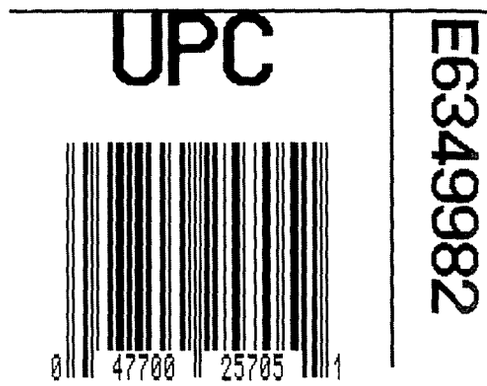
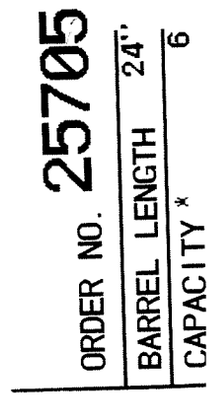

UPC
0 47700 25705 1
E6349982


ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY* 6

ISRAELI GUNS IS-B-YLS

GUN SERIAL # E6349982

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-12	[illegible]

OP. #	OP. NAME	READINGS	DATE	INITIA
625 CONT.	F) SAFETY ON FORCE	5 5/8 — 6 — 5 5/8	5-19-97	JW
	G) SAFETY OFF FORCE	3 5/8 — 4 — 3 5/8	5-19-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		5-12-97	JW
	I) FIRING PIN INDENT	21 — 20.5 — 21	5-19-97	JW
	J) ASSEMBLE STOCK		5/19/97	RP
	K) ASSEMBLE SWIVEL STUDS		6-18-97	RW
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	JW
	M) IRON SIGHT ALIGNMENT		5-22-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	JW
640	GALLARY TEST AND TARGET	L-58 R-92	6-6-97	MF
	A) MALFUNCTIONS	Bolt sticks in front of Rec.	"	MF
	B) PIERCED PRIMERS		"	MF
645	INSPECT FOR LIVE AMMO		6-6-97	JW
655	FINAL INSPECTION			
	A) HEADSPACE		6-18-97	RW
	B) TRIGGER PULL	2.47 — 2.03 — 2.48 — 2.49 — 2.27	6-9-97	CK
	FUNCTION		6-18-97	RW
660	PACK			

Remington Test Lab, Ilion, N.Y.

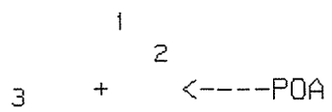
Centroidal distance calculations for Rifle # E6349982
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.015
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .207333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .207875

THE AMR FOR THIS RIFLE IS: 1.073

CENTROIDAL DISTANCES

0 TO 1 .465214
1 TO 2 .348283
1 TO 3 .846226



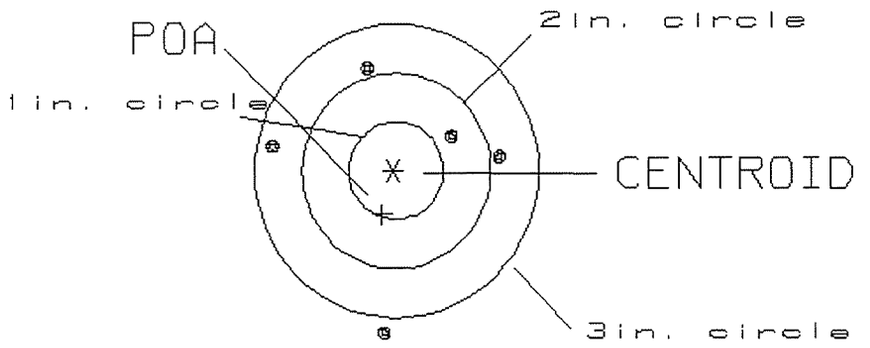
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID:	.465
MIN RADIUS :	.637
MEAN RADIUS :	1.159
MAX RADIUS :	1.691
CENTROID X :	.118
CENTROID Y :	.450

