

UPC

E6349987



ORDER NO. 25705	
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349987

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE
	BARBER - M24 0124526		
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-5-97</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-5-97</u>
	H) TRIGGER PULL TEST & RETAINABILITY		
	I) FIRING PIN INDENT	<u>.021</u> <u>.0215</u> <u>.021</u>	<u>6-5-97</u>
	J) ASSEMBLE STOCK		<u>6-3-97</u>
	K) ASSEMBLE SWIVEL STUDS		<u>RP 6-24-97</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-3-97</u>
	M) IRON SIGHT ALIGNMENT		<u>6-3-97</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-3-97</u>
640	GALLERY TEST AND TARGET	<u>Wingate 85 R 65 L</u>	<u>6-14-97 Ru</u>
	A) MALFUNCTIONS		<u>6-14-97</u>
	B) PIERCED PRIMERS		<u>6-14-97</u>
645	INSPECT FOR LIVE AMMO		<u>6-14-97</u>
655	FINAL INSPECTION		
	A) HEADSPACE		<u>RP 6-24-97</u>
	B) TRIGGER PULL	<u>2.48</u> <u>2.39</u> <u>2.39</u> <u>2.35</u> <u>2.42</u>	<u>6-19-97</u>
	FUNCTION		<u>RP 6-24-97</u>
660	PACK		

BARBER - M24 0124527

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349987
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0663333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.077

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .101632

THE AMR FOR THIS RIFLE IS: .9683

CENTROIDAL DISTANCES

0 TO 1 .177654
1 TO 2 .223779
1 TO 3 .0866833

$z^+ \beta$ <----POA

BARBER - M24 0124528

REMINGTON CENTERFIRE ACCURACY TEST

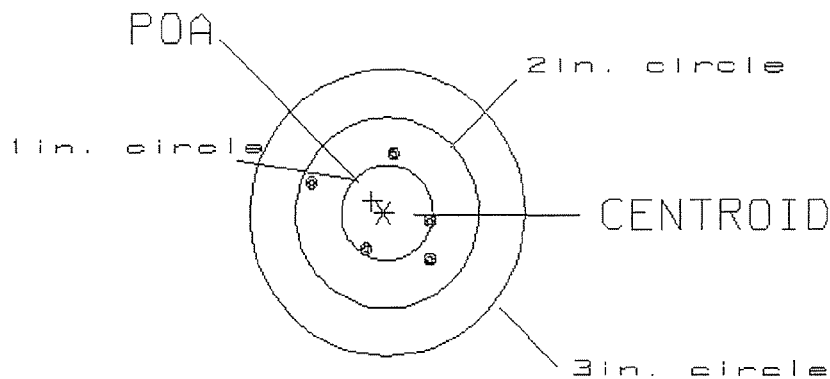
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .178
MIN RADIUS : .454
MEAN RADIUS : .628
MAX RADIUS : .857
CENTROID X : .131
CENTROID Y : -.120

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349987.1

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.30

1

VS= 1.10

5

GS= 1.52

5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .115

MIN RADIUS : .739

MEAN RADIUS : .821

MAX RADIUS : .966

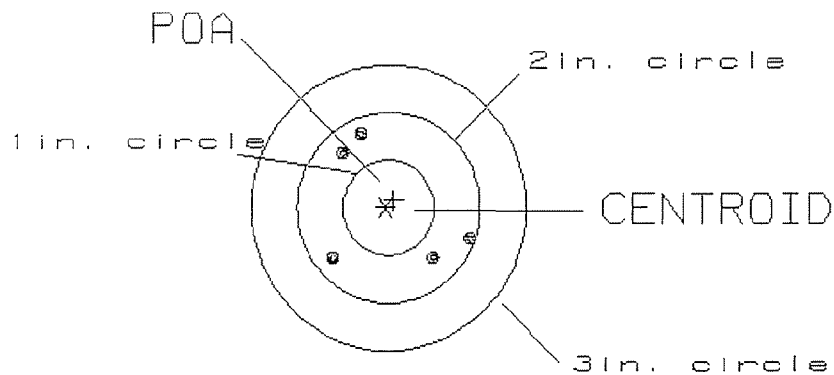
CENTROID X : -.088

CENTROID Y : -.074

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349987.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.46

0

VS= 1.36

5

GS= 1.69

5

BARBER - M24 0124530

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .160

MIN RADIUS : 1.200

MEAN RADIUS : 1.456

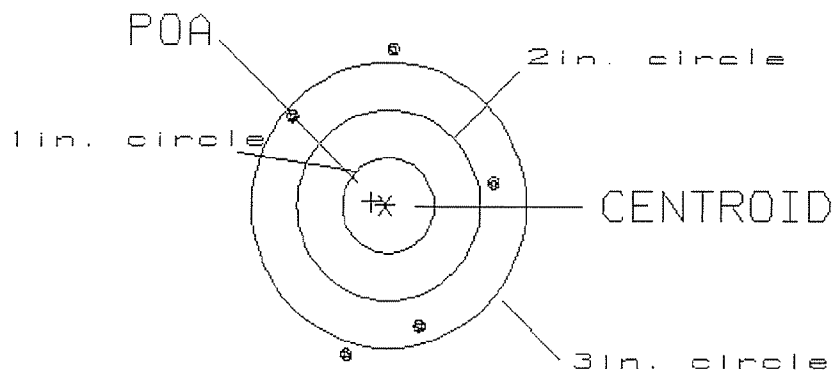
MAX RADIUS : 1.669

CENTROID X : .156

CENTROID Y : -.037

19 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6349987.1

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.26

0

VS= 3.23

0

GS= 3.29

3

Reshot 6-19-97

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349987
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.078
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.160333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .1783

