

UPC



E6349936

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349936
15 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0353333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0686667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0772241

THE AMR FOR THIS RIFLE IS: 1.193

CENTROIDAL DISTANCES

0 TO 1	.15728
1 TO 2	.319169
1 TO 3	.384294

$\frac{1}{3} +$
<----POA

PATTERN #: 1

POA TO CENTROID: .157

MIN RADIUS : .509

MEAN RADIUS : 1.080

MAX RADIUS : 1.572

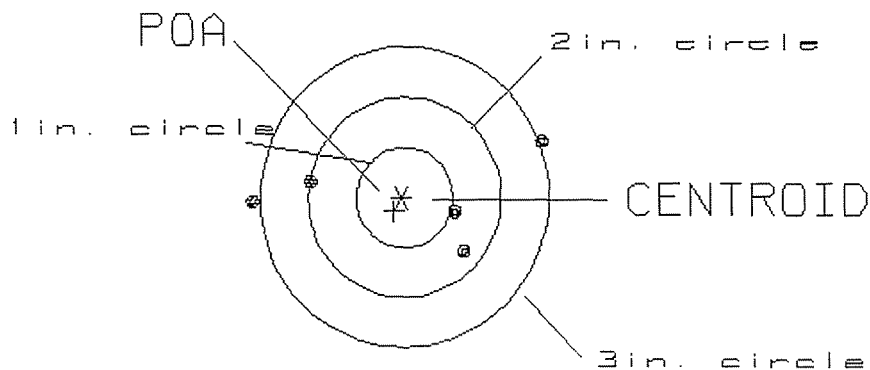
CENTROID X : .079

CENTROID Y : .136

15 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349936

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.00

0

VS= 1.00

3

GS= 3.06

3

PATTERN #: 2

POA TO CENTROID: .162

MIN RADIUS : 1.155

MEAN RADIUS : 1.433

MAX RADIUS : 1.717

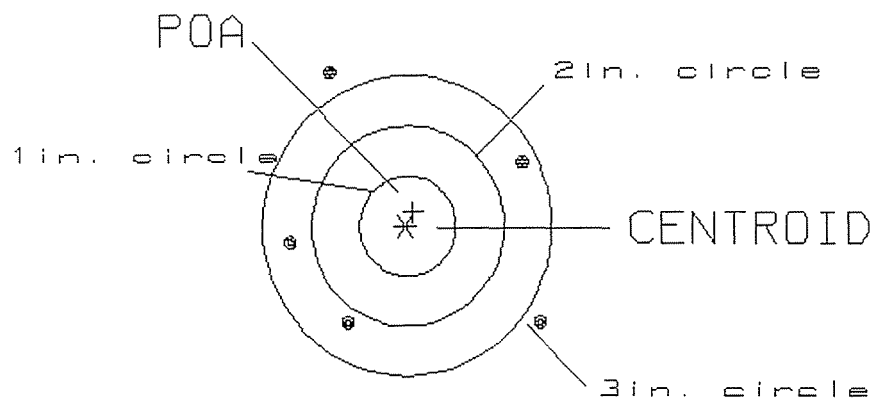
CENTROID X : -.083

CENTROID Y : -.139

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349936

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.65

0

VS= 2.52

0

GS= 3.30

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .227

MIN RADIUS : .175

MEAN RADIUS : 1.065

MAX RADIUS : 1.719

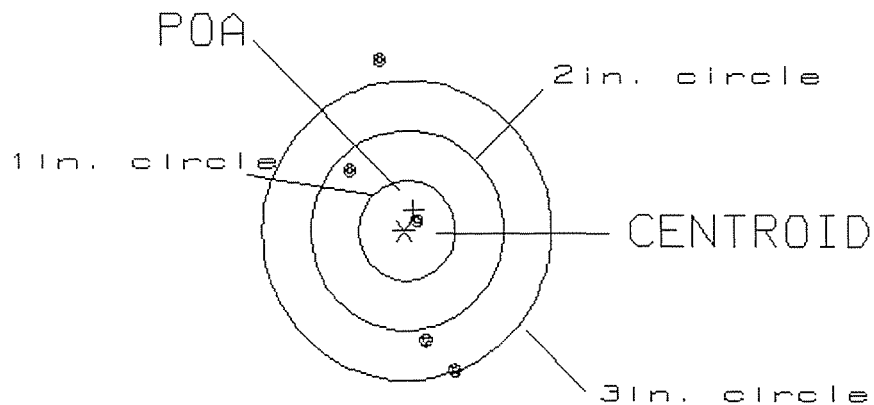
CENTROID X : -.102

CENTROID Y : -.203

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.10

1

VS= 3.07

2

GS= 3.18

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349936DATE 7/25/97TESTER RGB - AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.56	2.88	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.59	2.88	
PULL #3	2.61	2.65	2.81	
PULL #4	2.59	2.62	2.87	
PULL #5	2.42	2.60	2.88	
TOTAL	12.79	13.02	14.32	
AVG.	2.558	2.604	2.86	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	2.97	
PULL #2	2.93	3.08	
PULL #3	3.05	3.21	
PULL #4	2.99	3.35	
PULL #5	3.00	2.85	
TOTAL	15.02	15.48	
AVG.	3.00	3.09	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	3.94		4.12
PULL #2	3.98	3.80		4.16
PULL #3	3.98	3.98		4.16
PULL #4	4.11	3.96		4.29
PULL #5	3.98	3.95		4.31
TOTAL	20.05	19.63		21.04
AVG.	4.01	3.93		4.21

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6849936

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJR
618	POLISH BARREL		3/18/97	WJR
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

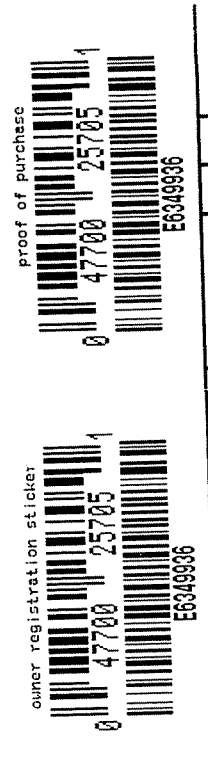
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	7-31-97	9W
CONT.	G) SAFETY OFF FORCE	<u>5</u> <u>5</u> <u>5</u>	7-31-97	9W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>22</u> <u>21⁵</u> <u>22</u>		
	J) ASSEMBLE STOCK		7-28-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-21-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-28-97	CR
	M) IRON SIGHT ALIGNMENT		7-28-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-28-97	CR
640	GALLERY TEST AND TARGET	R 59 - L 91	8/15/97	KT
	A) MALFUNCTIONS		8/15/97	KT
	B) PIERCED PRIMERS		8/15/97	KT
645	INSPECT FOR LIVE AMMO		8/15/97	9W
655	FINAL INSPECTION A) HEADSPACE		8-21-97	CK
	B) TRIGGER PULL	<u>2.64</u> <u>2.44</u> <u>2.51</u> <u>2.53</u> <u>2.54</u>	8-21-97	CK
	C) FUNCTION		8-21-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

SERIAL NO.



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MODEL 700™ M24
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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 E6349936