

UPC



E6349985

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0124499

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349985
9 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .485
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0183333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .485346

THE AMR FOR THIS RIFLE IS: 1.156

CENTROIDAL DISTANCES

Ø TO 1 .532768
1 TO 2 .663146
1 TO 3 .816854

1
+ <--2--POA
3

BARBER - M24 0124500

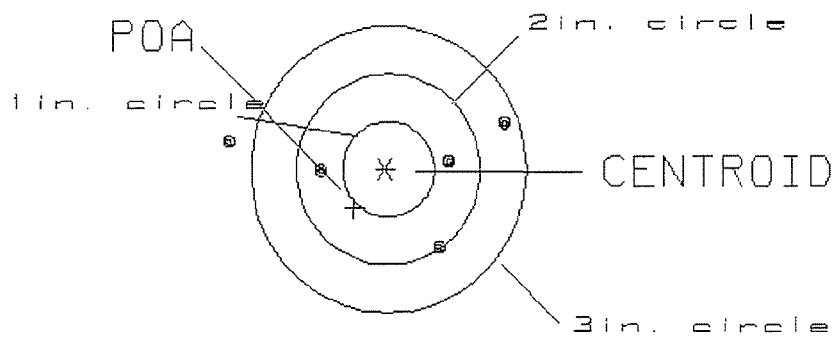
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .533
MIN RADIUS : .656
MEAN RADIUS : 1.082
MAX RADIUS : 1.778
CENTROID X : .339
CENTROID Y : .411

9 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349905

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.98

0

VS= 1.24

3

GS= 2.98

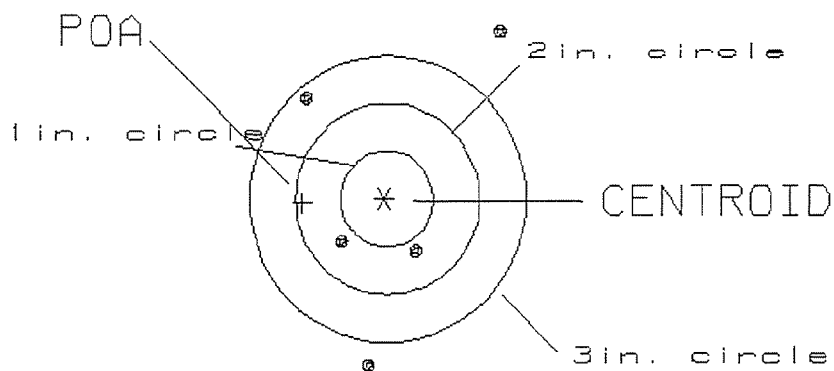
4

PATTERN #: 2
 POA TO CENTROID: .891
 MIN RADIUS : .655
 MEAN RADIUS : 1.329
 MAX RADIUS : 2.151
 CENTROID X : .890
 CENTROID Y : .042

9 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349985

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.17
 VS= 3.54
 GS= 3.81

0
 2
 3

BARBER - M24 0124502

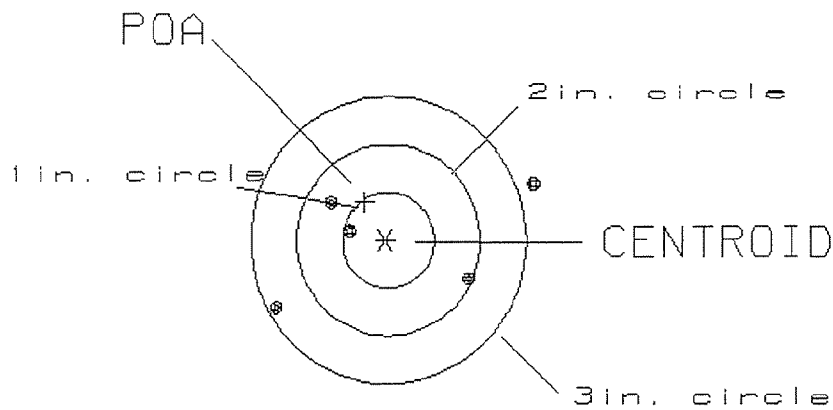
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .457
MIN RADIUS : .453
MEAN RADIUS : 1.057
MAX RADIUS : 1.648
CENTROID X : .226
CENTROID Y : -.398

9 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349985

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.79

1

VS= 1.37

3

GS= 3.11

4

BARBER - M24 0124503

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349985
3 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.015
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .221333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .221841

THE AMR FOR THIS RIFLE IS: 1.764

CENTROIDAL DISTANCES

0 TO 1 .0843445
1 TO 2 .527004
1 TO 3 .112018

2

1

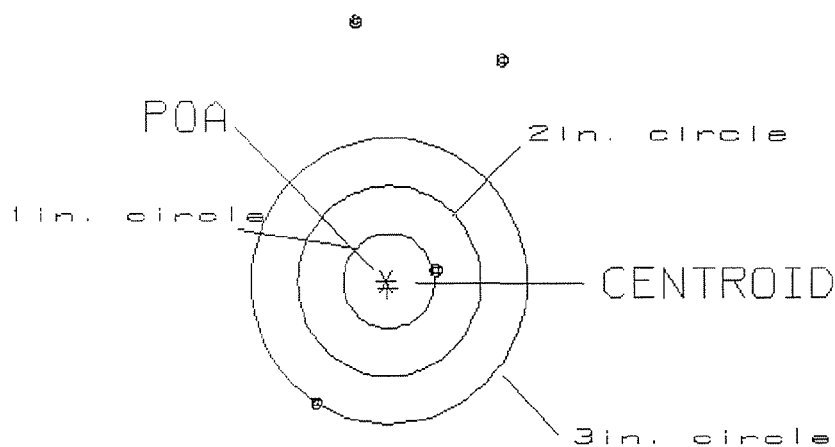
<----POA

PATTERN #: 1
 POA TO CENTROID: .084
 MIN RADIUS : .541
 MEAN RADIUS : 2.240
 MAX RADIUS : 3.784
 CENTROID X : -.015
 CENTROID Y : .083

