

BARBER - M24 0124161

UPC



E6349956

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0124161 M2400124200

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHARGE

Do Not Use

SERIAL NO.



E6349956

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

Do Not Use

BARBER 0124163

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.

E6349956

ORDER NO.

25705

23PR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered Marking Deposited



5705 E6349956

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349956

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/24/97	WJTK
618	Polish Barrel		3/25/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS			DATE	INITIALS		
625	F) SAFETY ON FORCE	<u>3</u>	<u>3</u>	<u>3.5</u>	<u>6-4-97</u>	<u>CI</u>		
CONT.								
	G) SAFETY OFF FORCE	<u>2</u>	<u>3</u>	<u>3</u>	<u>6-4-97</u>	<u>CI</u>		
	H) TRIGGER PULL TEST & RETAINABILITY							
	I) FIRING PIN INDENT	<u>.022</u>	<u>.021</u>	<u>.022</u>	<u>6-4-97</u>	<u>CI</u>		
	J) ASSEMBLE STOCK				<u>5-29-97</u>	<u>RP</u>		
	K) ASSEMBLE SWIVEL STUDS				<u>6-12-97</u>	<u>RP</u>		
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES				<u>5-29-97</u>	<u>RP</u>		
	M) IRON SIGHT ALIGNMENT				<u>5-29-97</u>	<u>RP</u>		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER				<u>6-12-97</u>	<u>RP</u>		
640	GALLERY TEST AND TARGET	<u>R-78</u>	<u>L-69</u>		<u>6-8-97</u>	<u>DH</u>		
	A) MALFUNCTIONS				<u>6-8-97</u>	<u>DH</u>		
	B) PIERCED PRIMERS				<u>6-8-97</u>	<u>DH</u>		
645	INSPECT FOR LIVE AMMO				<u>6-8-97</u>	<u>DH</u>		
655	FINAL INSPECTION							
	A) HEADSPACE				<u>6-12-97</u>	<u>RP</u>		
	B) TRIGGER PULL	<u>2.25</u>	<u>2.79</u>	<u>2.71</u>	<u>2.80</u>	<u>2.76</u>	<u>6-11-97</u>	<u>CI</u>
	FUNCTION						<u>6-12-97</u>	<u>RP</u>
660	PACK							

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349956DATE 5-21-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.85	2.85	2.84	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.82	2.91	2.90	
PULL #3	2.84	2.91	2.86	
PULL #4	2.80	2.80	2.70	
PULL #5	2.89	2.76	2.80	
TOTAL	14.20	14.23	14.10	
AVG.	2.84	2.85	2.82	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	3.00	
PULL #2	3.11	3.18	
PULL #3	3.14	3.27	
PULL #4	3.12	3.23	
PULL #5	3.00	3.27	
TOTAL	15.38	15.95	
AVG.	3.08	3.19	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	3.90		3.98
PULL #2	3.94	3.88		4.12
PULL #3	4.03	3.94		3.95
PULL #4	3.96	3.89		3.96
PULL #5	4.03	3.90		4.09
TOTAL	19.96	19.51		20.10
AVG.	3.99	3.90		4.02

BARBER - M24 0124168

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6349956
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.265333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .182333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .321943

THE AMR FOR THIS RIFLE IS: .976

CENTROIDAL DISTANCES

0 TO 1 .193776
1 TO 2 .761111
1 TO 3 .76

3²
+ <----POA
1

BARBER - M24 0124169

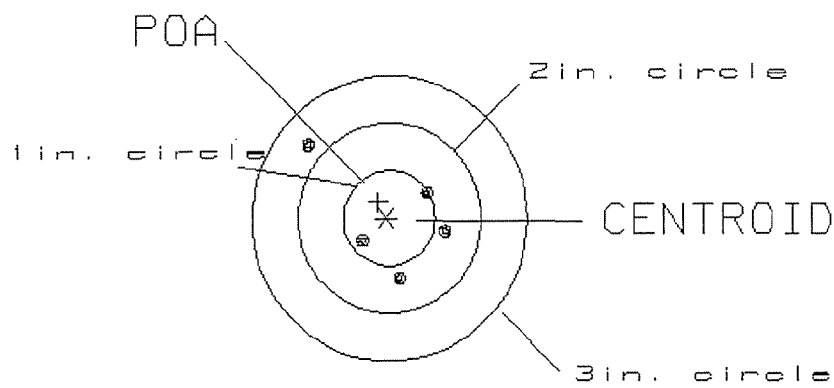
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010
POA TO CENTROID: .194
MIN RADIUS : .337
MEAN RADIUS : .668
MAX RADIUS : 1.206
CENTROID X : .093
CENTROID Y : -.170

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349956

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.53

2

VS= 1.48

4

GS= 1.81

5

BARBER - M24 0124170

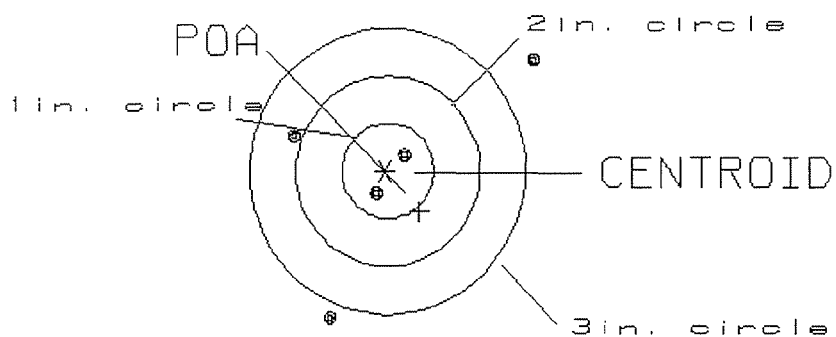
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .571
MIN RADIUS : .228
MEAN RADIUS : 1.052
MAX RADIUS : 2.014
CENTROID X : -.374
CENTROID Y : .431

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349956

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.65

2

VS= 2.78

2

GS= 3.55

3

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REMINGTON CENTERFIRE ACCURACY TEST

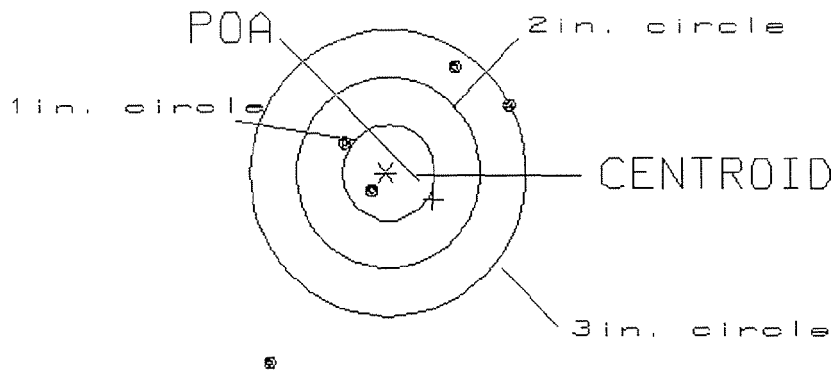
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .589
 MIN RADIUS : .273
 MEAN RADIUS : 1.208
 MAX RADIUS : 2.350
 CENTROID X : -.515
 CENTROID Y : .286

11 Jun 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349956

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.69

1

VS= 3.01

2

GS= 3.75

3