

UPC

E6349983



|                         |       |
|-------------------------|-------|
| ORDER NO.               | 25705 |
| BARREL LENGTH           | 24"   |
| CAPACITY *              | 6     |
| * INCLUDES 1 IN CHAMBER |       |

Do Not Use

VERY IMPORTANT - BOOK INSTRUCTION - BOOK PROVIDED TO ASSURE SAFE USE OF THIS WEAPON.

SERIAL NO. E6349983

48 ORDER NO. 25705

26PR

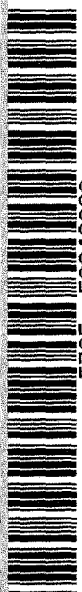
**Remington®**

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marco Registered Patent Deposited

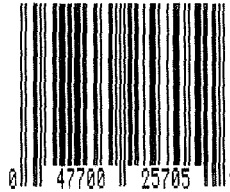


5705 E6349983

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO.



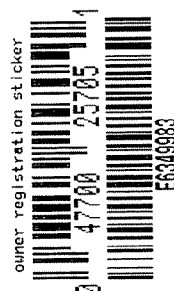
E6349983

Do Not Use

MODEL 700<sup>™</sup> M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349983

| OP. #        | OP. NAME                                                       | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |      |         |
| 600          | Proof                                                          |          |      |         |
| 607          | Check Headspace                                                |          |      |         |
| 610          | Dis-assemble Gun                                               |          |      |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |      |         |
|              | Magnaflux Bolt                                                 |          |      |         |
| 615          | Rollmark Caliber                                               |          |      |         |
| 617          | Drill and Tap Sight Holes                                      |          |      |         |
| 618          | Polish Barrel                                                  |          |      |         |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |      |         |
|              | Apply Coating (Bolt)                                           |          |      |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |      |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |      |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |      |         |
|              | D) Oil Firing Pin Ass'y                                        |          |      |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |      |         |

| OP. #        | OP. NAME<br>BARBER - M24 0124480                                      | READINGS                                                    | DATE           |
|--------------|-----------------------------------------------------------------------|-------------------------------------------------------------|----------------|
| 625<br>CONT. | F) SAFETY ON FORCE                                                    | <u>4</u> <u>4</u> <u>4</u>                                  | <u>6-3-97</u>  |
|              | G) SAFETY OFF FORCE                                                   | <u>2</u> <u>2</u> <u>2.5</u>                                | <u>6-3-97</u>  |
|              | H) TRIGGER PULL TEST &<br>RETAINABILITY                               |                                                             |                |
|              | I) FIRING PIN INDENT                                                  | <u>.021</u> <u>.021</u> <u>.0225</u>                        | <u>6-3-97</u>  |
|              | J) ASSEMBLE STOCK                                                     |                                                             | <u>5-30-97</u> |
|              | K) ASSEMBLE SWIVEL STUDS                                              |                                                             | <u>6-23-97</u> |
|              | L) ATTACH FRONT AND REAR<br>SIGHT ASSEMBLIES                          |                                                             | <u>5-30-97</u> |
|              | M) IRON SIGHT ALIGNMENT                                               |                                                             | <u>5-30-97</u> |
|              | N) DETACH FRONT AND REAR<br>SIGHTS AND PLACE IN NUMBERER<br>CONTAINER |                                                             | <u>5-30-97</u> |
| 640          | GALLERY TEST AND TARGET                                               | <i>Right 93 Left 57</i> <i>FW</i>                           | <u>6-17-97</u> |
|              | A) MALFUNCTIONS                                                       | <i>Bolt release Sticks</i> <i>FW</i>                        | <u>6-17-97</u> |
|              | B) PIERCED PRIMERS                                                    | <i>FW</i>                                                   | <u>6-17-97</u> |
| 645          | INSPECT FOR LIVE AMMO                                                 | <i>NE</i>                                                   | <u>6-17-97</u> |
| 655          | FINAL INSPECTION                                                      |                                                             |                |
|              | A) HEADSPACE                                                          |                                                             | <u>6-23-97</u> |
|              | B) TRIGGER PULL                                                       | <u>2.64</u> <u>2.68</u> <u>2.70</u> <u>2.77</u> <u>2.67</u> | <u>6-18-97</u> |
|              | FUNCTION                                                              |                                                             | <u>6-23-97</u> |
| 660          | PACK                                                                  |                                                             |                |

**BARBER - M24 0124481**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349983  
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.262  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .026  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .263287

THE AMR FOR THIS RIFLE IS: 1.238

**CENTROIDAL DISTANCES**

0 TO 1 .427338  
1 TO 2 1.06347  
1 TO 3 1.11854

3

+ 1 <----POA

2

**BARBER - M24 0124482**

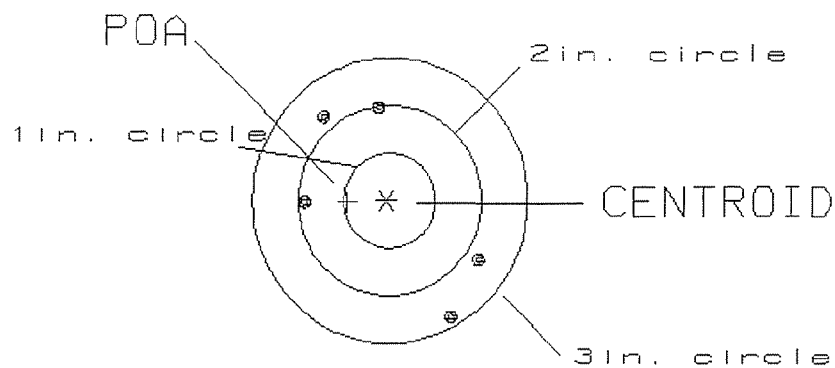
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐  
POA TO CENTROID: .428  
MIN RADIUS : .917  
MEAN RADIUS : 1.101  
MAX RADIUS : 1.358  
CENTROID X : .427  
CENTROID Y : .017

