

UPC



E6349941

*INCLUDES 1 IN CHAMBER

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6

BARBER - M24 0123982

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349941
5 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.131667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.146667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.197097$

THE AMR FOR THIS RIFLE IS: 1.238

CENTROIDAL DISTANCES

0 TO 1	.185723
1 TO 2	.594557
1 TO 3	.1728

2
3 | + <----POA

BARBER - M24 0123983

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .186

MIN RADIUS : .376

MEAN RADIUS : 1.098

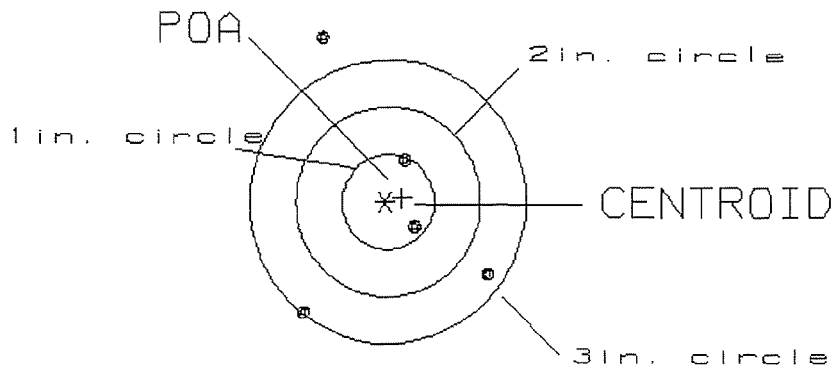
MAX RADIUS : 1.829

CENTROID X : -.182

CENTROID Y : -.037

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349941

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.04

2

VS= 2.02

2

GS= 3.04

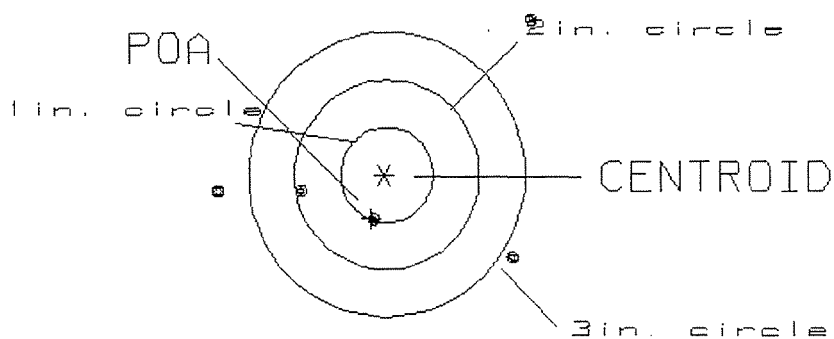
4

PATTERN #: 2
 POA TO CENTROID: .486
 MIN RADIUS : .458
 MEAN RADIUS : 1.432
 MAX RADIUS : 2.273
 CENTROID X : .135
 CENTROID Y : .466

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CENTERFIRE PATTERN # 2



# OF SHOTS= 5	# IN CIRCLE
HS= 3.44	1
VS= 2.45	2
GS= 3.90	2

BARBER - M24 0123985

REMINGTON CENTERFIRE ACCURACY TEST

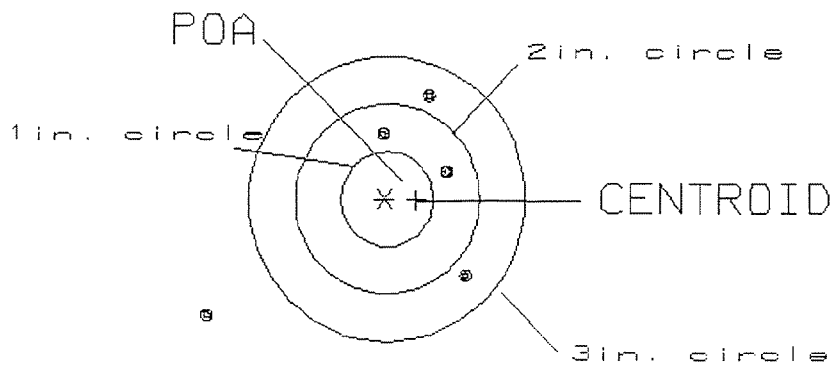
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1 3 1
 POA TO CENTROID: .349
 MIN RADIUS : .646
 MEAN RADIUS : 1.185
 MAX RADIUS : 2.259
 CENTROID X : -.348
 CENTROID Y : .011

5 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.76
 VS= 2.24
 GS= 3.25

0
 2
 4

BARBER - M24 0123986

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349941DATE 8-5-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.62	2.62	2.74	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.59	2.67	
PULL #3	2.66	2.63	2.48	
PULL #4	2.70	2.63	2.70	
PULL #5	2.73	2.56	2.80	
TOTAL	13.35	13.03	13.39	
AVG.	2.67	2.61	2.68	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.04	2.95	
PULL #2	3.13	2.87	
PULL #3	2.83	2.90	
PULL #4	3.15	2.99	
PULL #5	2.95	2.92	
TOTAL	15.10	14.63	
AVG.	3.02	2.93	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	3.97		4.02
PULL #2	3.89	3.98		3.92
PULL #3	3.94	4.01		4.04
PULL #4	3.87	3.92		4.07
PULL #5	3.70	3.98		4.00
TOTAL	19.37	19.86		20.05
AVG.	3.87	3.97		4.01

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349941

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

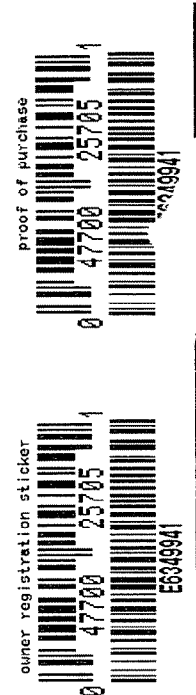
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	9-4-97	CK
	J) ASSEMBLE STOCK		9-2-97	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		19-2-97	CK
	M) IRON SIGHT ALIGNMENT		19-2-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-2-97	CK
640	GALLERY TEST AND TARGET	R 91 L 59	9597	BWT
	A) MALFUNCTIONS		9597	BWT
	B) PIERCED PRIMERS		9597	BWT
645	INSPECT FOR LIVE AMMO		9597	KT
655	FINAL INSPECTION A) HEADSPACE		9-2-97	CK
	B) TRIGGER PULL	<u>2.62</u> <u>2.61</u> <u>2.67</u> <u>2.70</u> <u>2.71</u>	9/1/97	TM
	C) FUNCTION		9/1/97	
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
INSTRUCTION BOOK
ENCLOSED TO assure
SAFE USE of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
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48
ORDER NO.
25705

15DR

5705 E6349941



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SERIAL NO.

