

UPC



E6349947

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0124056

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349947
11 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.167$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0723333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.181992$

THE AMR FOR THIS RIFLE IS: $.943$

CENTROIDAL DISTANCES

0 TO 1	.255033
1 TO 2	.650398
1 TO 3	.168941

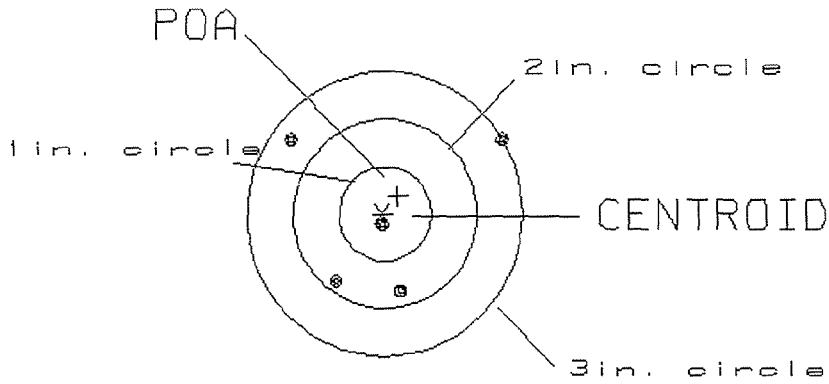
2
3 + <----POA
1

PATTERN #: 1
 POA TO CENTROID: .255
 MIN RADIUS : .130
 MEAN RADIUS : .926
 MAX RADIUS : 1.541
 CENTROID X : -.169
 CENTROID Y : -.191

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349947

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.30
 VS= 1.62
 GS= 2.36

1
 3
 4

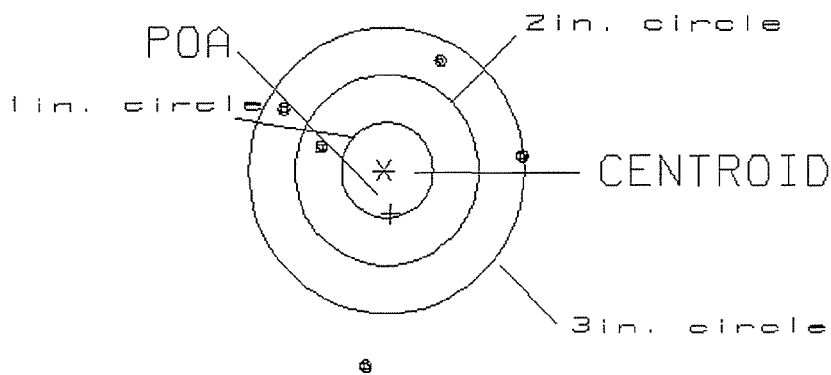
PATTERN #: 2

POA TO CENTROID: .460
MIN RADIUS : .739
MEAN RADIUS : 1.372
MAX RADIUS : 2.103
CENTROID X : -.078
CENTROID Y : .453

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.56

0

VS= 3.20

1

GS= 3.32

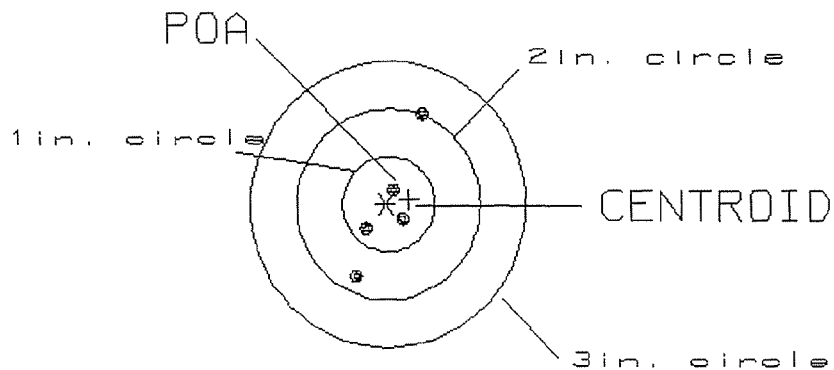
4

PATTERN #: 3
 POA TO CENTROID: .258
 MIN RADIUS : .204
 MEAN RADIUS : .531
 MAX RADIUS : 1.060
 CENTROID X : -.254
 CENTROID Y : -.045

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .76
 VS= 1.73
 GS= 1.89

3
 4
 5

BARBER - M24 0124060

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349947DATE 8-23-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.61	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.69	2.54	
PULL #3	2.40	2.65	2.39	
PULL #4	2.47	2.66	2.45	
PULL #5	2.53	2.66	2.49	
TOTAL	12.32	13.27	12.47	
AVG.	2.464	2.654	2.494	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.13	3.17	
PULL #2	3.16	3.06	
PULL #3	3.07	3.16	
PULL #4	3.18	3.16	
PULL #5	3.16	3.10	
TOTAL	15.70	15.65	
AVG.	3.140	3.130	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.99		4.09
PULL #2	3.95	4.05		4.11
PULL #3	3.96	4.09		4.05
PULL #4	3.99	4.09		4.06
PULL #5	4.06	3.98		4.10
TOTAL	19.94	20.20		20.41
AVG.	3.988	4.040		4.082

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349947

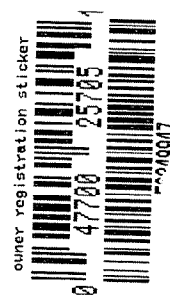
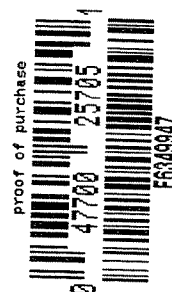
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OP. #	BARBER NM24 0124062	READINGS	DATE	INITIAL
625	F)	SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G)	SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	9-3-97	CK
	H)	TRIGGER PULL TEST AND RETAINABILITY			
	I)	FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	9-3-97	CK
	J)	ASSEMBLE STOCK		8-27-97	CR
	K)	ASSEMBLE SWIVEL STUDS			
	L)	ATTACH FRONT AND REAR SIGHT ASSY'S		8-27-97	CR
	M)	IRON SIGHT ALIGNMENT		8-27-97	CR
	N)	DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-27-97	CR
640		GALLERY TEST AND TARGET	R 80 L 70	9/11/97	1-7
	A)	MALFUNCTIONS		9/11/97	1-7
	B)	PIERCED PRIMERS		9/11/97	1-7
645		INSPECT FOR LIVE AMMO		9/11/97	BWT
655		FINAL INSPECTION			
	A)	HEADSPACE		9-13-97	Ru
	B)	TRIGGER PULL	<u>2.36</u> <u>2.32</u> <u>2.31</u> <u>2.34</u> <u>2.32</u>	9-12-97	CK
	C)	FUNCTION			
660		PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

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46
ORDER NO. 25705

18DR

5705 E6349947

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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