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349985

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.05
 VS= 6.45
 GS= 6.45

5	0
1	1
1	1

REMINGTON CENTERFIRE ACCURACY TEST

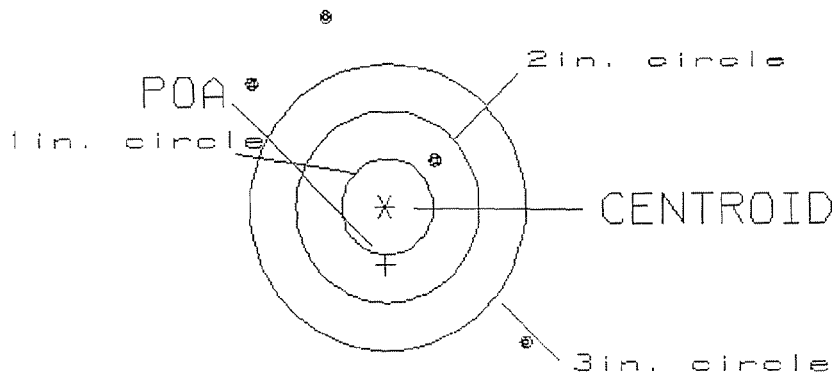
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .610
 MIN RADIUS : .688
 MEAN RADIUS : 1.834
 MAX RADIUS : 2.333
 CENTROID X : -.013
 CENTROID Y : .610

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349985

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.03

0

VS= 4.33

1

GS= 4.39

1

BARBER - M24 0124506

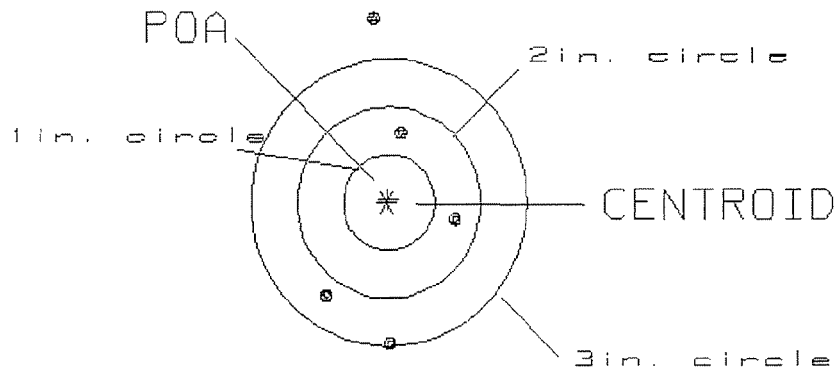
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 134
POA TO CENTROID: .034
MIN RADIUS : .723
MEAN RADIUS : 1.218
MAX RADIUS : 1.920
CENTROID X : -.017
CENTROID Y : -.029

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349985

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.40

0

VS= 3.40

2

GS= 3.41

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349985DATE 8-1-87TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.40	2.35	2.37		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.45	2.38		
PULL #3	2.50	2.26	2.47		
PULL #4	2.30	2.35	2.30		
PULL #5	2.33	2.35	2.45		
TOTAL	11.99	11.77	11.97		
AVG.	2.40	2.35	2.39		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	2.96		
PULL #2	2.96	2.90		
PULL #3	2.95	2.99		
PULL #4	2.95	2.92		
PULL #5	2.92	2.98		
TOTAL	14.93	14.75		
AVG.	2.99	2.95		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.14		4.08
PULL #2	4.04	4.04		3.97
PULL #3	3.90	4.00		3.84
PULL #4	3.98	4.12		3.85
PULL #5	4.16	4.14		3.99
TOTAL	20.19	20.44		19.73
AVG.	4.04	4.09		3.95

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349985

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-16-97	C/K
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-11-97	C/K
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.028</u> <u>.023</u>	8-16-97	CK
	J) ASSEMBLE STOCK		8-5-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-10-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-97	CR
	M) IRON SIGHT ALIGNMENT		8-5-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-5-97	CR
640	GALLERY TEST AND TARGET	Q 80 L 70	9397 9-8-97	KT/TM
	A) MALFUNCTIONS		9397 9-8-97	KT/TM
	B) PIERCED PRIMERS		9397 9-8-97	KT/TM
645	INSPECT FOR LIVE AMMO		9397 9-8-97	BWT/TM
655	FINAL INSPECTION A) HEADSPACE		9-10-97	RP
	B) TRIGGER PULL	<u>2.67</u> <u>2.62</u> <u>2.61</u> <u>2.66</u> <u>2.69</u>	9/9/97	Tm
	C) FUNCTION		9-10-97	RP
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
 firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marco Registrada Marque Deposee.

SERIAL NO.
E6349985

46 ORDER NO.
25705

15DR

5705 E6349985

ORDER 25705

MODEL 700™ M24

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ORDER 25705

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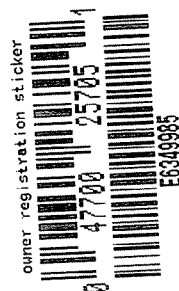
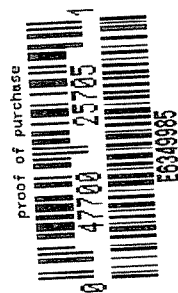


SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSHOPS



46 FORM