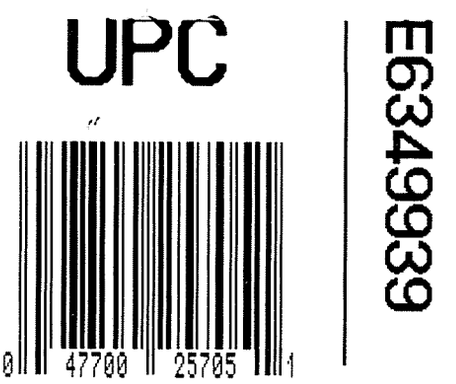
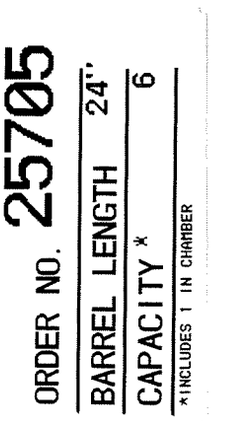

UPC
0 47700 25705 1
E6349939


ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

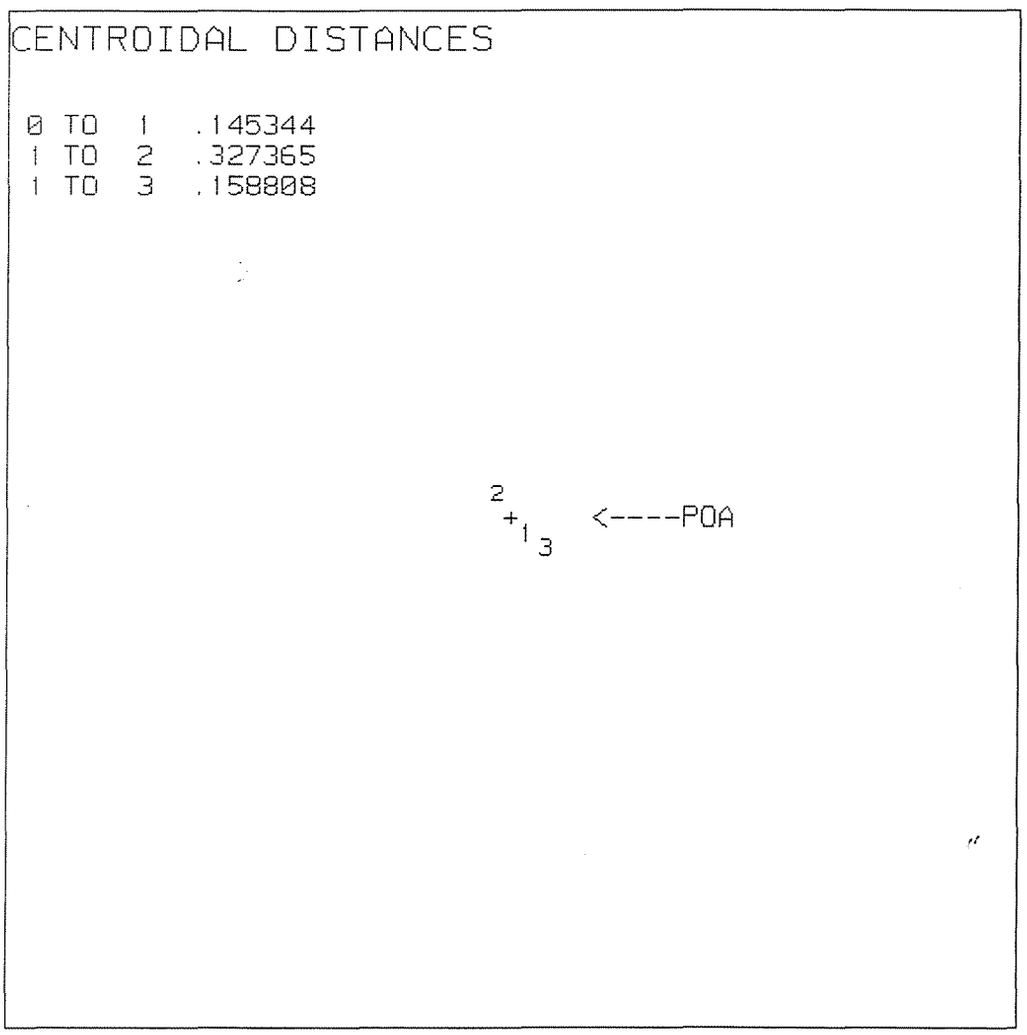
BARBER - M24 0123960

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349939
15 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .075
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.052
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0912634

