

UPC

E6349986



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL #

E 634 9986

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/97	WJT
618	Polish Barrel		5/12/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	<u>6-2-97 QW</u>
	G) SAFETY OFF FORCE	<u>2.5</u> <u>3</u> <u>2.5</u>	<u>6-2-97 QW</u>
	H) TRIGGER PULL TEST & RETAINABILITY		
	I) FIRING PIN INDENT	<u>52</u> <u>21</u> <u>22</u>	<u>6-2-97 QW</u>
	J) ASSEMBLE STOCK		
	K) ASSEMBLE SWIVEL STUDS		<u>6-16-97</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-4-97</u>
	M) IRON SIGHT ALIGNMENT		<u>6-4-97 18</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-4-97 18</u>
640	GALLERY TEST AND TARGET	<u>L-69</u> <u>R-81</u>	<u>6/11 NF</u>
	A) MALFUNCTIONS		<u>" NF</u>
	B) PIERCED PRIMERS		<u>" NF</u>
645	INSPECT FOR LIVE AMMO		<u>6/11 QW</u>
655	FINAL INSPECTION		
	A) HEADSPACE		<u>6-16-97</u>
	B) TRIGGER PULL	<u>2.32</u> <u>2.37</u> <u>2.39</u> <u>2.43</u> <u>2.42</u>	<u>6-13-97</u>
	FUNCTION		<u>6-16-97 18</u>
660	PACK		

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349986

11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0933333

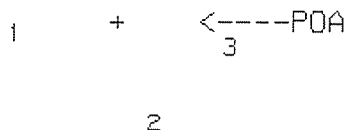
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.293667

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .308142

THE AMR FOR THIS RIFLE IS: 1.037

CENTROIDAL DISTANCES

Ø TO	1	.677322
1 TO	2	1.07707
1 TO	3	1.40029



PATTERN #: ☐ 1 ☐

POA TO CENTROID: .677

MIN RADIUS : .575

MEAN RADIUS : .748

MAX RADIUS : .998

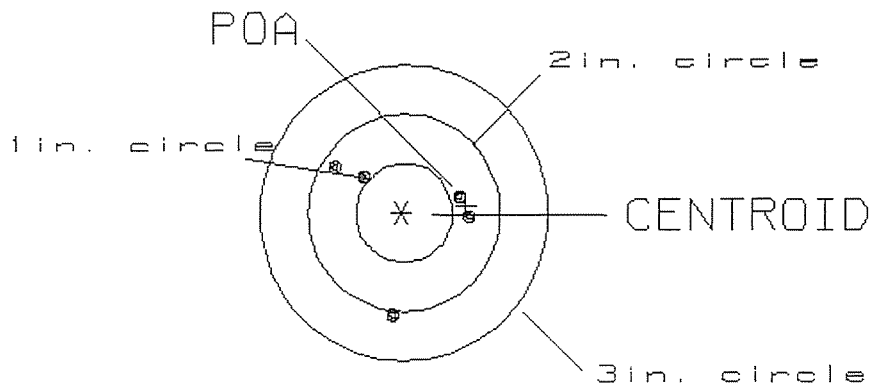
CENTROID X : -.674

CENTROID Y : -.067

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349986

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.40

0

VS= 1.46

5

GS= 1.60

5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .691

MIN RADIUS : .359

MEAN RADIUS : .901

MAX RADIUS : 1.314

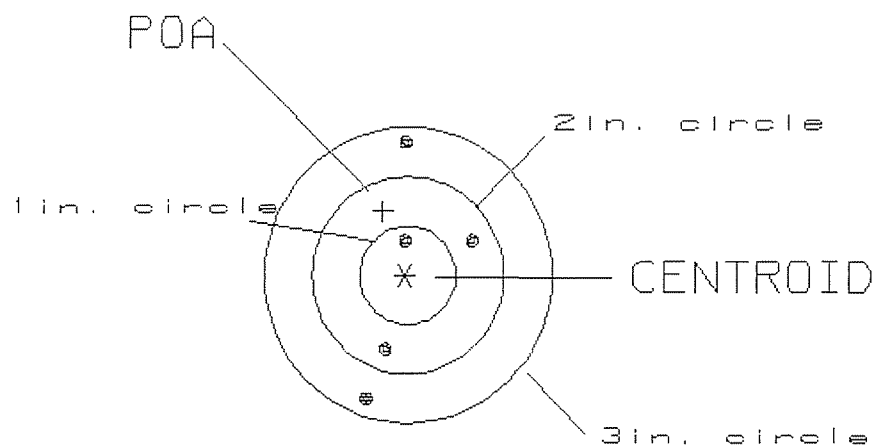
CENTROID X : .231

CENTROID Y : -.651

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349986

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.07

1

VS= 2.55

3

GS= 2.59

5

PATTERN #: 3

POA TO CENTROID: .741

MIN RADIUS : .582

MEAN RADIUS : 1.463

MAX RADIUS : 2.307

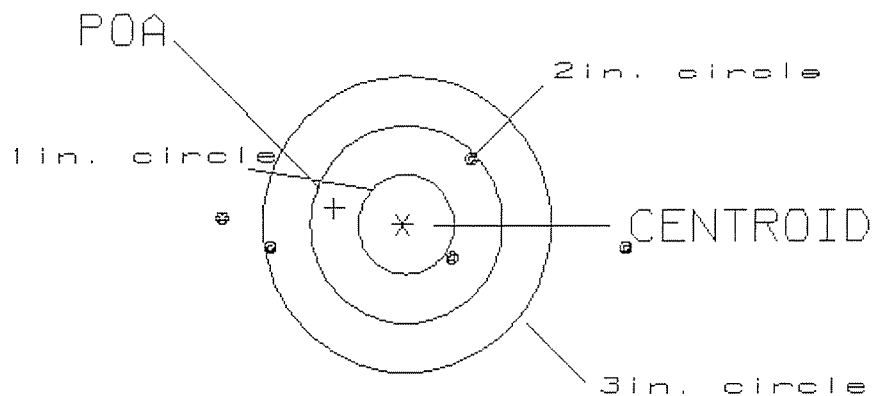
CENTROID X : .723

CENTROID Y : -.163

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349986

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.27

0

VS= 1.08

2

GS= 4.28

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349986DATE 5-19-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.48	2.26	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.54	2.33	
PULL #3	2.51	2.56	2.26	
PULL #4	2.49	2.61	2.66	
PULL #5	2.50	2.64	2.62	
TOTAL	12.47	12.61	12.22	
AVG.	2.49	2.52	2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	2.95	
PULL #2	3.01	2.88	
PULL #3	2.98	2.86	
PULL #4	3.02	3.02	
PULL #5	2.87	2.85	
TOTAL	14.94	14.56	
AVG.	2.99	2.91	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.93		4.19
PULL #2	3.69	4.06		3.93
PULL #3	3.99	4.15		4.18
PULL #4	3.62	4.06		4.18
PULL #5	4.17	4.14		3.81
TOTAL	19.45	20.34		20.29
AVG.	3.89	4.07		4.06

Do Not Use

NO.



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MODEL 700™ M24
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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 E6349986

VERY IMPORTANT:
Instruction
enclosed to aid
safe use of
firearm.

SERIAL NO.
E6349986

46

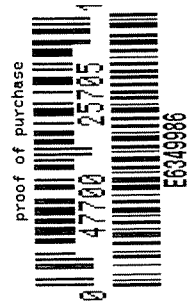
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26PR

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM