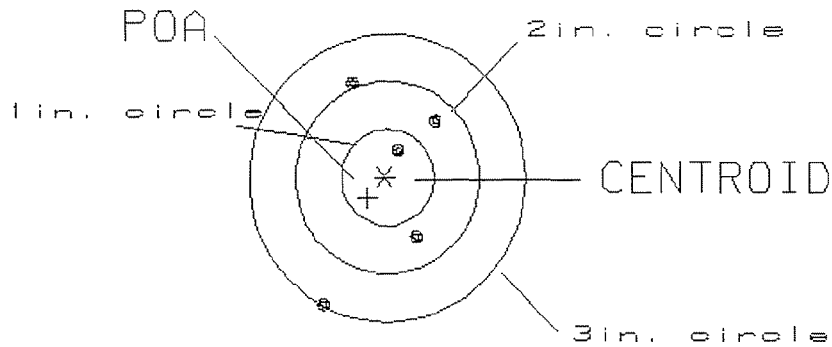
1  
 3  
 5

PATTERN #: 3  
 POA TO CENTROID: .285  
 MIN RADIUS : .344  
 MEAN RADIUS : .883  
 MAX RADIUS : 1.501  
 CENTROID X : .188  
 CENTROID Y : .214

19 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349935

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.27  
 US= 2.30  
 GS= 2.34

1  
 3  
 4

**BARBER - M24 0123910**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349935  
13 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .179667  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0916667  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .2017

THE AMR FOR THIS RIFLE IS: 1.373

**CENTROIDAL DISTANCES**

0 TO 1 .627472  
1 TO 2 .929594  
1 TO 3 1.07082

1  
+ <----POA  
2  
3

**BARBER - M24 0123911**

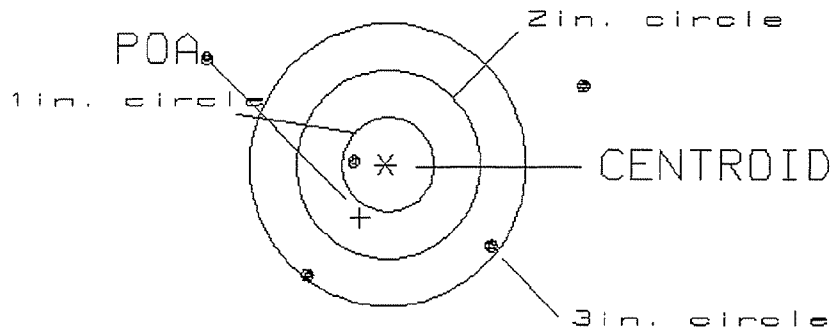
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1  
POA TO CENTROID: .627  
MIN RADIUS : .366  
MEAN RADIUS : 1.535  
MAX RADIUS : 2.268  
CENTROID X : .275  
CENTROID Y : .564

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349935

**CENTERFIRE PATTERN # 1**

# OF SHOTS= 5

# IN CIRCLE

HS= 4.04

1

VS= 2.26

1

GS= 4.05

3



**BARBER - M24 0123912**

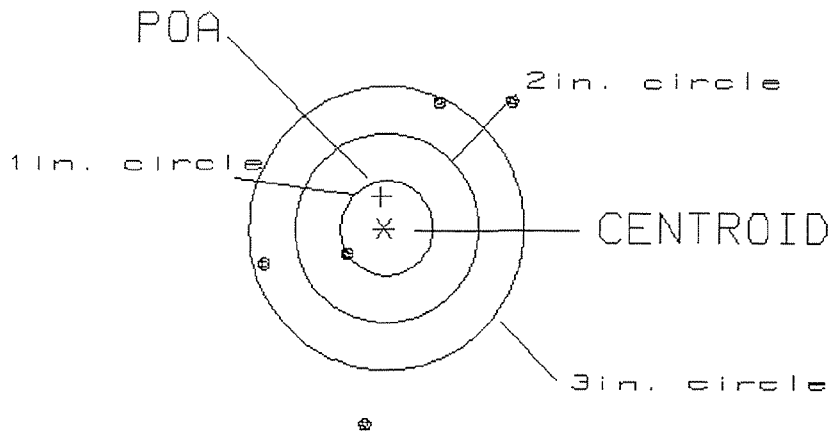
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2  
POA TO CENTROID: .335  
MIN RADIUS : .527  
MEAN RADIUS : 1.469  
MAX RADIUS : 2.060  
CENTROID X : .031  
CENTROID Y : -.333

