

UPC



E6349945

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E6349945

| OP. #        | OP. NAME                                                       | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |      |         |
| 600          | Proof                                                          |          |      |         |
| 607.         | Check Headspace                                                |          |      |         |
| 610          | Dis-assemble Gun                                               |          |      |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |      |         |
|              | Magnaflux Bolt                                                 |          |      |         |
| 615          | Rollmark Caliber                                               |          |      |         |
| 617          | Drill and Tap Sight Holes                                      |          |      |         |
| 618.         | Polish Barrel                                                  |          |      |         |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |      |         |
|              | Apply Coating (Bolt)                                           |          |      |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |      |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |      |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |      |         |
|              | D) Oil Firing Pin Ass'y                                        |          |      |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |      |         |

| OP. # | OP. NAME                                                        | READINGS                                                    | DATE           | INITIAL   |
|-------|-----------------------------------------------------------------|-------------------------------------------------------------|----------------|-----------|
| 625   | F) SAFETY ON FORCE                                              | <u>3</u> <u>3</u> <u>4</u>                                  | <u>6-3-97</u>  | <u>CK</u> |
| CONT. |                                                                 |                                                             |                |           |
|       | G) SAFETY OFF FORCE                                             | <u>4</u> <u>4</u> <u>4.5</u>                                | <u>6-3-97</u>  | <u>CK</u> |
|       | H) TRIGGER PULL TEST & RETAINABILITY                            |                                                             |                |           |
|       | I) FIRING PIN INDENT                                            | <u>.021</u> <u>.021</u> <u>.022</u>                         | <u>6-3-97</u>  | <u>CK</u> |
|       | J) ASSEMBLE STOCK                                               |                                                             |                |           |
|       | K) ASSEMBLE SWIVEL STUDS                                        |                                                             | <u>6-20-97</u> | <u>RP</u> |
|       | L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES                       |                                                             | <u>6-3-97</u>  | <u>RP</u> |
|       | M) IRON SIGHT ALIGNMENT                                         |                                                             | <u>6-3-97</u>  | <u>RP</u> |
|       | N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER |                                                             | <u>6-3-97</u>  | <u>RP</u> |
| 640   | GALLERY TEST AND TARGET                                         | <u>Right 84</u> <u>Left 66</u>                              | <u>6-12-97</u> | <u>AW</u> |
|       | A) MALFUNCTIONS                                                 |                                                             | <u>6-12-97</u> | <u>AW</u> |
|       | B) PIERCED PRIMERS                                              |                                                             | <u>6-12-97</u> | <u>AW</u> |
| 645   | INSPECT FOR LIVE AMMO                                           |                                                             | <u>6-12-97</u> | <u>AF</u> |
| 655   | FINAL INSPECTION                                                |                                                             |                |           |
|       | A) HEADSPACE                                                    |                                                             | <u>6-20-97</u> | <u>RP</u> |
|       | B) TRIGGER PULL                                                 | <u>2.67</u> <u>2.57</u> <u>2.66</u> <u>2.71</u> <u>2.79</u> | <u>6-18-97</u> | <u>CK</u> |
|       | FUNCTION                                                        |                                                             | <u>6-20-97</u> | <u>RP</u> |
| 660   | PACK                                                            |                                                             |                |           |

**BARBER - M24 0124032**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349945  
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.031  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.258  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .259856

THE AMR FOR THIS RIFLE IS: 1.218

**CENTROIDAL DISTANCES**

0 TO 1 .892498  
1 TO 2 .0716101  
1 TO 3 2.43467

+ <----POA 3

2'

**BARBER - M24 0124033**

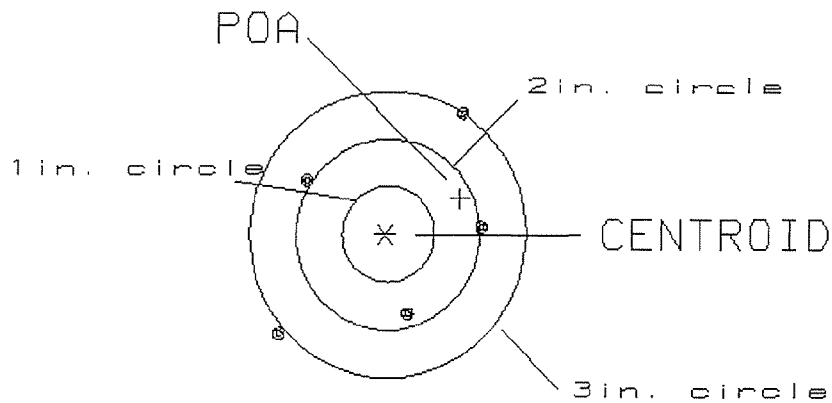
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1  
POA TO CENTROID: .892  
MIN RADIUS : .910  
MEAN RADIUS : 1.215  
MAX RADIUS : 1.569  
CENTROID X : -.814  
CENTROID Y : -.366

