

BARBER - M24 0124330

UPC



E6349971

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6

BARBER - M24 0124332

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349971

3 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0923333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .155333

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .180704

THE AMR FOR THIS RIFLE IS: 1.056

CENTROIDAL DISTANCES

0 TO 1 .133135
1 TO 2 .194165
1 TO 3 .504026

3
+1² <----POA

BARBER - M24 0124333

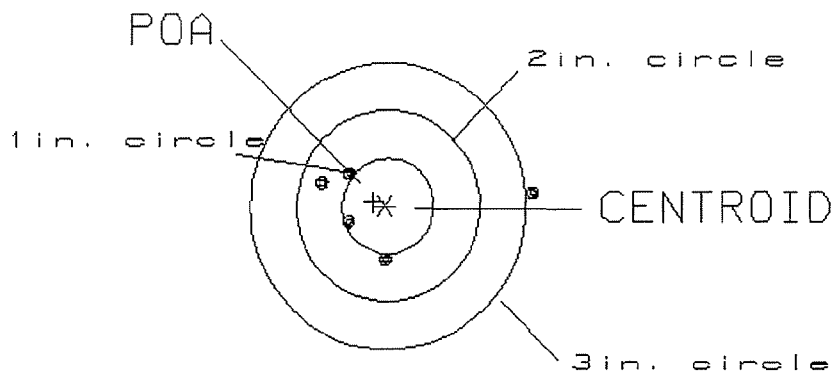
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .133
MIN RADIUS : .428
MEAN RADIUS : .804
MAX RADIUS : 1.602
CENTROID X : .126
CENTROID Y : -.043

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349971

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.36

1

VS= .98

4

GS= 2.36

4

BARBER - M24 0124334

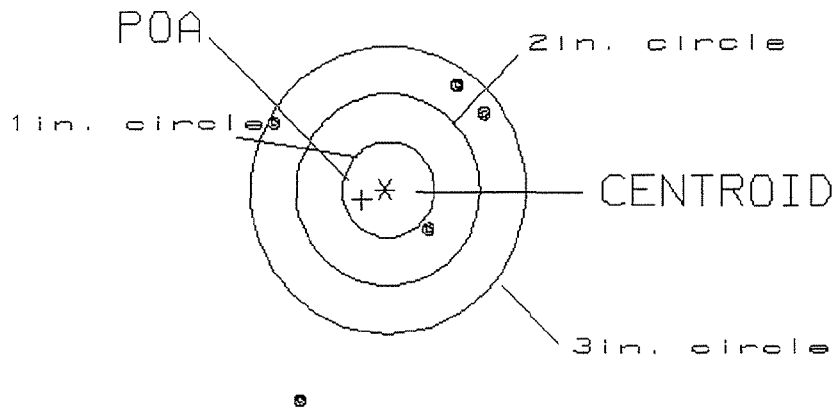
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .274
MIN RADIUS : .606
MEAN RADIUS : 1.417
MAX RADIUS : 2.389
CENTROID X : .254
CENTROID Y : .103

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349971

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.29

0

VS= 3.29

1

GS= 3.71

4

BARBER - M24 0124335

REMINGTON CENTERFIRE ACCURACY TEST

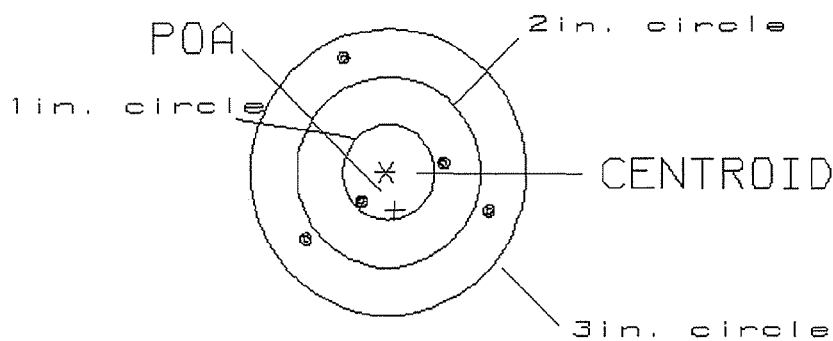
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .418
 MIN RADIUS : .449
 MEAN RADIUS : .946
 MAX RADIUS : 1.319
 CENTROID X : -.103
 CENTROID Y : .406

2 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349971

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.02

1

VS= 1.90

2

GS= 2.27

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+.50#
3.00#+.75#
4.00#+1.00#

SERIAL NO. E6349971DATE 7-29-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.31	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.31	2.49	
PULL #3	2.59	2.40	2.56	
PULL #4	2.55	2.30	2.60	
PULL #5	2.37	2.32	2.26	
TOTAL	12.75	11.64	12.40	
AVG.	2.550	2.328	2.480	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.95	3.02		
PULL #2	2.94	3.06		
PULL #3	2.80	3.16		
PULL #4	2.95	3.20		
PULL #5	2.99	3.26		
TOTAL	14.63	15.70		
AVG.	2.926	3.140		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	4.23		3.88
PULL #2	3.95	4.25		3.90
PULL #3	4.11	4.23		4.19
PULL #4	4.06	4.21		4.03
PULL #5	4.04	4.32		4.02
TOTAL	20.09	21.24		20.02
AVG.	4.018	4.248		4.004

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E634 99 71

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-6-97	A
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>4</u>	8-6-97	A
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	8-6-97	A
	J) ASSEMBLE STOCK		7-31-97	C/K
	K) ASSEMBLE SWIVEL STUDS		7-12-97	C/K
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-31-97	C/K
	M) IRON SIGHT ALIGNMENT		7-31-97	C/K
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-31-97	C/K
640	GALLERY TEST AND TARGET	WIN: <u>L 87</u> <u>R 64</u>	7-2-97	AC
	A) MALFUNCTIONS		9-2-97	AC
	B) PIERCED PRIMERS		9-2-97	AC
645	INSPECT FOR LIVE AMMO		9-2-97	TAD
655	FINAL INSPECTION A) HEADSPACE		7-12-97	C/K
	B) TRIGGER PULL	<u>2.50</u> <u>2.53</u> <u>2.46</u> <u>2.55</u> <u>2.61</u>	9-6-97	C/K
	C) FUNCTION		7-12-97	C/K
660	PACK			

Do Not Use

BARBER - M24 0124339

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Marque Deposee.

VERY IMPORTANT
Instruction
enclosed to assure
safe use of this
firearm.

SERIAL NO.
E6349971

ORDER NO.
25705

18DR



5705 E6349971

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

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MODEL 700™ M24

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0 47700 25705 1

SERIAL NO.



E6349971

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

