

UPC



E6349951

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

**BARBER - M24 0124104**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349951  
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.0646667$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $-.136$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.150591$

THE AMR FOR THIS RIFLE IS:  $.9207$

**CENTROIDAL DISTANCES**

|        |         |
|--------|---------|
| 0 TO 1 | .331151 |
| 1 TO 2 | .386619 |
| 1 TO 3 | .359707 |

2 +3 <----POA  
1

**BARBER - M24 0124105**

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .331

MIN RADIUS : .738

MEAN RADIUS : 1.265

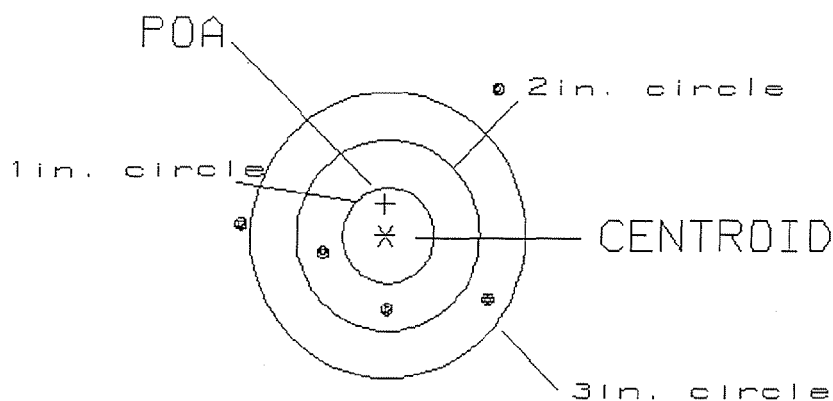
MAX RADIUS : 1.933

CENTROID X : .010

CENTROID Y : -.331

14 Aug 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire\_Patt/E6349951

**CENTERFIRE PATTERN # 1**

# OF SHOTS= 5

# IN CIRCLE

HS= 2.81

0

VS= 2.28

2

GS= 3.12

3

**BARBER - M24 0124106**

REMINGTON CENTERFIRE ACCURACY TEST

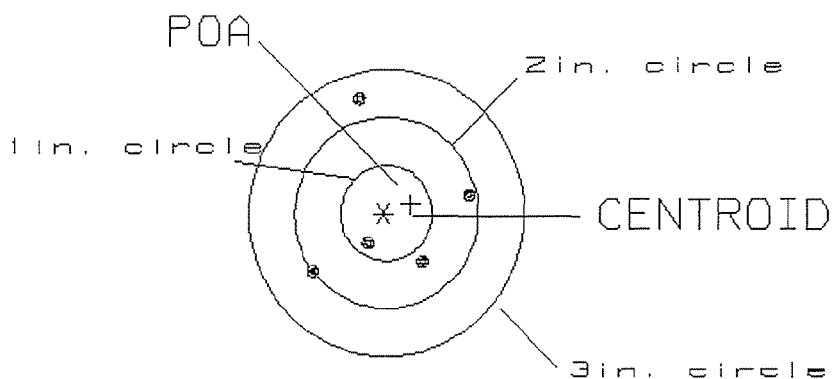
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2  
 POA TO CENTROID: .312  
 MIN RADIUS : .379  
 MEAN RADIUS : .843  
 MAX RADIUS : 1.267  
 CENTROID X : -.297  
 CENTROID Y : -.096

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349951

**CENTERFIRE PATTERN # 2**



# OF SHOTS= 5

# IN CIRCLE

HS= 1.73

1

VS= 1.82

3

GS= 1.91

5

**BARBER - M24 0124107**

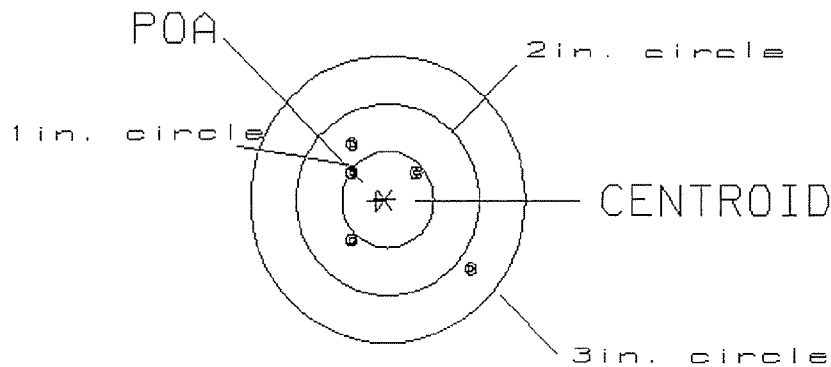
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
POA TO CENTROID: .095  
MIN RADIUS : .369  
MEAN RADIUS : .654  
MAX RADIUS : 1.173  
CENTROID X : .093  
CENTROID Y : .019

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349951

**CENTERFIRE PATTERN # 3**

# OF SHOTS= 5

# IN CIRCLE

HS= 1.31  
VS= 1.33  
GS= 1.84

1  
4  
5

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. F6349951DATE 7-29-97TESTER RW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.67             | 2.68                     | 2.68                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.70             | 2.56                     | 2.61                           |                                                                        |
| PULL #3 | 2.70             | 2.36                     | 2.55                           |                                                                        |
| PULL #4 | 2.73             | 2.37                     | 2.54                           |                                                                        |
| PULL #5 | 2.66             | 2.53                     | 2.64                           |                                                                        |
| TOTAL   | 13.46            | 12.50                    | 13.02                          |                                                                        |
| AVG.    | 2.69             | 2.50                     | 2.60                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.03             | 2.96                     |  |          |
| PULL #2 | 3.00             | 3.02                     |  |          |
| PULL #3 | 3.10             | 2.93                     |  |          |
| PULL #4 | 3.07             | 2.87                     |  |          |
| PULL #5 | 3.03             | 2.91                     |  |          |
| TOTAL   | 15.23            | 14.69                    |  |          |
| AVG.    | 3.05             | 2.94                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.22             | 4.30                     |                                | 4.34                                 |
| PULL #2 | 4.04             | 4.09                     |                                | 4.32                                 |
| PULL #3 | 4.09             | 4.28                     |                                | 4.42                                 |
| PULL #4 | 4.28             | 4.20                     |                                | 4.27                                 |
| PULL #5 | 4.28             | 4.18                     |                                | 4.40                                 |
| TOTAL   | 20.91            | 21.05                    |                                | 21.75                                |
| AVG.    | 4.18             | 4.21                     |                                | 4.35                                 |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 634 9951

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |

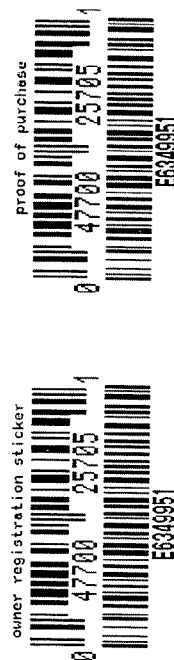




**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

- GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
  - PRODUCT OWNER'S CARD
  - MUSEUM/COUNTRY STORE FLIER
  - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

**VERY IMPORTANT:**  
Instruction Book  
enclosed to assure  
safe use of this  
weapon.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.  
E6349951

48 ORDER NO.  
25705

26WR

5705 E6349951

ORDER 25705  
MODEL 700™ M24  
UPC



Do Not Use

ORDER 25705  
MODEL 700™ M24  
UPC