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349983

**CENTERFIRE PATTERN # 1**

# OF SHOTS= 5

# IN CIRCLE

HS= 1.94

0

US= 2.13

2

GS= 2.45

5

**BARBER - M24 0124483**

REMINGTON CENTERFIRE ACCURACY TEST

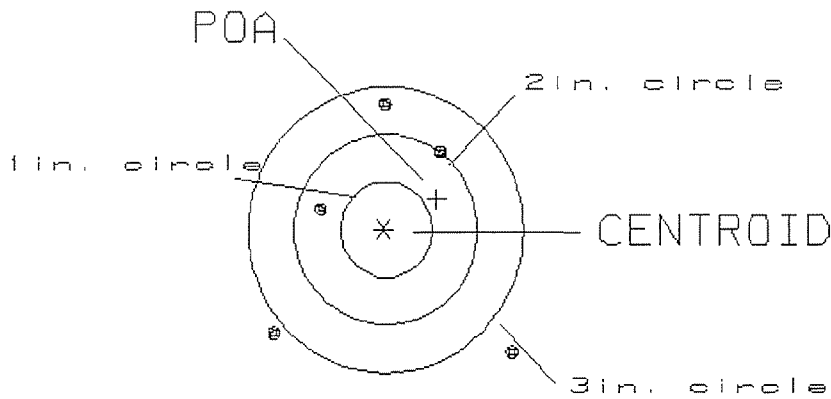
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 020  
 POA TO CENTROID: .664  
 MIN RADIUS : .732  
 MEAN RADIUS : 1.313  
 MAX RADIUS : 1.870  
 CENTROID X : -.582  
 CENTROID Y : -.319

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6349983

**CENTERFIRE PATTERN # 2**



# OF SHOTS= 5

# IN CIRCLE

HS= 2.57  
 VS= 2.62  
 GS= 2.98

0  
 2  
 3

**BARBER - M24 0124484**

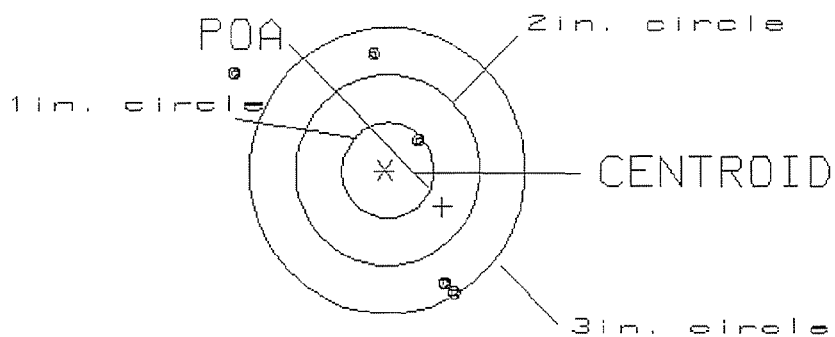
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
POA TO CENTROID: .736  
MIN RADIUS : .483  
MEAN RADIUS : 1.300  
MAX RADIUS : 1.948  
CENTROID X : -.631  
CENTROID Y : .380

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/EG349983

**CENTERFIRE PATTERN # 3**

# OF SHOTS= 5

# IN CIRCLE

HS= 2.44

1

VS= 2.48

1

GS= 3.37

3

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. E 634 9987DATE 5-20-97TESTER C. K.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.44             | 2.54                     | 2.45                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.43             | 2.49                     | 2.50                           |                                                                        |
| PULL #3 | 2.55             | 2.48                     | 2.46                           |                                                                        |
| PULL #4 | 2.59             | 2.47                     | 2.45                           |                                                                        |
| PULL #5 | 2.56             | 2.47                     | 2.49                           |                                                                        |
| TOTAL   | 12.57            | 12.45                    | 12.35                          |                                                                        |
| AVG.    | 2.514            | 2.49                     | 2.47                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 2.98             | 2.96                     |          |
| PULL #2 | 2.99             | 2.99                     |          |
| PULL #3 | 3.00             | 2.97                     |          |
| PULL #4 | 2.99             | 2.99                     |          |
| PULL #5 | 3.00             | 3.00                     |          |
| TOTAL   | 14.96            | 14.91                    |          |
| AVG.    | 2.992            | 2.982                    |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.97             | 3.80                     |                                | 4.18                                 |
| PULL #2 | 3.98             | 3.94                     |                                | 4.04                                 |
| PULL #3 | 4.01             | 3.92                     |                                | 4.04                                 |
| PULL #4 | 4.03             | 3.97                     |                                | 4.03                                 |
| PULL #5 | 4.01             | 3.93                     |                                | 4.00                                 |
| TOTAL   | 20.              | 19.56                    |                                | 20.29                                |
| AVG.    | 4.0              | 3.912                    |                                | 4.058                                |