

UPC



E6349937

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0123934

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349937
15 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0406667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .335474

THE AMR FOR THIS RIFLE IS: .8903

CENTROIDAL DISTANCES

0 TO 1 .324918
1 TO 2 .0848999
1 TO 3 .238523

+ $\frac{1}{2}$ ₃ <----POA

BARBER - M24 0123935

REMINGTON CENTERFIRE ACCURACY TEST

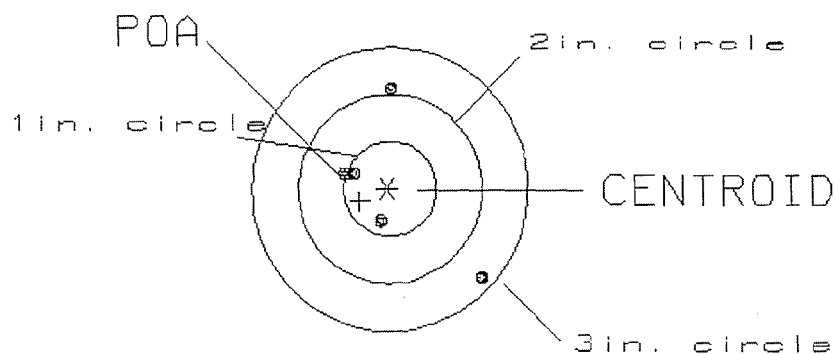
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .325
 MIN RADIUS : .341
 MEAN RADIUS : .738
 MAX RADIUS : 1.368
 CENTROID X : .296
 CENTROID Y : .134

15 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349937

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.41
 VS= 2.04
 GS= 2.25

3
 3
 5

BARBER - M24 0123936

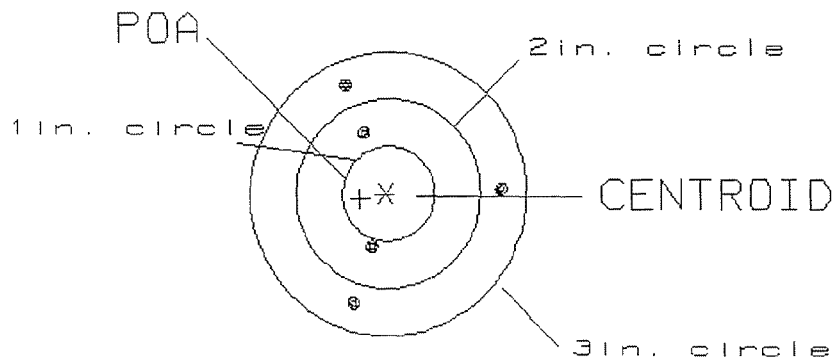
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .279
MIN RADIUS : .599
MEAN RADIUS : .995
MAX RADIUS : 1.274
CENTROID X : .274
CENTROID Y : .052

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CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.71
VS= 2.29
GS= 2.29

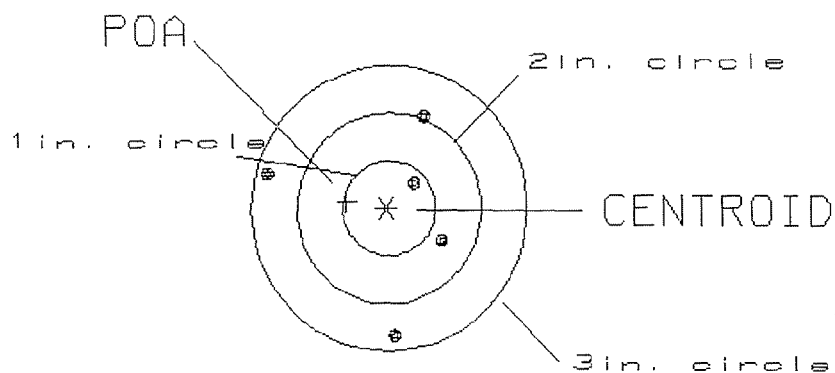
0
2
5

PATTERN #: 3
 POA TO CENTROID: .434
 MIN RADIUS : .340
 MEAN RADIUS : .938
 MAX RADIUS : 1.336
 CENTROID X : .429
 CENTROID Y : -.064

15 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.86

1

VS= 2.27

2

GS= 2.30

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. 56349937DATE 7-24-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.33	2.31	2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.34	2.41	
PULL #3	2.30	2.33	2.32	
PULL #4	2.42	2.19	2.30	
PULL #5	2.39	2.26	2.47	
TOTAL	11.93	11.43	11.82	
AVG.	2.37	2.29	2.36	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.25	
PULL #2	3.28	3.17	
PULL #3	3.22	2.95	
PULL #4	3.26	3.20	
PULL #5	3.22	3.17	
TOTAL	16.05	15.74	
AVG.	3.21	3.15	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.17		4.06
PULL #2	4.11	4.13		4.15
PULL #3	4.03	4.17		3.92
PULL #4	4.09	4.17		3.91
PULL #5	4.03	3.96		3.91
TOTAL	20.41	20.60		19.95
AVG.	4.08	4.12		3.99

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349937

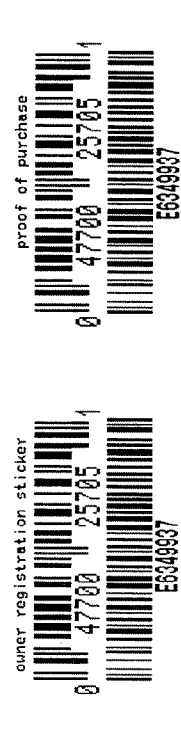
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>43</u> <u>45</u>	7-31-97	9W
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-31-97	9W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>22⁵</u> <u>23⁵</u>	7-31-97	9W
	J) ASSEMBLE STOCK		7-25-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-21-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-25-97	CK
	M) IRON SIGHT ALIGNMENT		7-25-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-25-97	CK
640	GALLERY TEST AND TARGET	R 82 L 68	8-15-97	5W
	A) MALFUNCTIONS		8-15-97	5W
	B) PIERCED PRIMERS		8-15-97	5W
645	INSPECT FOR LIVE AMMO		8-15-97	1-1
655	FINAL INSPECTION A) HEADSPACE		8-21-97	CK
	B) TRIGGER PULL	<u>2.36</u> <u>2.34</u> <u>2.45</u> <u>2.32</u> <u>2.45</u>	8-21-97	CK
	C) FUNCTION		8-21-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Harco Registered Marque Deposited.

SERIAL NO.
E6349937

ORDER NO.
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