

BARBER - M24 0124378

UPC



E6349976

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

BARBER - M24 0124380

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349976
5 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.149333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0626667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.161949$

THE AMR FOR THIS RIFLE IS: 1.183

CENTROIDAL DISTANCES

0 TO 1	.0530094
1 TO 2	.303567
1 TO 3	.108042

2 $\frac{3}{H}$ <----POA

BARBER - M24 0124381

REMINGTON CENTERFIRE ACCURACY TEST

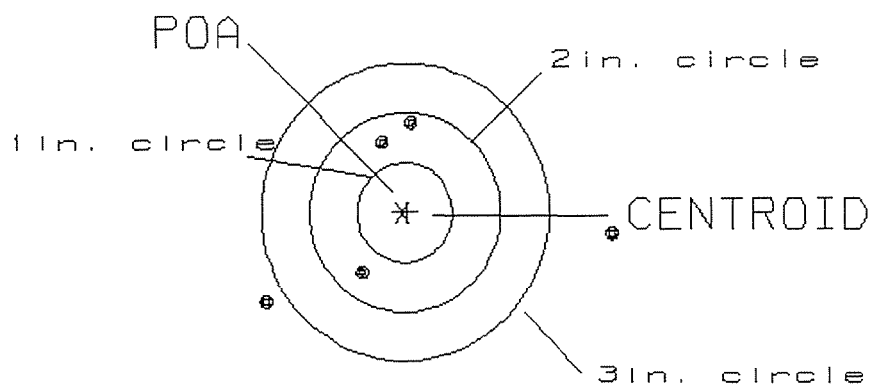
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .053
MIN RADIUS : .761
MEAN RADIUS : 1.265
MAX RADIUS : 2.190
CENTROID X : -.053
CENTROID Y : -.001

5 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6349976

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.68

0

VS= 1.72

3

GS= 3.74

3

BARBER - M24 0124382

REMINGTON CENTERFIRE ACCURACY TEST

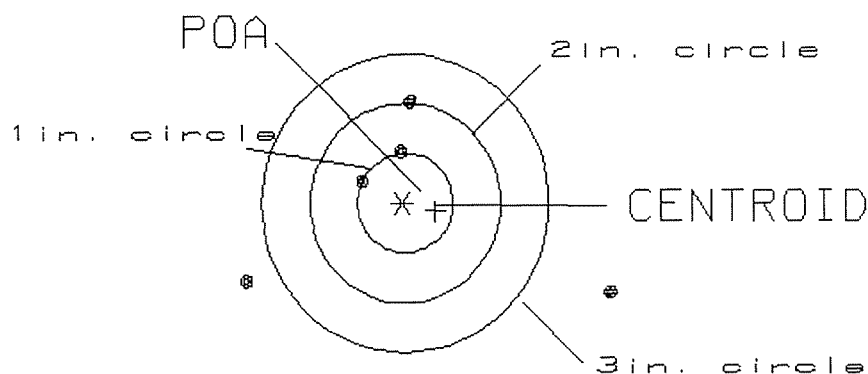
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .354
MIN RADIUS : .477
MEAN RADIUS : 1.215
MAX RADIUS : 2.277
CENTROID X : -.345
CENTROID Y : .082

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349976

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.77

2

VS= 1.86

3

GS= 3.77

3

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REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .118

MIN RADIUS : .348

MEAN RADIUS : 1.070

MAX RADIUS : 1.398

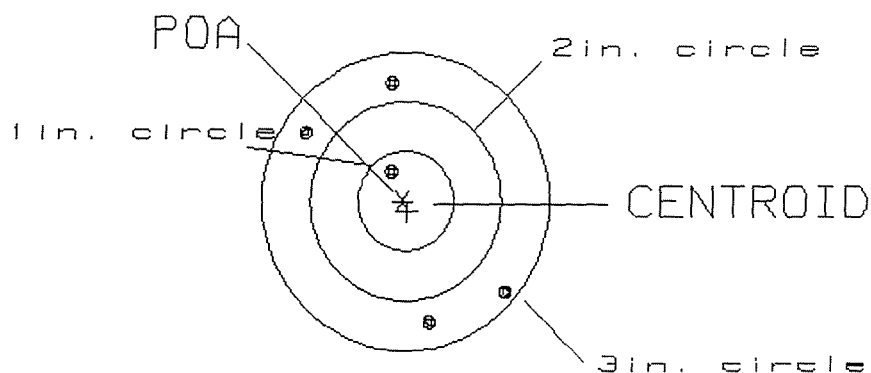
CENTROID X : -.050

CENTROID Y : .107

5 Sep 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349976

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.08

1

VS= 2.36

1

GS= 2.60

5

SWS TRIGGER PULL TEST

BARBER - M24 0124384

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E6349976
DATE 8-26-97
TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.47	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.47	2.55	
PULL #3	2.40	2.52	2.51	
PULL #4	2.43	2.47	2.60	
PULL #5	2.42	2.42	2.55	
TOTAL	12.03	12.35	12.76	
AVG.	2.406	2.470	2.552	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.04	3.16	
PULL #2	2.97	3.10	
PULL #3	2.93	2.97	
PULL #4	3.07	3.01	
PULL #5	2.91	2.97	
TOTAL	14.92	15.21	
AVG.	2.984	3.042	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	3.97		4.08
PULL #2	3.99	4.19		4.19
PULL #3	4.10	4.16		4.23
PULL #4	4.02	4.17		4.21
PULL #5	3.99	4.16		4.19
TOTAL	20.05	20.65		20.90
AVG.	4.010	4.13		4.180

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # F6349976

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	9-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	9-4-97	CK
	J) ASSEMBLE STOCK		9-2-97	RW
	K) ASSEMBLE SWIVEL STUDS		9-10-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-2-97	RW
	M) IRON SIGHT ALIGNMENT		9-2-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-2-97	RW
640	GALLERY TEST AND TARGET	R79 L74	9-5-97	BWT
	A) MALFUNCTIONS		9-5-97	BWT
	B) PIERCED PRIMERS		9-5-97	BWT
645	INSPECT FOR LIVE AMMO		9-5-97	KT
655	FINAL INSPECTION A) HEADSPACE		9-10-97	CK
	B) TRIGGER PULL	<u>2.45</u> <u>2.62</u> <u>2.50</u> <u>2.38</u> <u>2.56</u>	9-9-97	CK
	C) FUNCTION		9-9-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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SERIAL NO.
E6349976

ORDER NO.
25705

15DR

5705 E6349976

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

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SERIAL NO.



E6349976

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