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349945.1

**CENTERFIRE PATTERN # 1**

# OF SHOTS= 5

# IN CIRCLE

HS= 2.13

0

VS= 2.36

2

GS= 3.09

3

**BARBER - M24 0124034**

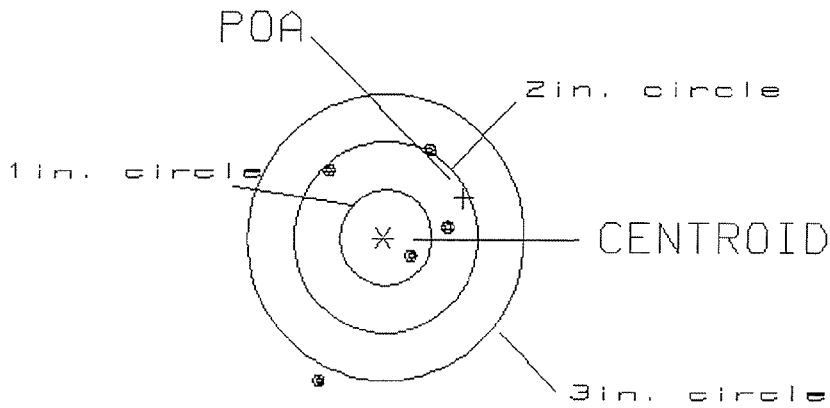
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐  
POA TO CENTROID: .963  
MIN RADIUS : .285  
MEAN RADIUS : .916  
MAX RADIUS : 1.666  
CENTROID X : -.872  
CENTROID Y : -.408

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349945.1

**CENTERFIRE PATTERN # 2**

# OF SHOTS= 5

# IN CIRCLE

HS= 1.39

1

VS= 2.39

4

GS= 2.65

4

**BARBER - M24 0124035**

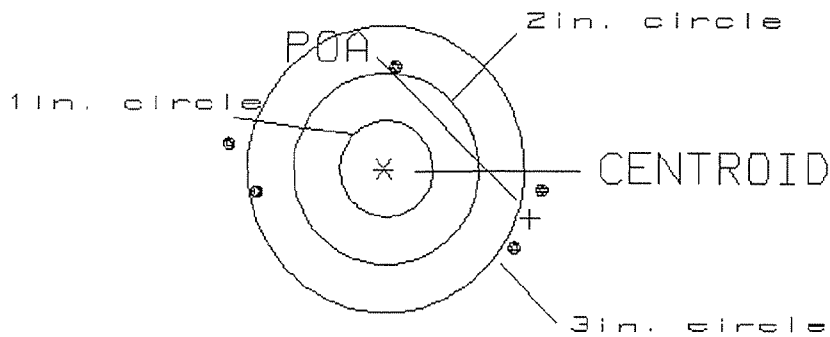
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
POA TO CENTROID: 1.678  
MIN RADIUS : 1.052  
MEAN RADIUS : 1.524  
MAX RADIUS : 1.747  
CENTROID X : -1.593  
CENTROID Y : .528

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349945.1

**CENTERFIRE PATTERN # 3**

# OF SHOTS= 5

# IN CIRCLE

HS= 3.44

0

VS= 1.86

0

GS= 3.48

2

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. F6349945DATE 6-2-97TESTER A.P.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |  | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|--|------------------------------------------------------------------------|
| PULL #1 | 2.45             | 2.36                     | 2.37                           |  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.54             | 2.37                     | 2.31                           |  |                                                                        |
| PULL #3 | 2.54             | 2.39                     | 2.34                           |  |                                                                        |
| PULL #4 | 2.52             | 2.32                     | 2.32                           |  |                                                                        |
| PULL #5 | 2.53             | 2.40                     | 2.35                           |  |                                                                        |
| TOTAL   | 12.58            | 11.84                    | 11.69                          |  |                                                                        |
| AVG.    | 2.52             | 2.37                     | 2.34                           |  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 2.99             | 2.99                     |  |          |
| PULL #2 | 2.98             | 2.89                     |  |          |
| PULL #3 | 3.01             | 3.04                     |  |          |
| PULL #4 | 2.94             | 3.03                     |  |          |
| PULL #5 | 2.97             | 2.98                     |  |          |
| TOTAL   | 14.89            | 14.93                    |  |          |
| AVG.    | 2.98             | 2.99                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.12             | 4.01                     |                                | 4.06                                 |
| PULL #2 | 4.10             | 4.10                     |                                | 4.05                                 |
| PULL #3 | 4.14             | 4.09                     |                                | 4.10                                 |
| PULL #4 | 4.15             | 4.14                     |                                | 4.12                                 |
| PULL #5 | 3.73             | 4.11                     |                                | 4.04                                 |
| TOTAL   | 20.24            | 20.45                    |                                | 20.37                                |
| AVG.    | 4.05             | 4.09                     |                                | 4.07                                 |

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:  
- INSTRUCTION BOOK  
- PRODUCT OWNER'S CARD  
- MUSEUM/COUNTRY STORE FLIER  
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

VERY IMPORTANT  
INSTRUCTION BOOK  
ENCASED TO ASSURE  
SAFE USE OF THIS  
FIREARM

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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