THE AMR FOR THIS RIFLE IS: 1.117



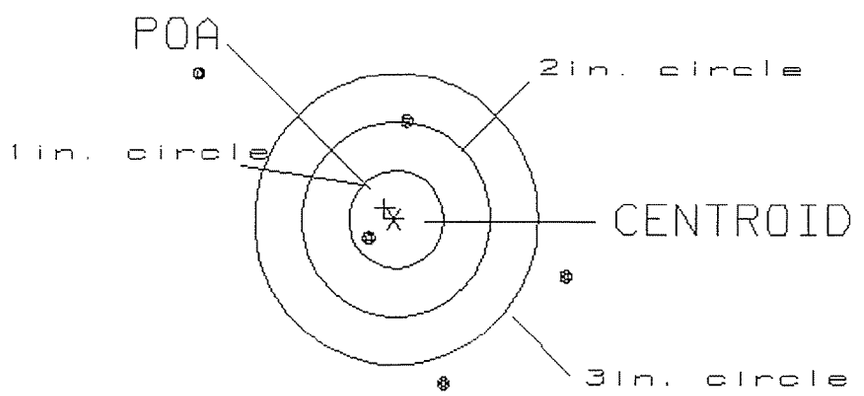
BARBER - M24 0123961

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	1
POA TO CENTROID:	.146
MIN RADIUS :	.384
MEAN RADIUS :	1.504
MAX RADIUS :	2.526
CENTROID X :	.095
CENTROID Y :	-.110

15 Aug 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349939

CENTERFIRE PATTERN # 1



# OF SHOTS= 5	# IN CIRCLE
HS= 3.86	1
VS= 3.11	2
GS= 4.37	2

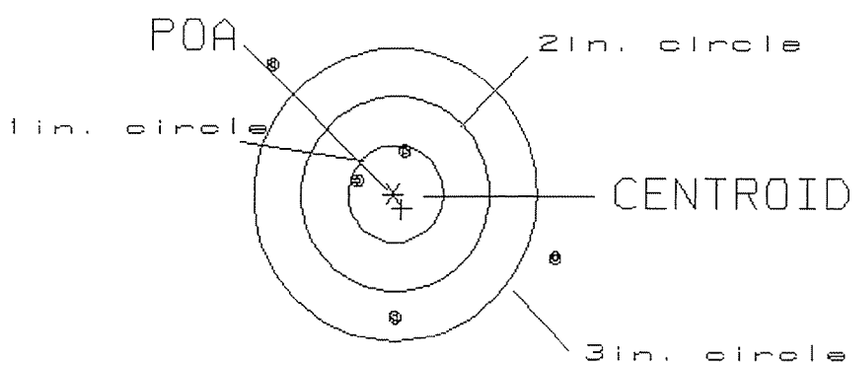
BARBER - M24 0123962

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		2
POA TO CENTROID:		.183
MIN RADIUS	:	.440
MEAN RADIUS	:	1.157
MAX RADIUS	:	1.850
CENTROID X	:	-.093
CENTROID Y	:	.158