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/EG349935

**CENTERFIRE PATTERN # 2**

# OF SHOTS= 5

# IN CIRCLE

HS= 2.63

0

VS= 3.42

1

GS= 3.74

3

**BARBER - M24 0123913**

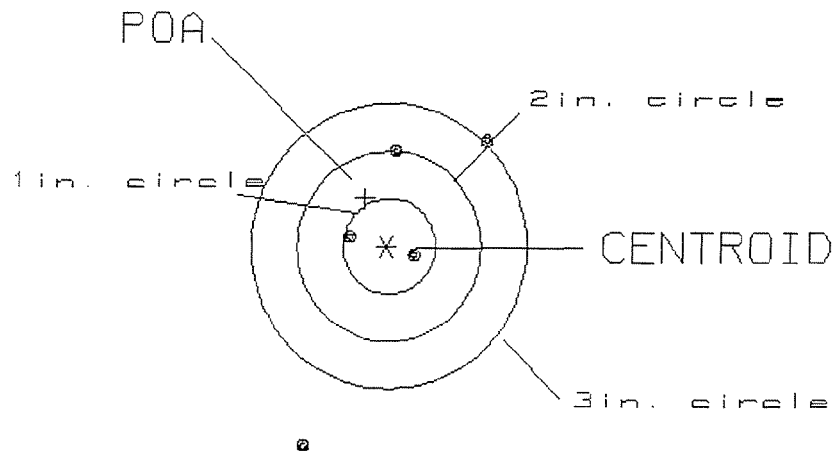
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
POA TO CENTROID: .557  
MIN RADIUS : .299  
MEAN RADIUS : 1.114  
MAX RADIUS : 2.300  
CENTROID X : .233  
CENTROID Y : -.506

13 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349935

**CENTERFIRE PATTERN # 3**

# OF SHOTS= 5

# IN CIRCLE

HS= 2.04

2

VS= 3.16

2

GS= 3.78

3

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349935DATE 7-7-97TESTER J.W

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |  | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|--|------------------------------------------------------------------------|
| PULL #1 | 2.53             | 2.51                     | 2.60                           |  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.61             | 2.54                     | 2.52                           |  |                                                                        |
| PULL #3 | 2.52             | 2.52                     | 2.28                           |  |                                                                        |
| PULL #4 | 2.50             | 2.46                     | 2.80                           |  |                                                                        |
| PULL #5 | 2.51             | 2.50                     | 2.20                           |  |                                                                        |
| TOTAL   | 12.67            | 12.53                    | 12.9                           |  |                                                                        |
| AVG.    | 2.534            | 2.506                    | 2.58                           |  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 2.94             | 2.89                     |  |          |
| PULL #2 | 2.90             | 2.86                     |  |          |
| PULL #3 | 2.97             | 2.86                     |  |          |
| PULL #4 | 2.96             | 2.85                     |  |          |
| PULL #5 | 2.88             | 2.92                     |  |          |
| TOTAL   | 14.65            | 14.38                    |  |          |
| AVG.    | 2.93             | 2.876                    |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.02             | 4.21                     |                                | 3.98                                 |
| PULL #2 | 4.03             | 4.08                     |                                | 3.99                                 |
| PULL #3 | 3.95             | 4.12                     |                                | 3.94                                 |
| PULL #4 | 3.83             | 3.82                     |                                | 4.01                                 |
| PULL #5 | 3.93             | 4.09                     |                                | 4.07                                 |
| TOTAL   | 19.86            | 20.32                    |                                | 19.99                                |
| AVG.    | 3.972            | 4.069                    |                                | 3.998                                |

