

UPC



E6349949

|                        |       |
|------------------------|-------|
| ORDER NO.              | 25705 |
| BARREL LENGTH          | 24"   |
| CAPACITY *             | 6     |
| *INCLUDES 1 IN CHAMBER |       |

**BARBER - M24 0124082**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349949  
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.211  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0326667  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .213514

THE AMR FOR THIS RIFLE IS: 1.091

**CENTROIDAL DISTANCES**

|        |         |
|--------|---------|
| 0 TO 1 | .450444 |
| 1 TO 2 | .524779 |
| 1 TO 3 | .516283 |

2  
+ <----POA  
1

**BARBER - M24 0124083**

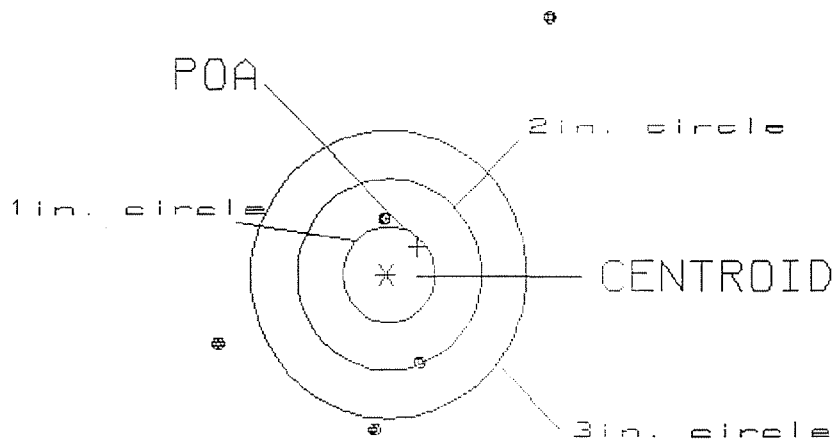
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1  
POA TO CENTROID: .450  
MIN RADIUS : .549  
MEAN RADIUS : 1.681  
MAX RADIUS : 3.195  
CENTROID X : -.348  
CENTROID Y : -.286

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349949

**CENTERFIRE PATTERN # 1**

# OF SHOTS= 5

# IN CIRCLE

HS= 3.61  
VS= 4.35  
GS= 4.93

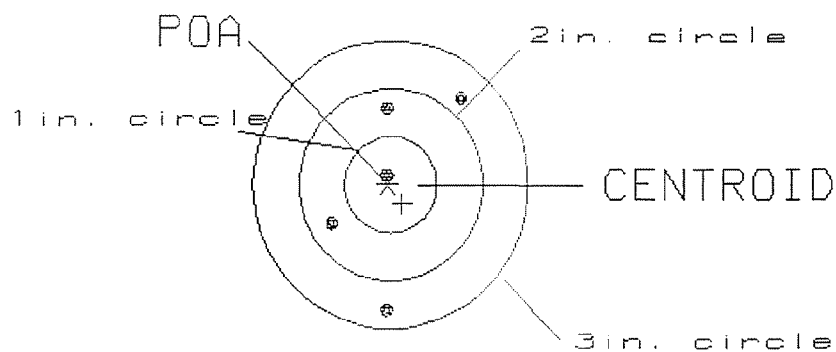
0  
2  
2

PATTERN #: 2  
POA TO CENTROID: .255  
MIN RADIUS : .052  
MEAN RADIUS : .802  
MAX RADIUS : 1.279  
CENTROID X : -.155  
CENTROID Y : .202

