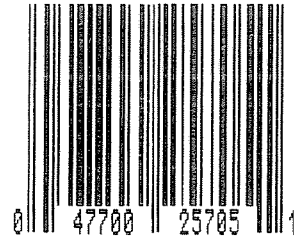


UPC



E6349952

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
REMINGTON-UMC, INC. HARTFORD, CT 06105

BARBER - M24 0124115

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349952
25 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0266667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.194333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .196154

THE AMR FOR THIS RIFLE IS: .954

CENTROIDAL DISTANCES

Ø TO	1	.405357
1 TO	2	.832501
1 TO	3	.568001

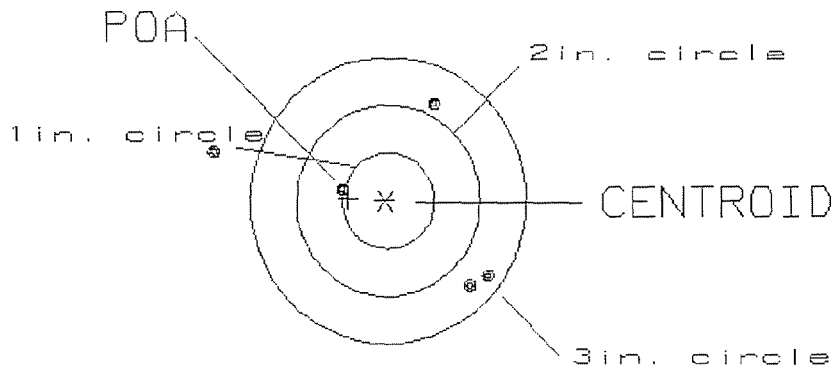
2 3 + 1 <----POA

PATTERN #: 010
 POA TO CENTROID: .405
 MIN RADIUS : .569
 MEAN RADIUS : 1.262
 MAX RADIUS : 1.976
 CENTROID X : .405
 CENTROID Y : -.017

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349952

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.01

0

VS= 1.92

1

GS= 3.29

4

BARBER - M24 0124117

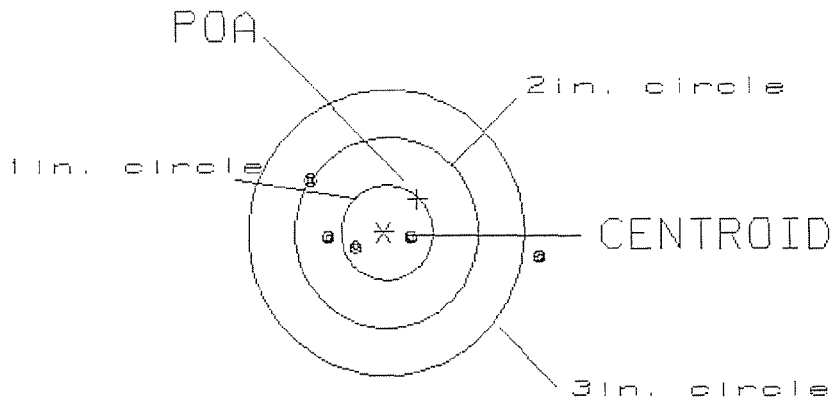
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 00200
POA TO CENTROID: .500
MIN RADIUS : .255
MEAN RADIUS : .795
MAX RADIUS : 1.641
CENTROID X : -.358
CENTROID Y : -.350

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349952

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.49

2

VS= .62

3

GS= 2.62

4

BARBER - M24 0124118

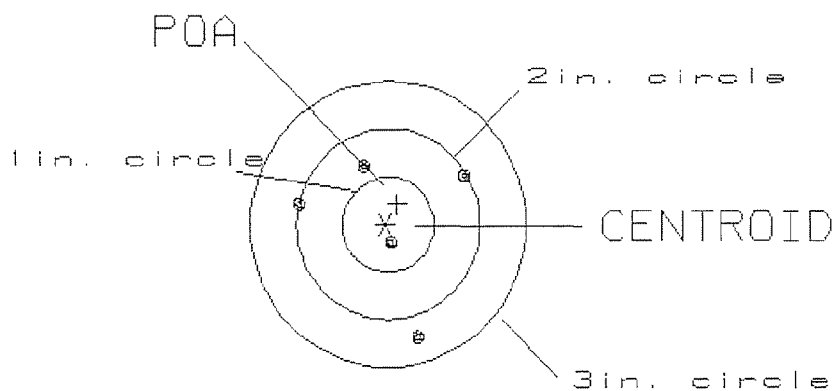
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .251
MIN RADIUS : .208
MEAN RADIUS : .805
MAX RADIUS : 1.190
CENTROID X : -.127
CENTROID Y : -.216

25 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349952

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.82

1

VS= 1.72

3

GS= 1.93

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349952DATE 7-31-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.59	2.48		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.49	2.64		
PULL #3	2.53	2.45	2.65		
PULL #4	2.55	2.47	2.62		
PULL #5	2.51	2.55	2.70		
TOTAL	12.54	12.55	13.09		
AVG.	2.508	2.510	2.618		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.25		
PULL #2	3.19	3.28		
PULL #3	3.08	3.05		
PULL #4	3.10	3.30		
PULL #5	3.15	3.33		
TOTAL	15.75	16.21		
AVG.	3.150	3.242		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.26		3.98
PULL #2	3.93	4.07		3.92
PULL #3	3.92	3.63		4.12
PULL #4	3.98	4.12		4.13
PULL #5	4.16	4.14		3.90
TOTAL	20.08	20.22		20.05
AVG.	4.016	4.044		4.010

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 634 9952

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY OFF FORCE	<u>5</u> <u>5</u> <u>5</u>	8/5/97	AC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	8-5-97	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	8/5/97	AC
	J) ASSEMBLE STOCK		7-31-97	C/K
	K) ASSEMBLE SWIVEL STUDS		9-10-97	C/K
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-31-97	C/K
	M) IRON SIGHT ALIGNMENT		7-31-97	C/K
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-31-97	C/K
640	GALLERY TEST AND TARGET	R 7.5 C 7.5	8/25/97	LT
	A) MALFUNCTIONS		8/25/97	LT
	B) PIERCED PRIMERS		8/25/97	LT
645	INSPECT FOR LIVE AMMO		8/25/97	JW
655	FINAL INSPECTION A) HEADSPACE		9-10-97	C/K
	B) TRIGGER PULL	<u>2.63</u> <u>2.57</u> <u>2.42</u> <u>2.61</u> <u>2.66</u>	9/9/97	TM
	C) FUNCTION		9-10-97	C/K
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO. E6349952
ORDER NO. 25705

46

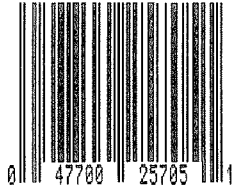
15DR

5705 E6349952

ORDER 25705

MODEL 700™ M24

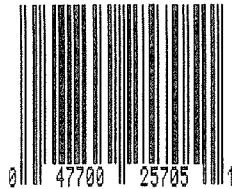
UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6349952

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6349952

owner registration sticker



E6349952