

UPC



E6349960

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

KINZ V. REMINGTON

BARBER - M24 0124211

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349960
24 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0246667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.159$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.160902$

THE AMR FOR THIS RIFLE IS: 1.111

CENTROIDAL DISTANCES

0 TO 1	.600262
1 TO 2	.457083
1 TO 3	.979865

1
2
+ <----POA
3

BARBER - M24 0124212

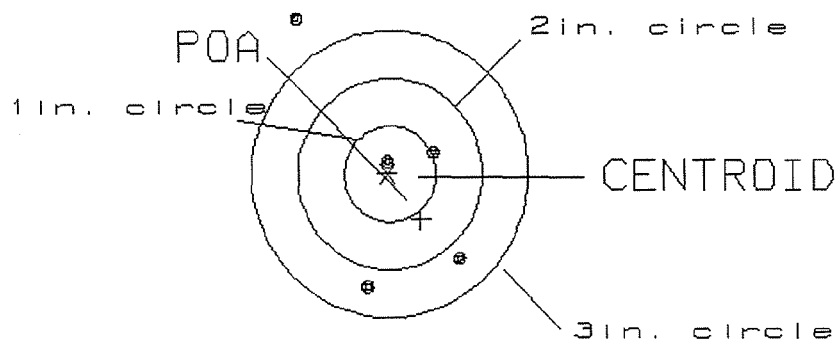
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .600
MIN RADIUS : .171
MEAN RADIUS : .997
MAX RADIUS : 1.931
CENTROID X : -.367
CENTROID Y : .475

24 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG34996B

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.74

1

VS= 2.84

2

GS= 3.05

4

BARBER - M24 0124213

REMINGTON CENTERFIRE ACCURACY TEST

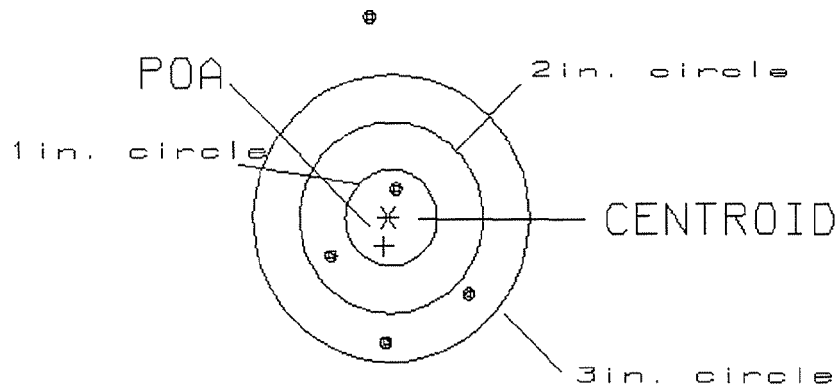
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .302
 MIN RADIUS : .289
 MEAN RADIUS : 1.107
 MAX RADIUS : 2.091
 CENTROID X : .054
 CENTROID Y : .297

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349960

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.53
 VS= 3.34
 GS= 3.34

1
 2
 4

BARBER - M24 0124214

REMINGTON CENTERFIRE ACCURACY TEST

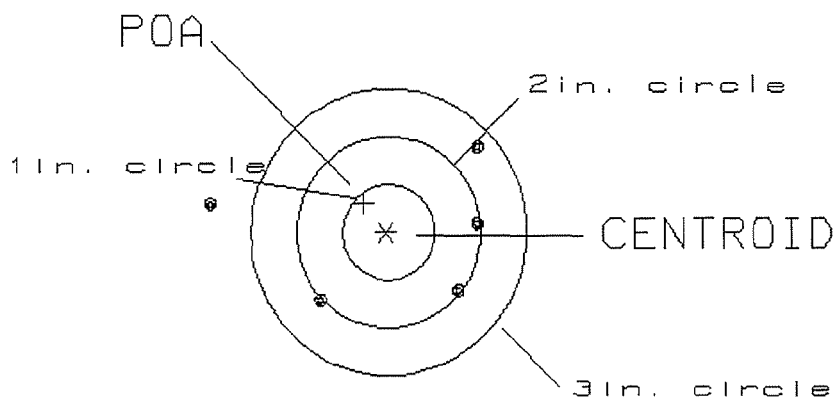
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .380
 MIN RADIUS : .951
 MEAN RADIUS : 1.229
 MAX RADIUS : 1.917
 CENTROID X : .239
 CENTROID Y : -.295

24 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E634996B

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.86

0

VS= 1.52

2

GS= 2.91

4

BARBER - M24 0124215

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. EG349960DATE 9-6-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.42	2.72	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.45	2.77	
PULL #3	2.29	2.38	2.71	
PULL #4	2.27	2.44	2.67	
PULL #5	2.42	2.39	2.49	
TOTAL	11.60	12.08	13.36	
AVG.	2.32	2.42	2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.92	3.12	
PULL #2	2.95	3.21	
PULL #3	2.97	3.15	
PULL #4	3.01	3.19	
PULL #5	2.77	3.13	
TOTAL	14.62	15.80	
AVG.	2.92	3.16	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.15		4.00
PULL #2	4.12	4.09		3.80
PULL #3	4.14	4.05		3.97
PULL #4	4.12	4.14		3.89
PULL #5	3.94	4.11		3.89
TOTAL	20.33	20.54		19.55
AVG.	4.07	4.11		3.91

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # 86349960

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	DESCRIPTION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>7</u> <u>7</u>	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1023</u> <u>1023</u> <u>1022</u>	9-19-97	CR
	J) ASSEMBLE STOCK		9-16-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-25-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-16-97	CR
	M) IRON SIGHT ALIGNMENT		9-16-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-16-97	CR
640	GALLERY TEST AND TARGET	R 70 L 80	9/24/97	KT
	A) MALFUNCTIONS		9/24/97	KT
	B) PIERCED PRIMERS		9/24/97	KT
645	INSPECT FOR LIVE AMMO		9/24/97	CRD
655	FINAL INSPECTION A) HEADSPACE		9-25-97	CR
	B) TRIGGER PULL	<u>2.57</u> <u>2.66</u> <u>2.54</u> <u>2.57</u> <u>2.44</u>	9-25-97	CR
	C) FUNCTION		9-25-97	CR
660	PACK			

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6349960

46 ORDER NO
25705

29DR

5705 E6349960

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MODEL 700™ M24

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SERIAL NO



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