15 Aug 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349939

CENTERFIRE PATTERN # 2



# OF SHOTS= 5	# IN CIRCLE
HS= 2.99	2
VS= 2.50	2
GS= 3.58	3

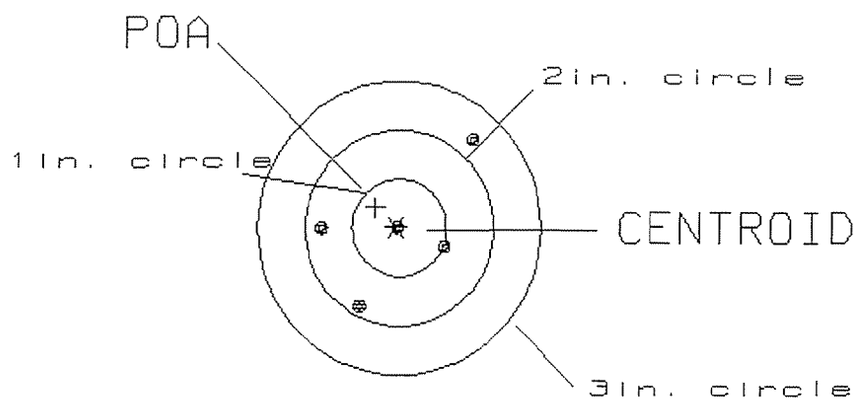
BARBER - M24 0123963

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	3	
POA TO CENTROID:		.302
MIN RADIUS	:	.047
MEAN RADIUS	:	.691
MAX RADIUS	:	1.208
CENTROID X	:	.223
CENTROID Y	:	-.204

15 Aug 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349939

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 1.56	2
VS= 1.72	4
GS= 2.12	5

BARBER - M24 0123964 **SWS TRIGGER PULL TEST**

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349939
DATE 7-30-97
TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.69	2.44		MIN. SETTING,
PULL #2	2.52	2.73	2.45		NO AVG. OF 5
PULL #3	2.55	2.62	2.42		READINGS ACCEPT-
PULL #4	2.55	2.73	2.53		ABLE LESS THAN 2#
PULL #5	2.53	2.58	2.40		
TOTAL	12.59	13.35	12.24		
AVG.	2.518	2.670	2.448		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	2.98		
PULL #2	3.06	3.20		
PULL #3	3.20	3.24		
PULL #4	3.20	3.30		
PULL #5	3.25	3.26		
TOTAL	15.84	15.98		
AVG.	3.168	3.196		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.15		4.10
PULL #2	4.20	4.36		4.02
PULL #3	4.33	4.25		4.16
PULL #4	4.25	4.30		3.95
PULL #5	4.19	4.29		4.13
TOTAL	21.08	21.35		20.36
AVG.	4.216	4.270		4.072

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349939

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

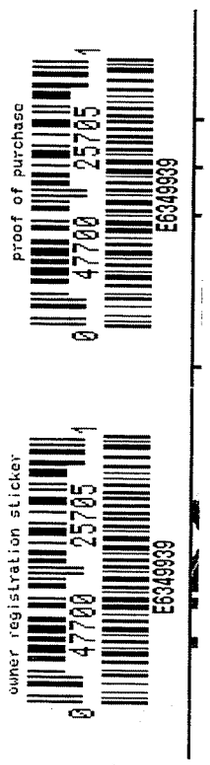
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE BARBER - M24 0123966	4 3.5 4	7-31-97	JW
CONT.	G) SAFETY OFF FORCE	3 2.5 3	7-31-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	2.3 2.3 2.25	7-31-97	JW
	J) ASSEMBLE STOCK		7-30-97	CK
	K) ASSEMBLE SWIVEL STUDS		8 27 97	TP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-30-97	CK
	M) IRON SIGHT ALIGNMENT		7-30-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-30-97	CK
640	GALLARY TEST AND TARGET	Win: L 8¼ R 6 6"	8/15/97	TM
	A) MALFUNCTIONS		8/15/97	TM
	B) PIERCED PRIMERS		8/15/97	TM
645	INSPECT FOR LIVE AMMO		8/15/97	T.D
655	FINAL INSPECTION A) HEADSPACE		8 27 97	TP
	B) TRIGGER PULL	2.31 2.36 2.31 2.37 2.38	8-21-97	CK
	C) FUNCTION		8 27 97	RP
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

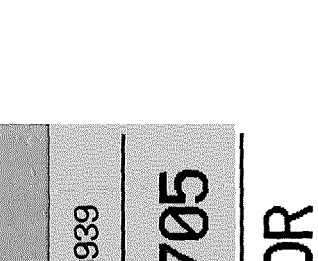
GREEN ENVELOPE CONTAING:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



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SERIAL NO