THE AMR FOR THIS RIFLE IS: 1.348

CENTROIDAL DISTANCES

Ø TO	1	.35808
1 TO	2	.546642
1 TO	3	.451136

2 + <----POA
1 3

BARBER - M24 0124532

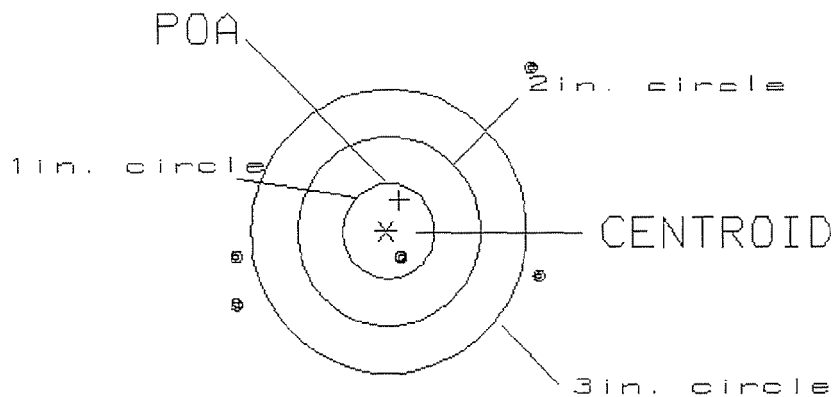
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010
POA TO CENTROID: .358
MIN RADIUS : .263
MEAN RADIUS : 1.538
MAX RADIUS : 2.304
CENTROID X : -.139
CENTROID Y : -.330

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349987

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 3.26

1

VS= 2.46

1

GS= 4.01

1

BARBER - M24 0124533

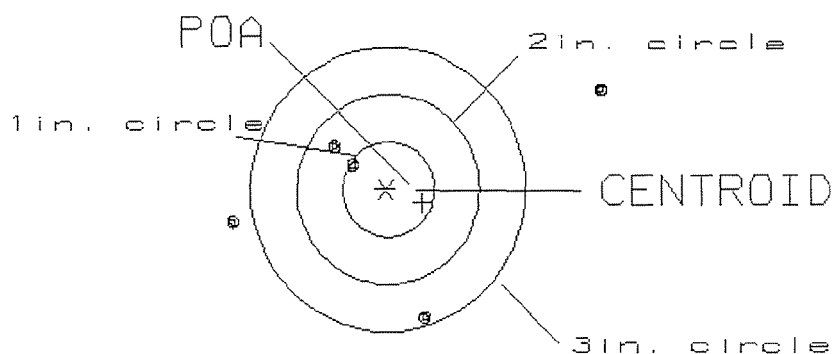
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: [2]
POA TO CENTROID: .432
MIN RADIUS : .483
MEAN RADIUS : 1.351
MAX RADIUS : 2.499
CENTROID X : -.406
CENTROID Y : .147

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349987

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 3.92

1

VS= 2.38

2

GS= 4.16

3

BARBER - M24 0124534

REMINGTON CENTERFIRE ACCURACY TEST

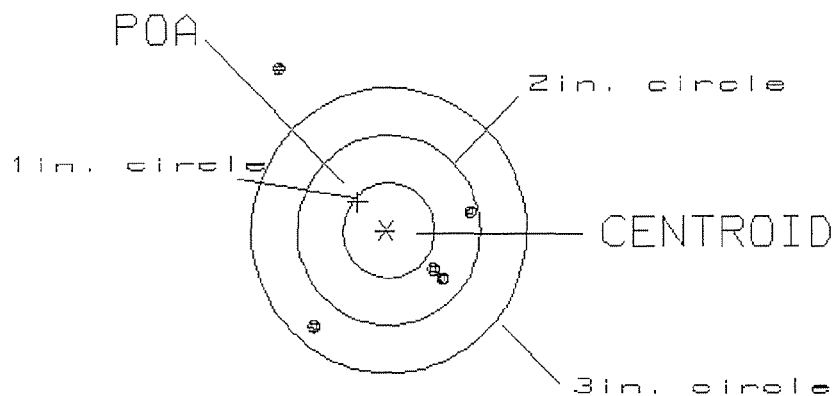
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .431
 MIN RADIUS : .624
 MEAN RADIUS : 1.155
 MAX RADIUS : 2.096
 CENTROID X : .311
 CENTROID Y : -.298

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349987

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.08
 VS= 2.78
 GS= 2.88

0
 3
 4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349987DATE 5-16-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.28	2.27	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.25	2.30	
PULL #3	2.49	2.24	2.30	
PULL #4	2.52	2.24	2.32	
PULL #5	2.48	2.25	2.31	
TOTAL	12.52	11.26	11.50	
AVG.	2.50	2.25	2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.99	3.02	
PULL #2	3.17	2.89	
PULL #3	3.17	3.05	
PULL #4	3.11	3.04	
PULL #5	3.15	3.15	
TOTAL	15.59	15.15	
AVG.	3.12	3.03	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.03		4.05
PULL #2	4.03	3.84		4.08
PULL #3	4.05	4.03		3.99
PULL #4	4.00	4.05		4.05
PULL #5	4.09	4.08		4.06
TOTAL	20.26	20.03		20.23
AVG.	4.05	4.01		4.05

Do Not Use

VERY IMPORTANT
INSTRUCTION BOOK
enclosed to assure
safe use of this
weapon

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
E6349987

46
ORDER NO
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26PR

5705 E6349987

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MODEL 700™ M24

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SERIAL NO

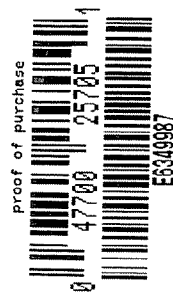


E6349987

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM