

BARBER - M24 0124297

UPC



E6349968

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

BARBER - M24 0124299

Remington Test Lab, Ilion, N.Y.

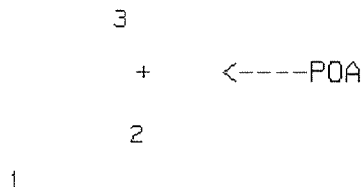
Centroidal distance calculations for Rifle # E6349968
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.362$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.267333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.450012$

THE AMR FOR THIS RIFLE IS: 1.135

CENTROIDAL DISTANCES

0 TO 1	1.13416
1 TO 2	.873949
1 TO 3	1.28899



BARBER - M24 0124300

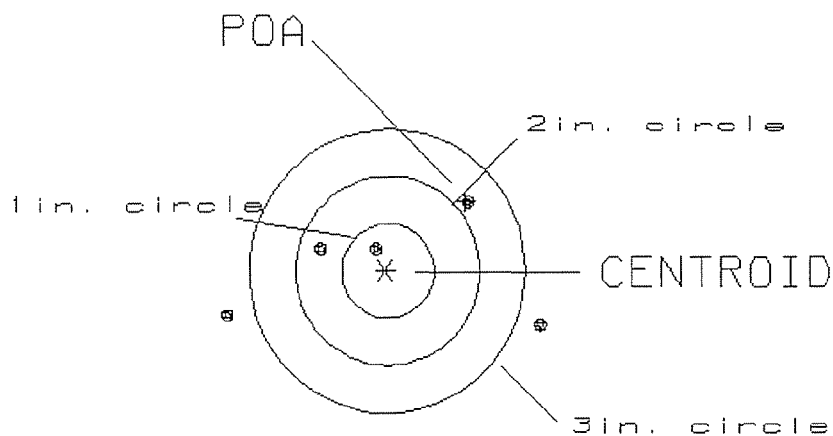
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: 1.134
MIN RADIUS : .232
MEAN RADIUS : 1.157
MAX RADIUS : 1.815
CENTROID X : -.868
CENTROID Y : -.730

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349968

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 3.41
VS= 1.34
GS= 3.42

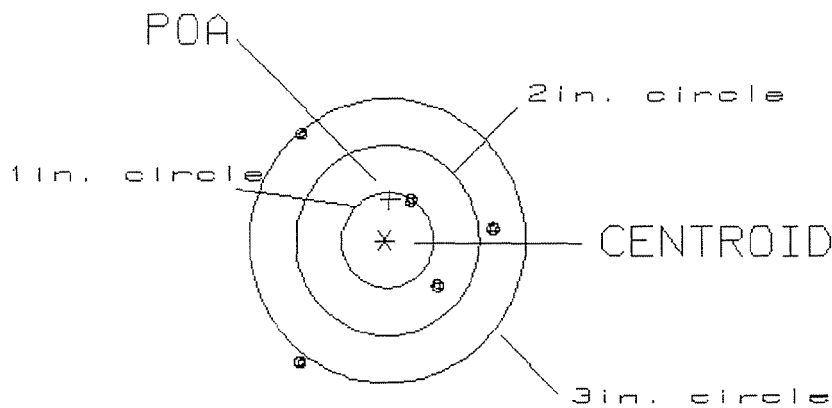
1
2
3

PATTERN #: 2
 POA TO CENTROID: .428
 MIN RADIUS : .470
 MEAN RADIUS : 1.084
 MAX RADIUS : 1.566
 CENTROID X : -.049
 CENTROID Y : -.425

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349960

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.14
 VS= 2.38
 GS= 2.55

1
 2
 4

BARBER - M24 0124302

REMINGTON CENTERFIRE ACCURACY TEST

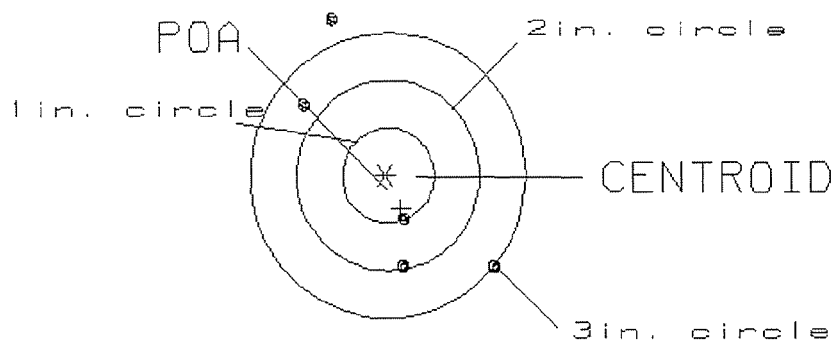
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .391
 MIN RADIUS : .453
 MEAN RADIUS : 1.165
 MAX RADIUS : 1.719
 CENTROID X : -.169
 CENTROID Y : .353

25 Jul 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.09

1

VS= 2.60

1

GS= 3.10

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349968DATE 5-16-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.64	2.36	2.59		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.57	2.58		
PULL #3	2.49	2.54	2.69		
PULL #4	2.54	2.57	2.60		
PULL #5	2.58	2.58	2.58		
TOTAL	12.79	12.62	13.04		
AVG.	2.56	2.52	2.61		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.07		
PULL #2	3.15	2.94		
PULL #3	3.11	2.95		
PULL #4	3.12	3.12		
PULL #5	3.12	2.93		
TOTAL	15.66	15.01		
AVG.	3.13	3.00		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	3.92		4.08
PULL #2	3.96	3.85		4.04
PULL #3	4.04	4.11		4.07
PULL #4	4.05	3.90		4.00
PULL #5	4.05	4.07		3.99
TOTAL	20.21	19.85		20.18
AVG.	4.04	3.97		4.04

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349968

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/87	WGT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/87	WGT
618	Polish Barrel		3/11/87	WGT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE
625	BARBER - M24 0124305		
CONT.	F) SAFETY ON FORCE	<u>4</u> <u>3</u> <u>3</u>	<u>6-6-97</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-6-97</u>
	H) TRIGGER PULL TEST & RETAINABILITY		
	I) FIRING PIN INDENT	<u>.0215</u> <u>.021</u> <u>.022</u>	<u>6-6-97</u>
	J) ASSEMBLE STOCK		<u>6-5-97</u>
	K) ASSEMBLE SWIVEL STUDS		<u>8-20-97</u> 6-5-97
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>
640	GALLERY TEST AND TARGET	<u>R 22</u> <u>L 78</u>	<u>7-25-97</u> <u>9W</u>
	A) MALFUNCTIONS	<i>Action Closes & opens</i>	<u>7-25-97</u> <u>9W</u>
	B) PIERCED PRIMERS	<i>Mag. Also Closes hand on Live Round.</i>	<u>7-25-97</u> <u>9W</u>
645	INSPECT FOR LIVE AMMO	<i>Truck #1</i> <u>OK TAD</u>	<u>8-29-97</u> <u>K+</u>
655	FINAL INSPECTION		
	A) HEADSPACE		<u>8-20-97</u>
	B) TRIGGER PULL	<u>2.36</u> <u>2.25</u> <u>2.34</u> <u>2.38</u> <u>2.34</u>	<u>8-19-97</u> <u>CR</u>
	FUNCTION		<u>8-20-97</u>
660	PACK		

Do Not Use

SERIAL NO.



E6349968

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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0 47700 25705 1

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VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of
firearm.

SERIAL NO.
E6349968

ORDER NO.
48

25705

26WR

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marquis Deposee.



5705 E6349968

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

