

BARBER - M24 0124264

UPC

E6349965



**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0124264 M2400124303

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

Do Not Use

Do Not Use

SERIAL NO.



E6349965

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6349965

46
ORDER NO.
25705

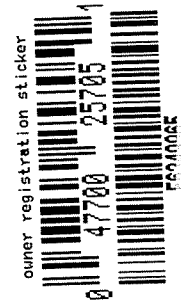
26PR

5705 E6349965

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349965

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/14/92	WJT
618	Polish Barrel		3/19/92	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME BARBER - M24 0124269	READINGS	DATE
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>4</u> <u>4</u>	<u>6-6-97</u>
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3</u> <u>3</u>	<u>6-6-97</u>
	H) TRIGGER PULL TEST & RETAINABILITY		
	I) FIRING PIN INDENT	<u>.022</u> <u>.0225</u> <u>.022</u>	<u>6-6-97</u>
	J) ASSEMBLE STOCK		
	K) ASSEMBLE SWIVEL STUDS		RP <u>6-23-97</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		RP <u>6-6-97</u>
	M) IRON SIGHT ALIGNMENT		RP <u>6-6-97</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		RP <u>6-6-97</u>
640	GALLERY TEST AND TARGET	<u>L 62</u> <u>R 88</u>	<u>✓</u> <u>6-17-97</u>
	A) MALFUNCTIONS		<u>✓</u> <u>"</u>
	B) PIERCED PRIMERS		<u>✓</u> <u>"</u>
645	INSPECT FOR LIVE AMMO		<u>J.W</u> <u>6-17-97</u>
655	FINAL INSPECTION		
	A) HEADSPACE		RP <u>6-23-97</u>
	B) TRIGGER PULL	<u>2.86</u> <u>2.71</u> <u>2.79</u> <u>2.78</u> <u>2.77</u>	<u>6-23-97</u> <u>CK</u>
	FUNCTION		RP <u>6-23-97</u>
660	PACK		

BARBER - M24 0124270

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349965
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.221
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .847
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .875357

THE AMR FOR THIS RIFLE IS: 1.177

CENTROIDAL DISTANCES

0 TO 1	1.87294
1 TO 2	1.68084
1 TO 3	1.43771

1

3 2

+ <----POA

BARBER - M24 0124271

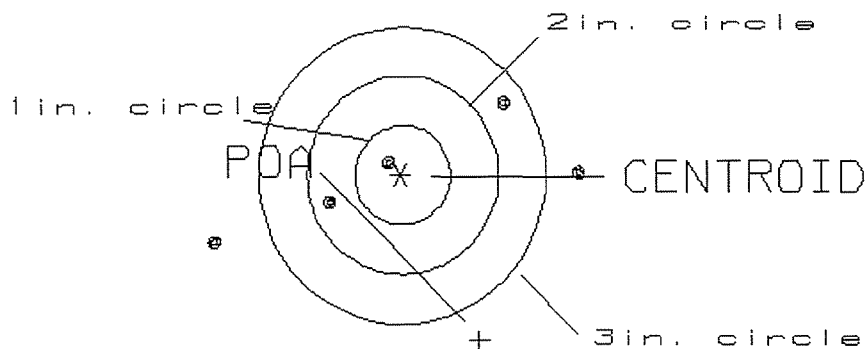
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: 1.873
MIN RADIUS : .254
MEAN RADIUS : 1.248
MAX RADIUS : 2.052
CENTROID X : -.844
CENTROID Y : 1.672

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349965

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 3.80
VS= 1.33
GS= 3.86

1
2
3

BARBER - M24 0124272

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 020

POA TO CENTROID: .525

MIN RADIUS : .473

MEAN RADIUS : 1.415

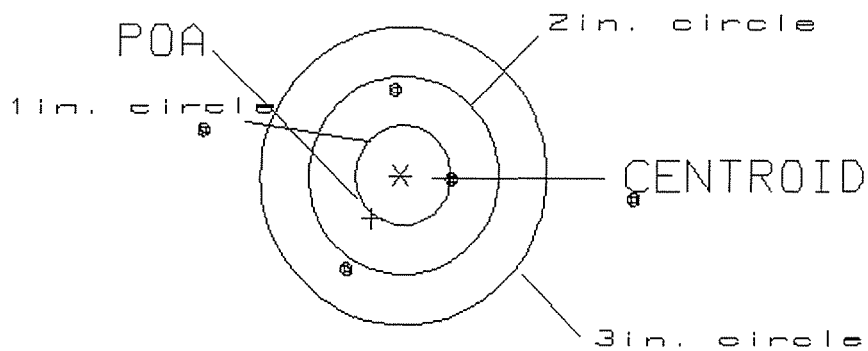
MAX RADIUS : 2.408

CENTROID X : .294

CENTROID Y : .435

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349965

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 4.53

1

VS= 1.84

2

GS= 4.58

3

BARBER - M24 0124273

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .449

MIN RADIUS : .081

MEAN RADIUS : .868

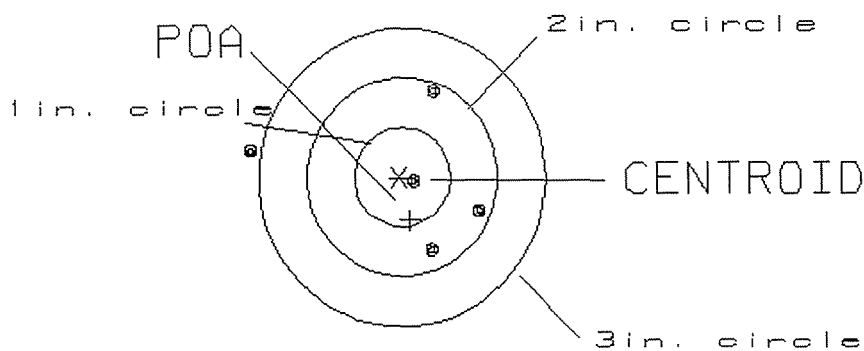
MAX RADIUS : 1.611

CENTROID X : -.113

CENTROID Y : .434

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349965

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.42

1

VS= 1.61

4

GS= 2.50

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349965DATE 5-17-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.41	2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.55	2.63	
PULL #3	2.60	2.47	2.61	
PULL #4	2.51	2.47	2.57	
PULL #5	2.56	2.57	2.65	
TOTAL	12.75	12.47	13.09	
AVG.	2.55	2.49	2.62	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	2.99	
PULL #2	3.04	2.97	
PULL #3	2.99	2.95	
PULL #4	3.01	2.99	
PULL #5	3.02	3.05	
TOTAL	15.07	14.95	
AVG.	3.01	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.96		4.06
PULL #2	3.96	3.90		4.04
PULL #3	3.85	3.98		4.14
PULL #4	3.98	3.82		4.10
PULL #5	3.95	3.98		4.07
TOTAL	19.75	19.64		20.41
AVG.	3.95	3.93		4.08