17 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349982.1.1

CENTERFIRE PATTERN # 1



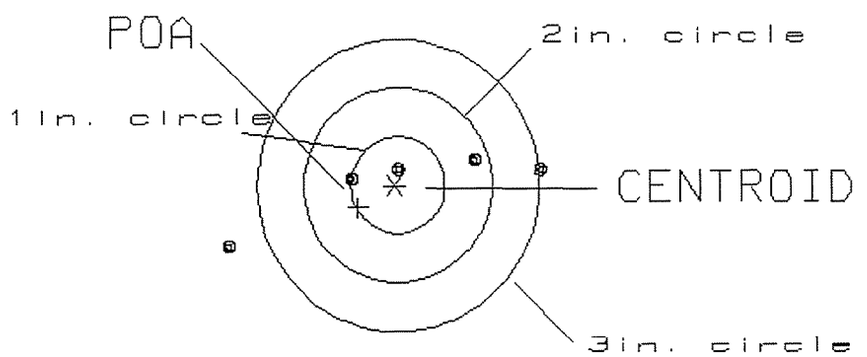
# OF SHOTS= 5	# IN CIRCLE
HS= 2.39	0
VS= 2.70	1
GS= 2.71	4

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	2
POA TO CENTROID:	.457
MIN RADIUS :	.152
MEAN RADIUS :	1.001
MAX RADIUS :	1.925
CENTROID X :	.392
CENTROID Y :	.235

17 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349982.1.1

CENTERFIRE PATTERN # 2



# OF SHOTS= 5	# IN CIRCLE
HS= 3.32	1
VS= .87	3
GS= 3.41	3

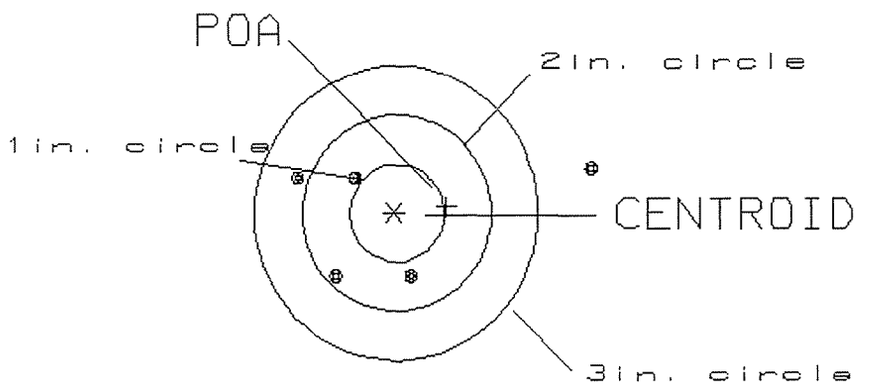
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID:		.558
MIN RADIUS	:	.594
MEAN RADIUS	:	1.059
MAX RADIUS	:	2.068
CENTROID X	:	-.555
CENTROID Y	:	-.063

17 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349982.1.1

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 3.10	0
VS= 1.06	3
GS= 3.10	4

Remington Test Lab, Ilion, N.Y.

Rechot 6-17-97

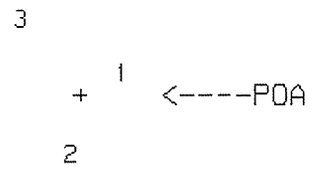
Centroidal distance calculations for Rifle # E6349982
16 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0733333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0813333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .109512

THE AMR FOR THIS RIFLE IS: 1.526

CENTROIDAL DISTANCES

0 TO 1 .290512
1 TO 2 .620668
1 TO 3 .746647



BARBER - M24 0124465

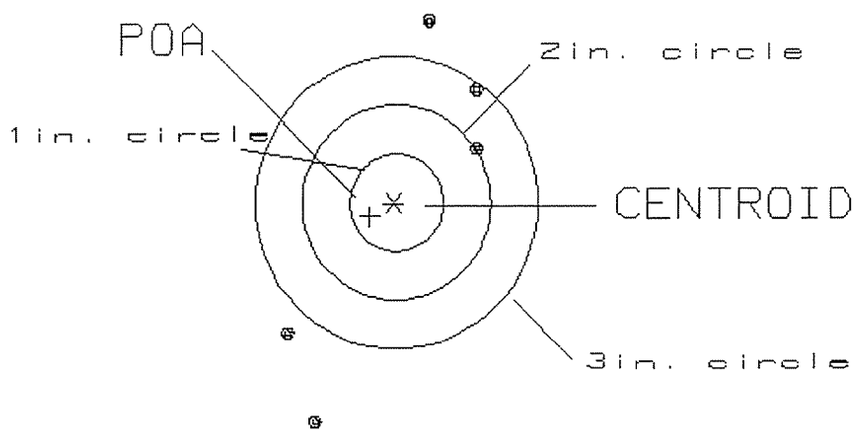
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID:		.291
MIN RADIUS	:	1.041
MEAN RADIUS	:	1.714
MAX RADIUS	:	2.425
CENTROID X	:	.254
CENTROID Y	:	.141

