



ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

Do Not Use

Do Not Use

SERIAL NO.



E6349961

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & In. Off. Marca Registrada Marque Deposee.



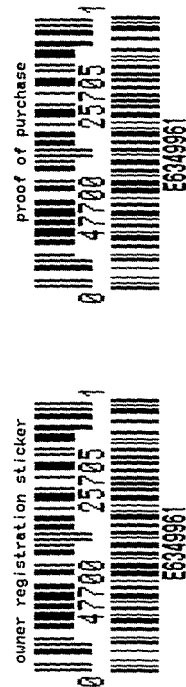
5705 E6349961

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349961

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WGT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WGT
618	Polish Barrel		3/11/97	WGT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-12	TKP

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>6</u> <u>5.5</u> <u>6</u>	<u>5-19-97</u>	<u>JW</u>
	G) SAFETY OFF FORCE	<u>3.5</u> <u>4</u> <u>3.5</u>	<u>5-19-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>22</u> <u>22</u> <u>21.5</u>	<u>5-19-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK		<u>5/19/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-10-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-21-97</u>	<u>JW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-21-97</u>	<u>JW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-21-97</u>	<u>JW</u>
640	GALLERY TEST AND TARGET	<u>L-68</u> <u>R-82</u>	<u>6-6-97</u>	<u>RF</u>
	A) MALFUNCTIONS		<u>"</u>	<u>RF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>RF</u>
645	INSPECT FOR LIVE AMMO		<u>"</u>	<u>JW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-10-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.77</u> <u>2.50</u> <u>2.49</u> <u>2.52</u> <u>2.47</u>	<u>6-9-97</u>	<u>CK</u>
	FUNCTION		<u>6-10-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349961
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.440333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.313667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.540629$

THE AMR FOR THIS RIFLE IS: 1.2

CENTROIDAL DISTANCES

Ø TO	1	.983407
1 TO	2	.310717
1 TO	3	1.09401

2 + 3 <----POA
1

PATTERN #: 010

POA TO CENTROID: .983

MIN RADIUS : .849

MEAN RADIUS : 1.533

MAX RADIUS : 2.476

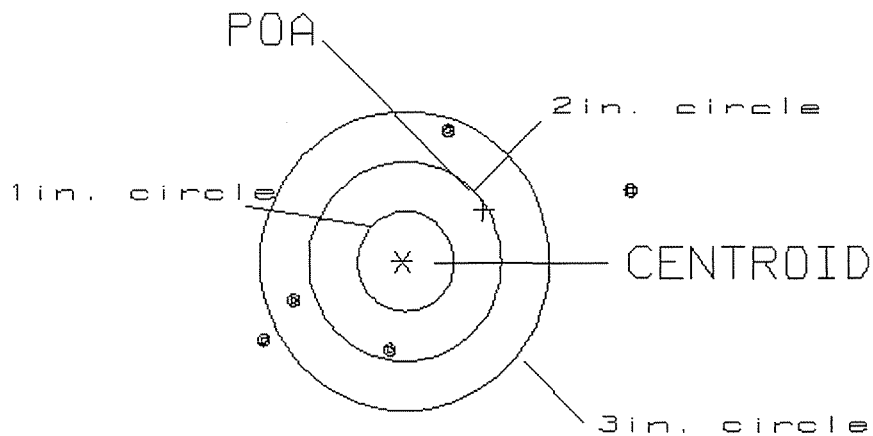
CENTROID X : -.839

CENTROID Y : -.513

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349961

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.79

0

VS= 2.20

1

GS= 4.11

3

PATTERN #: 2

POA TO CENTROID: .728

MIN RADIUS : .254

MEAN RADIUS : 1.066

MAX RADIUS : 1.582

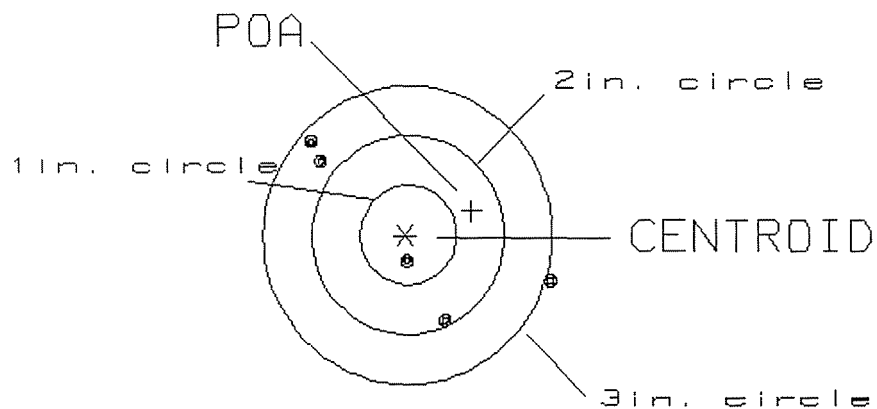
CENTROID X : -.687

CENTROID Y : -.242

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349961

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.49

1

VS= 1.81

2

GS= 2.84

4

PATTERN #: 3

POA TO CENTROID: .277

MIN RADIUS : .011

MEAN RADIUS : 1.001

MAX RADIUS : 1.771

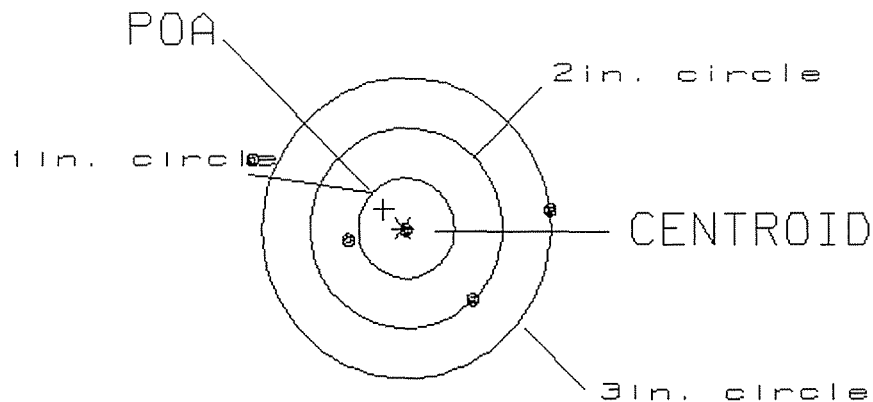
CENTROID X : .205

CENTROID Y : -.186

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349961

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.16

1

VS= 1.48

2

GS= 3.21

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#

3.00#+ .75#

4.00#+1.00#

SERIAL NO. E6349961DATE 5-12-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.62	2.88	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.60	2.87	
PULL #3	2.60	2.64	2.79	
PULL #4	2.66	2.59	2.63	
PULL #5	2.48	2.69	2.70	
TOTAL	12.63	13.14	13.87	
AVG.	2.53	2.63	2.77	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	3.12	
PULL #2	2.84	3.18	
PULL #3	2.92	3.04	
PULL #4	2.88	3.22	
PULL #5	2.89	3.15	
TOTAL	14.59	15.71	
AVG.	2.92	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.09		4.06
PULL #2	3.88	3.92		4.18
PULL #3	3.92	3.76		3.97
PULL #4	4.08	3.69		4.08
PULL #5	3.70	3.77		3.87
TOTAL	19.78	19.23		20.16
AVG.	3.96	3.85		4.03