F6349935

MOD. \_\_\_\_\_ GA. \_\_\_\_\_ GUN \_\_\_\_\_  
CAL. \_\_\_\_\_ # \_\_\_\_\_

| #<br>TEST | DATE    | MALFUNCTION/DEFECT                                             | ASSEM.<br>#   |
|-----------|---------|----------------------------------------------------------------|---------------|
|           | 1st     |                                                                |               |
| TRP<br>TM | 8/19/99 | Closes HARD<br>SOMETIMES<br>(SHAVES BRASS<br>ON SHELL) EJECTOR |               |
|           | 2nd     |                                                                |               |
|           |         | TRUCK #2                                                       |               |
|           | 3rd     |                                                                |               |
|           |         |                                                                |               |
|           | 4th     |                                                                |               |
|           |         |                                                                |               |
|           |         | FUNCTION                                                       | RD 6654 Rev 1 |

| TEST INIT. ACTION TO CORRECT |          | ASSEM.<br># |
|------------------------------|----------|-------------|
| PROOF                        |          |             |
| TEST                         |          |             |
| TGT                          |          |             |
| PROOF                        |          |             |
| TEST                         |          |             |
| TGT                          |          |             |
| PROOF                        | ENGINEER |             |
| TEST                         |          |             |
| TGT                          |          |             |
| PROOF                        | ENGINEER |             |
| TEST                         |          |             |
| TGT                          |          |             |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # EG349935

| OP. #        | OPERATION NAME                                                 | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |         |         |
| 600          | PROOF                                                          |          |         |         |
| 607          | CHECK HEADSPACE                                                |          |         |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |         |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |         |         |
|              | MAGNAFLUX BOLT                                                 |          |         |         |
| 615          | ROLLMARK CALIBER                                               |          |         |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          | 3/21/97 | WJT     |
| 618          | POLISH BARREL                                                  |          | 3/21/97 | WJT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |         |         |
|              | (BOLT)                                                         |          |         |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |         |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |         |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |         |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |         |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |         |         |

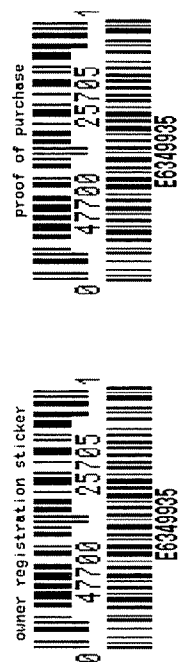
| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE               | INITIAL   |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|--------------------|-----------|
| 625   | F) <del>BARBER</del> M24 0123918                                         | <u>5</u> <u>5</u> <u>5</u>                                  | 7/16/97            | CK        |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>4</u> <u>4</u> <u>4</u>                                  | 7/16/97            | CK        |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |                    |           |
|       | I) FIRING PIN INDENT                                                     | <u>.0205</u> <u>.021</u> <u>.022</u>                        | 7/14/97            | CK        |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 7-14-97            | CK        |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-21-97            | CK        |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 7-14-97            | CK        |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 7-14-97            | CK        |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 7-14-97            | CK        |
| 640   | GALLERY TEST AND<br>TARGET                                               | R 52 L 98                                                   | 8/13/97<br>8-19-97 | 9W<br>TM  |
|       | A) MALFUNCTIONS                                                          |                                                             | 8/13/97<br>8-19-97 | 9W<br>TM  |
|       | B) PIERCED PRIMERS                                                       |                                                             | 8/13/97<br>8-19-97 | 9W<br>TM  |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 8/13/97<br>8-19-97 | KT<br>THD |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-21-97            | CK        |
|       | B) TRIGGER PULL                                                          | <u>2.65</u> <u>2.55</u> <u>2.50</u> <u>2.52</u> <u>2.49</u> | 8-20-97            | CK        |
|       | C) FUNCTION                                                              |                                                             | 8-21-97            | CK        |
| 660   | PACK                                                                     |                                                             |                    |           |

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM





Do Not Use

VERY IMPORTANT  
Instruction Book  
enclosed to assure  
safe use of this  
rifle.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.  
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46 ORDER NO.  
25705

26WR

5705 E6349935



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