16 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349982.1

CENTERFIRE PATTERN # 1



# OF SHOTS= 5	# IN CIRCLE
HS= 2.02	0
VS= 4.15	0
GS= 4.31	2

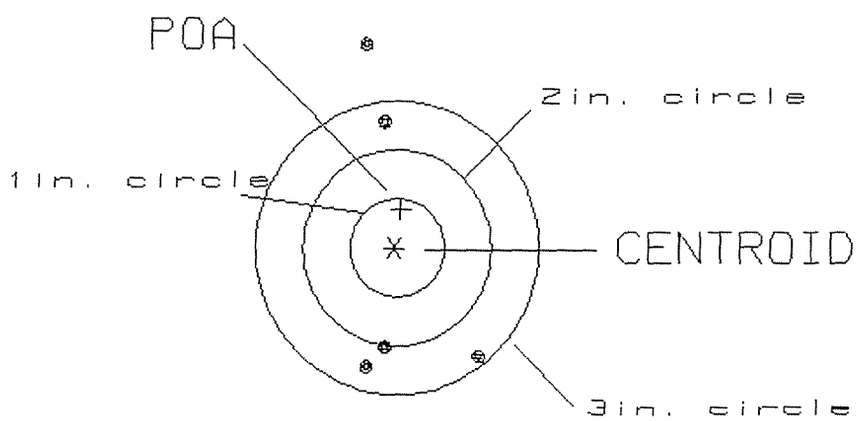
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID:	.395
MIN RADIUS :	.976
MEAN RADIUS :	1.394
MAX RADIUS :	2.064
CENTROID X :	-.069
CENTROID Y :	-.389

16 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349982.1

CENTERFIRE PATTERN # 2



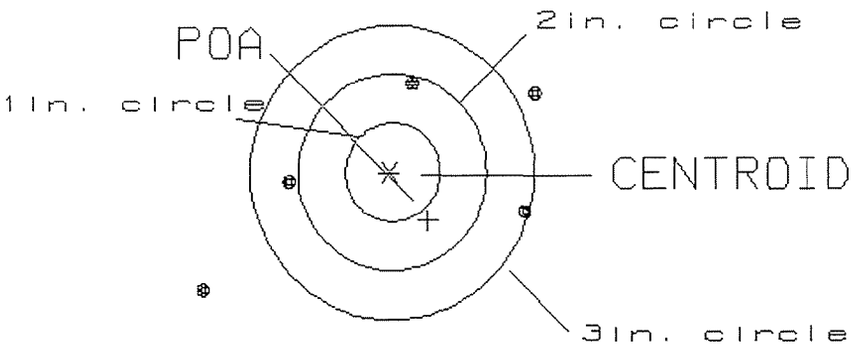
# OF SHOTS= 5	# IN CIRCLE
HS= 1.12	0
VS= 3.30	1
GS= 3.32	4

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	3
POA TO CENTROID:	.637
MIN RADIUS :	.918
MEAN RADIUS :	1.470
MAX RADIUS :	2.288
CENTROID X :	-.405
CENTROID Y :	.492

16 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349982.1

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 3.41	0
VS= 2.10	1
GS= 3.96	3

Remington Test Lab, Ilion, N.Y.

Reshot

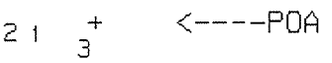
Centroidal distance calculations for Rifle # E6349982
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.345667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.107333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .361947

THE AMR FOR THIS RIFLE IS: 1.437

CENTROIDAL DISTANCES

0 TO 1 .401263
1 TO 2 .168027
1 TO 3 .327686



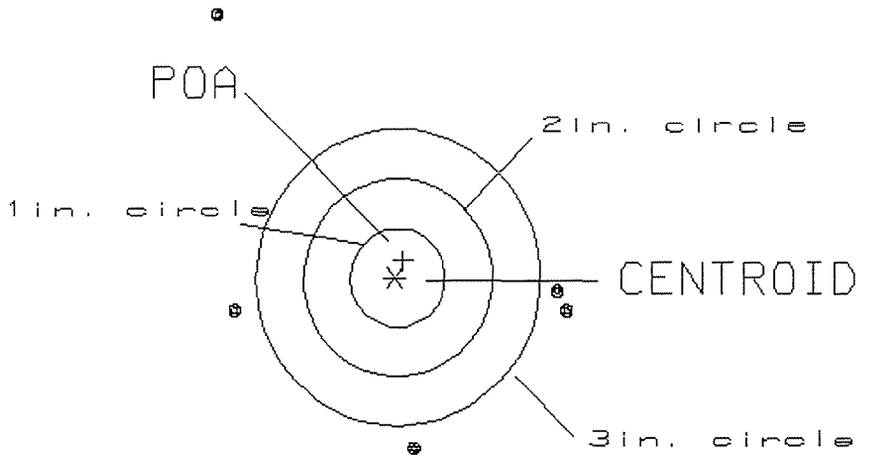
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID:		.191
MIN RADIUS	:	1.674
MEAN RADIUS	:	2.073
MAX RADIUS	:	3.270
CENTROID X	:	-.081
CENTROID Y	:	-.173