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349949

## CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.41  
VS= 2.15  
GS= 2.28

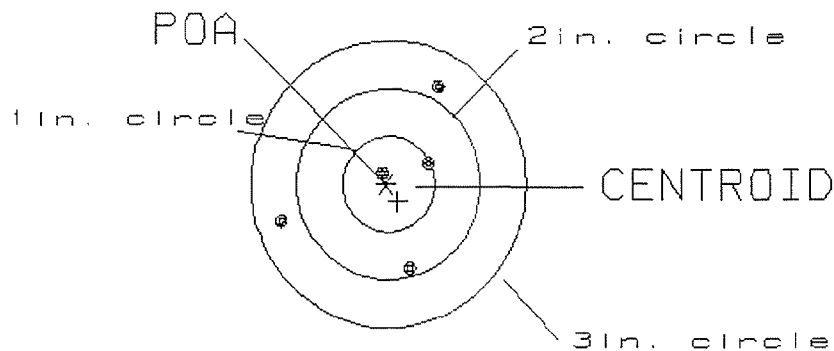
1  
3  
5

PATTERN #: 3  
 POA TO CENTROID: .224  
 MIN RADIUS : .089  
 MEAN RADIUS : .789  
 MAX RADIUS : 1.255  
 CENTROID X : -.130  
 CENTROID Y : .182

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349949

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.76

2

VS= 1.94

3

GS= 2.27

5

BARBER - M24 0124086

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349949DATE 8-27-97TESTER TM

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.51             | 2.57                     | 2.33                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.54             | 2.35                     | 2.49                           |                                                                        |
| PULL #3 | 2.54             | 2.41                     | 2.34                           |                                                                        |
| PULL #4 | 2.52             | 2.52                     | 2.42                           |                                                                        |
| PULL #5 | 2.56             | 2.48                     | 2.39                           |                                                                        |
| TOTAL   | 12.67            | 12.33                    | 11.97                          |                                                                        |
| AVG.    | 2.534            | 2.466                    | 2.394                          |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.06             | 3.01                     |          |
| PULL #2 | 3.23             | 3.05                     |          |
| PULL #3 | 3.09             | 3.00                     |          |
| PULL #4 | 3.02             | 3.01                     |          |
| PULL #5 | 3.01             | 3.19                     |          |
| TOTAL   | 15.41            | 15.26                    |          |
| AVG.    | 3.082            | 3.052                    |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.13             | 3.94                     |                                | 4.09                                 |
| PULL #2 | 4.08             | 4.12                     |                                | 3.91                                 |
| PULL #3 | 3.99             | 4.19                     |                                | 3.97                                 |
| PULL #4 | 4.20             | 3.99                     |                                | 4.02                                 |
| PULL #5 | 4.16             | 3.93                     |                                | 3.87                                 |
| TOTAL   | 20.56            | 20.17                    |                                | 19.86                                |
| AVG.    | 4.112            | 4.034                    |                                | 3.972                                |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349949

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |



| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                       | <u>4</u> <u>4</u> <u>4</u>                                  | 9-3-97  | CK      |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>2</u> <u>2</u> <u>2</u>                                  | 9-3-97  | CK      |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |         |         |
|       | I) FIRING PIN INDENT                                                     | <u>.021</u> <u>.022</u> <u>.021</u>                         | 9-8-97  | CK      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 8-29-97 | CR      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             |         |         |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 8-29-97 | CR      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 8-29-97 | CR      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 8-29-97 | CR      |
| 640   | GALLERY TEST AND<br>TARGET                                               | R 87 L 63                                                   | 9-4-97  | KT      |
|       | A) MALFUNCTIONS                                                          |                                                             | 9-4-97  | KT      |
|       | B) PIERCED PRIMERS                                                       |                                                             | 9-4-97  | KT      |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 9-4-97  | BWT     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 9/11/97 | Ru      |
|       | B) TRIGGER PULL                                                          | <u>2.49</u> <u>2.38</u> <u>2.42</u> <u>2.37</u> <u>2.42</u> | 9/11/97 | TM      |
|       | C) FUNCTION                                                              |                                                             |         |         |
| 660   | PACK                                                                     |                                                             |         |         |

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

SERIAL NO.  
**E6349949**

46 ORDER NO.  
**25705**

**Remington®**

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO 6\***

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée.

**18DR**

**5705 E6349949**



ORDER 25705  
MODEL 700™ M24  
UPC



ORDER 25705  
MODEL 700™ M24  
UPC



SERIAL NO.  
**E6349949**

