

UPC

E6349972



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Do Not Use

Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 E6349972

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MODEL 700™ M24

UPC



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UPC



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SERIAL NO.



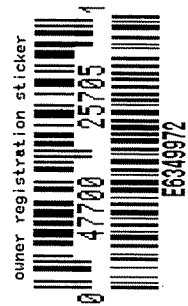
E6349972

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349972

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/91	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/91	WJT
618	Polish Barrel		5/12/91	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-4-97</u>
	G) SAFETY OFF FORCE	<u>4</u> <u>3²</u> <u>3⁵</u>	<u>6-4-97</u>
	H) TRIGGER PULL TEST & RETAINABILITY		
	I) FIRING PIN INDENT	<u>.0205</u> <u>.020</u> <u>.0205</u>	<u>6-4-97</u>
	J) ASSEMBLE STOCK		
	K) ASSEMBLE SWIVEL STUDS		<u>6-16-97¹⁰</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>
640	GALLERY TEST AND TARGET	<u>Right 70</u> <u>Left 80</u>	<u>6-11 9w</u>
	A) MALFUNCTIONS		<u>6-11 9w</u>
	B) PIERCED PRIMERS		<u>6-11 9w</u>
645	INSPECT FOR LIVE AMMO		<u>6/11 12</u>
655	FINAL INSPECTION		
	A) HEADSPACE		<u>6-16-97¹⁰</u>
	B) TRIGGER PULL	<u>2.86</u> <u>2.96</u> <u>2.83</u> <u>2.87</u> <u>2.84</u>	<u>6-13-97</u>
	FUNCTION		<u>6-16-97¹⁰</u>
660	PACK		

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349972
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.33667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .05
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.3376

THE AMR FOR THIS RIFLE IS: 1.105

CENTROIDAL DISTANCES

0 TO 1 1.2232
1 TO 2 .201221
1 TO 3 .196217

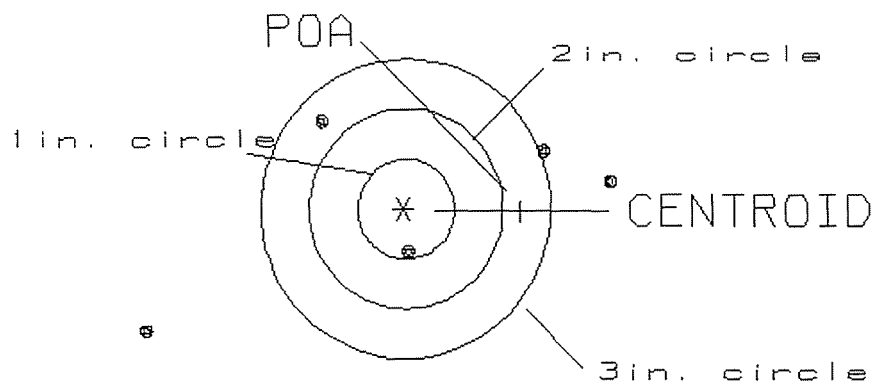
$\begin{matrix} 2 \\ 3 \end{matrix} 1$ + <----POA

PATTERN #: 1
POA TO CENTROID: 1.223
MIN RADIUS : .458
MEAN RADIUS : 1.655
MAX RADIUS : 2.947
CENTROID X : -1.223
CENTROID Y : .022

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349972

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.80

1

VS= 2.11

1

GS= 5.04

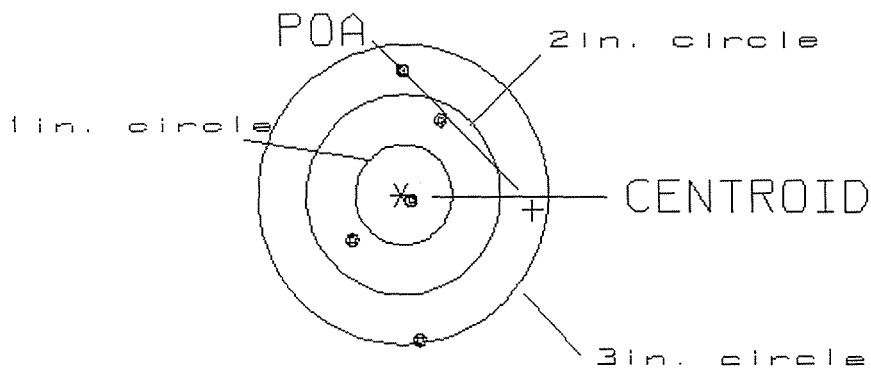
2

PATTERN #: 2
POA TO CENTROID: 1.383
MIN RADIUS : .065
MEAN RADIUS : .843
MAX RADIUS : 1.437
CENTROID X : -1.374
CENTROID Y : .155

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349972

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .89
VS= 2.64
GS= 2.65

1
3
5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: 1.413

MIN RADIUS : .099

MEAN RADIUS : .817

MAX RADIUS : 1.274

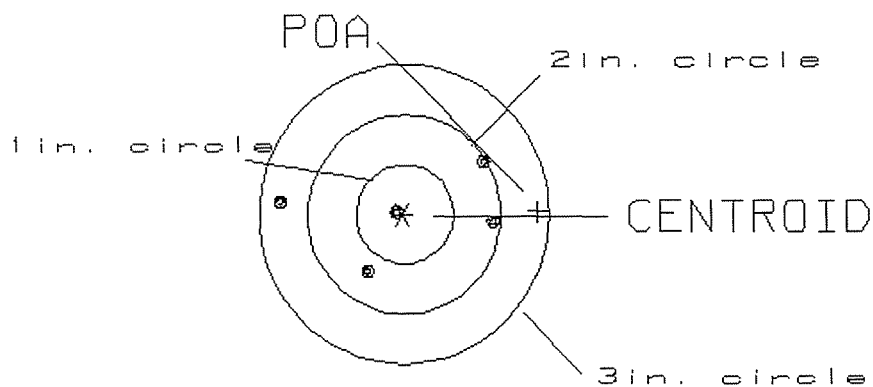
CENTROID X : -1.413

CENTROID Y : -.027

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349972

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.21

1

VS= 1.17

3

GS= 2.22

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+.50#

3.00#+.75#

4.00#+1.00#

SERIAL NO. E6349972DATE 5-19-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.29	2.46	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.11	2.49	2.28	
PULL #3	2.36	2.23	2.50	
PULL #4	2.29	2.41	2.36	
PULL #5	2.32	2.21	2.41	
TOTAL	11.37	11.80	12.03	
AVG.	2.27	2.36	2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.20	
PULL #2	3.05	3.01	
PULL #3	3.11	2.72	
PULL #4	3.12	3.16	
PULL #5	3.01	3.12	
TOTAL	15.40	15.21	
AVG.	3.08	3.04	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.16		4.04
PULL #2	3.99	4.06		3.97
PULL #3	3.99	3.99		4.05
PULL #4	3.99	4.00		4.05
PULL #5	3.97	4.04		4.11
TOTAL	19.98	20.25		20.22
AVG.	4.00	4.05		4.04