6 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349982

CENTERFIRE PATTERN # 3



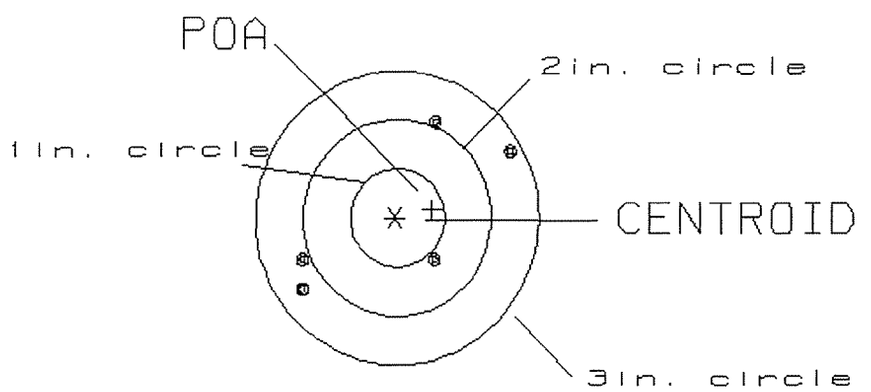
# OF SHOTS= 5	# IN CIRCLE
HS= 3.73	0
VS= 4.42	0
GS= 4.89	0

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	1	
POA TO CENTROID:		.401
MIN RADIUS	:	.548
MEAN RADIUS	:	1.053
MAX RADIUS	:	1.352
CENTROID X	:	-.394
CENTROID Y	:	-.076

6 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349982

CENTERFIRE PATTERN # 1



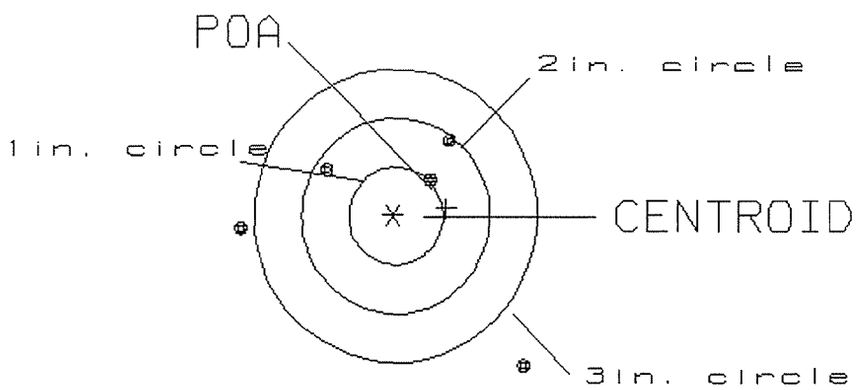
# OF SHOTS= 5	# IN CIRCLE
HS= 2.19	0
VS= 1.69	1
GS= 2.60	5

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		2
POA TO CENTROID:		.566
MIN RADIUS	:	.516
MEAN RADIUS	:	1.186
MAX RADIUS	:	2.016
CENTROID X	:	-.562
CENTROID Y	:	-.073

6 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6349982

CENTERFIRE PATTERN # 2



# OF SHOTS= 5	# IN CIRCLE
HS= 2.93	0
VS= 2.25	3
GS= 3.26	3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349982
DATE 5-12-97
TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.34	2.33		MIN. SETTING,
PULL #2	2.36	2.28	2.18		NO AVG. OF 5
PULL #3	2.35	2.34	2.25		READINGS ACCEPT-
PULL #4	2.36	2.31	2.15		ABLE LESS THAN 2#
PULL #5	2.32	2.37	2.76		
TOTAL	11.69	11.64	11.67		
AVG.	2.338	2328	2.334		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.99	3.11		
PULL #2	3.04	3.07		
PULL #3	3.33	3.00		
PULL #4	3.30	3.16		
PULL #5	3.03	2.94		
TOTAL	15.69	15.28		
AVG.	3.138	3.056		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	3.99		3.92
PULL #2	4.03	3.95		3.91
PULL #3	3.85	4.44		3.91
PULL #4	3.90	3.83		3.84
PULL #5	3.85	4.36		3.90
TOTAL	19.78	20.57		19.48
AVG.	3.956	4.114		3.896

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC

SERIAL NO.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAING:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM